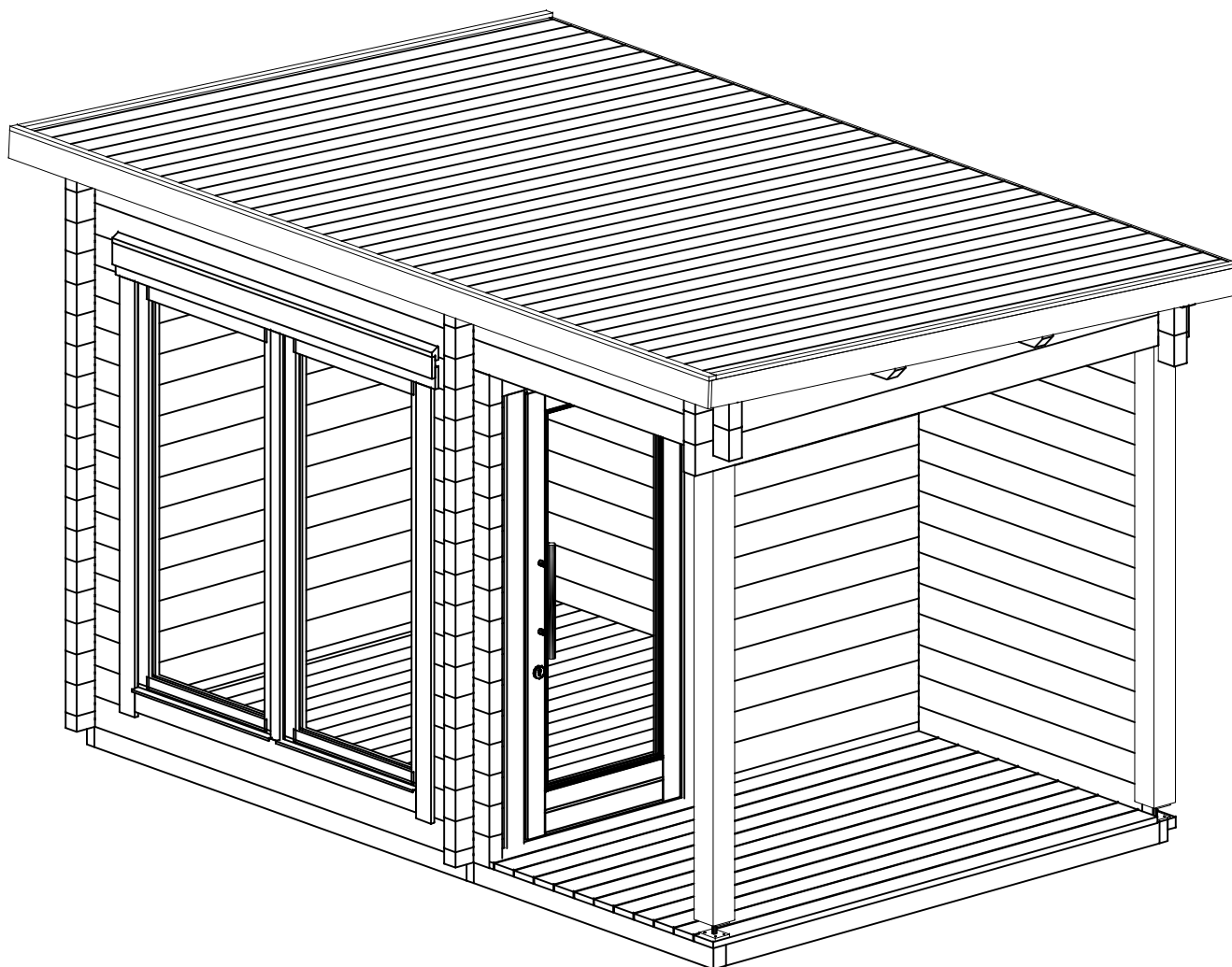
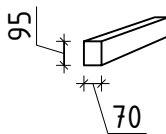
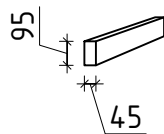
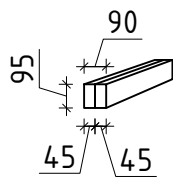
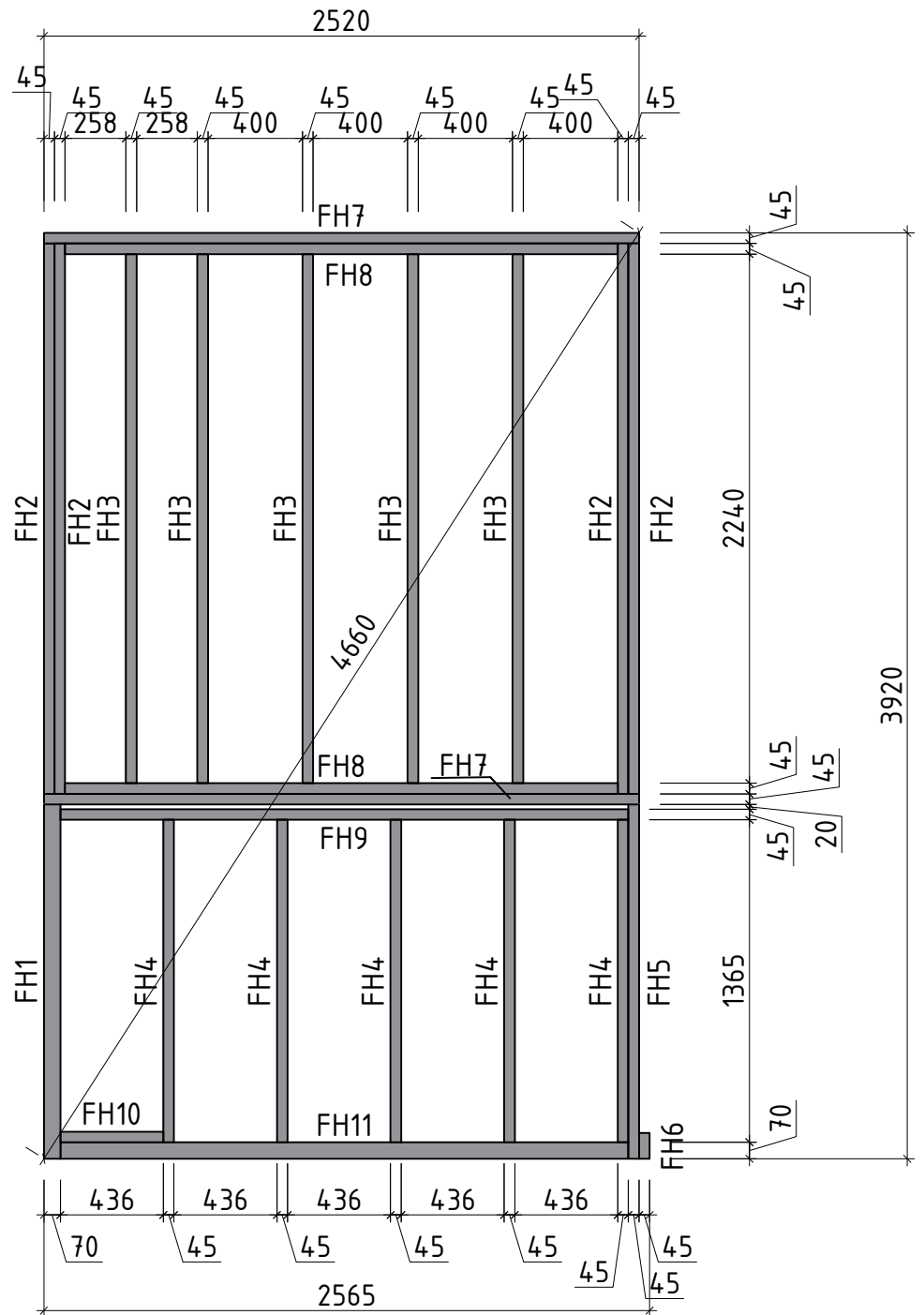




Das Haus lässt sich auch spiegelverkehrt aufbauen.
Cabin can be built mirrored.

Name	Sauna Leon B 274x264+VD_70		
Zeichnung/Drawing	3D		VS70_0097
Profil/Profile	7.0x13.5	Maßstab/Scale	Druck auf/ Print on
		Datum/Date	02.07.2026



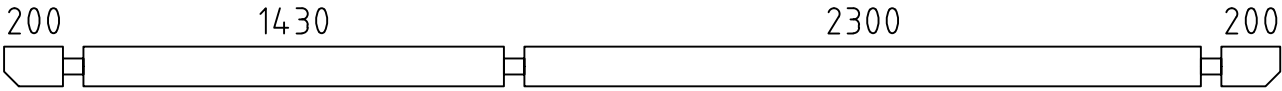
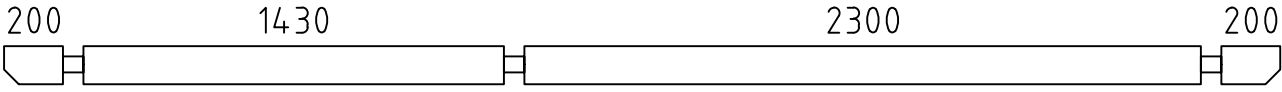
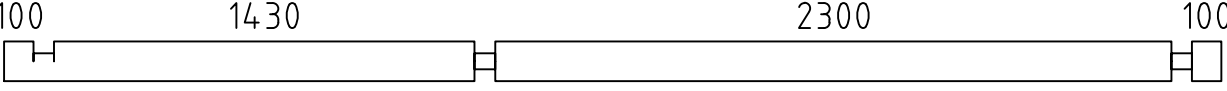
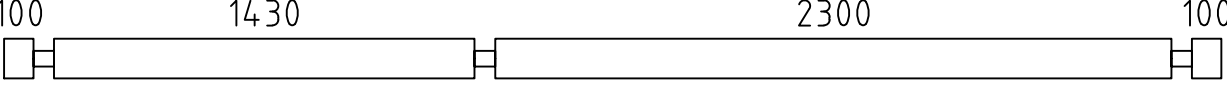
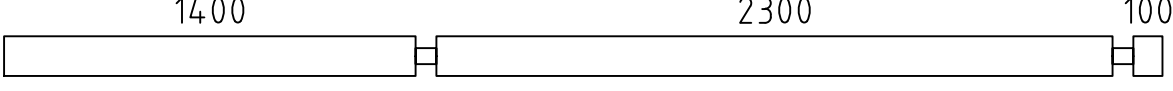
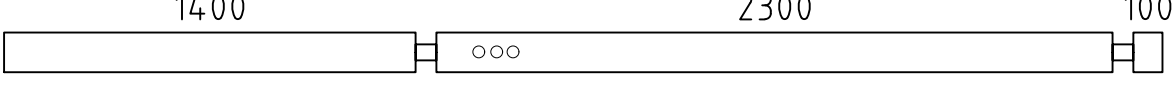
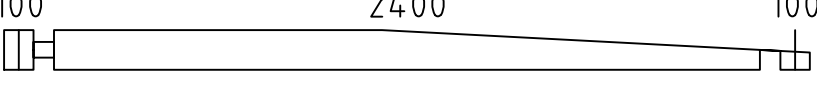
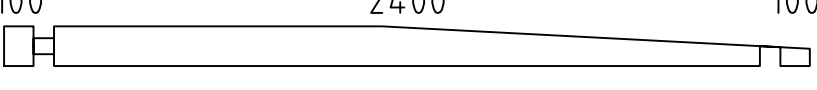
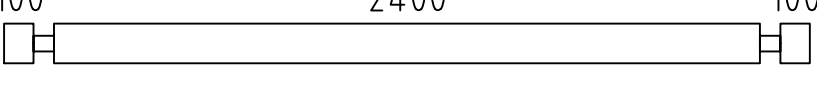
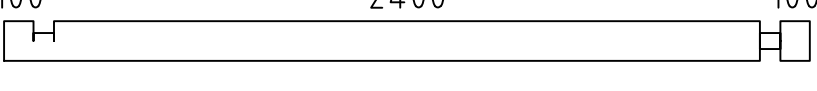
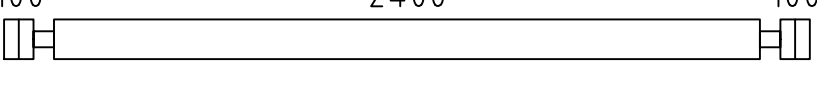
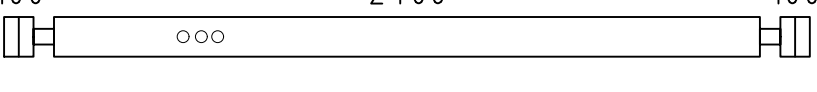
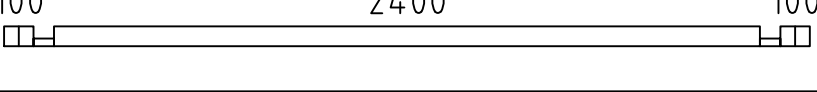
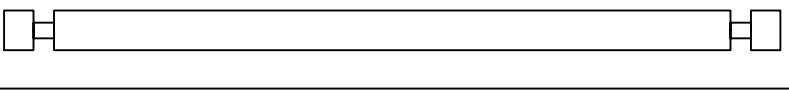
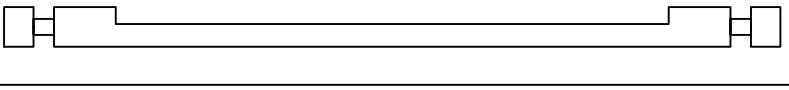
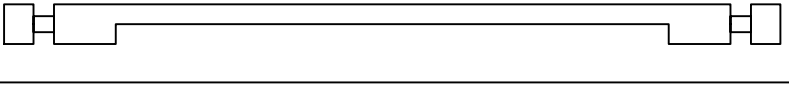
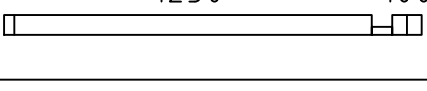
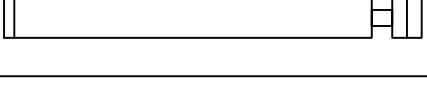
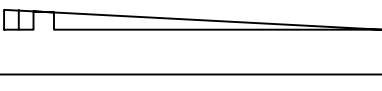
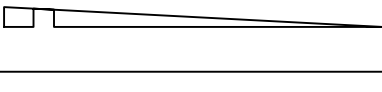
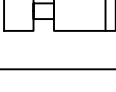
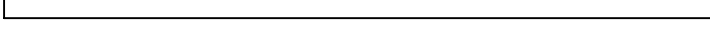
Die Löcher vorbohren
und dann die
Schrauben eindrehen.

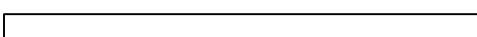
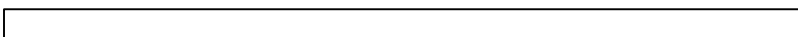
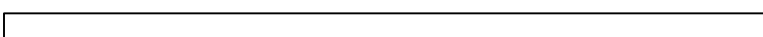
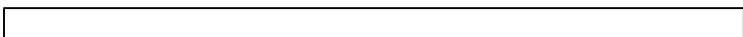
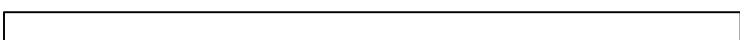
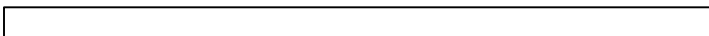
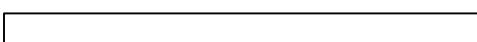
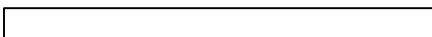
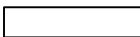
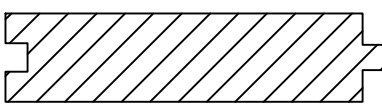
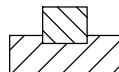
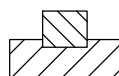
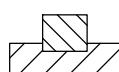
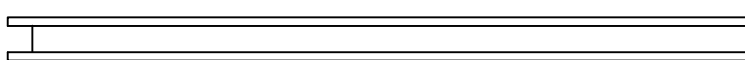
Pre-drill the holes
and then fix the
screws.

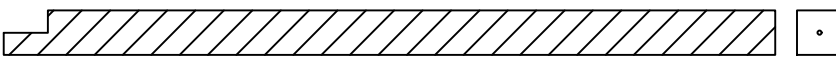
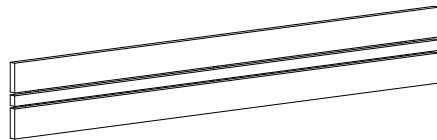
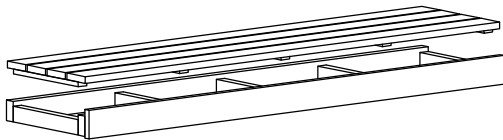
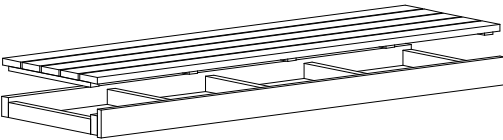
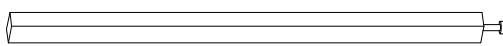
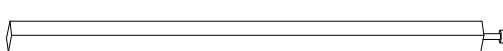
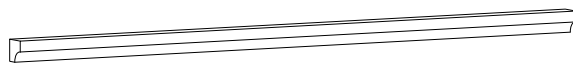
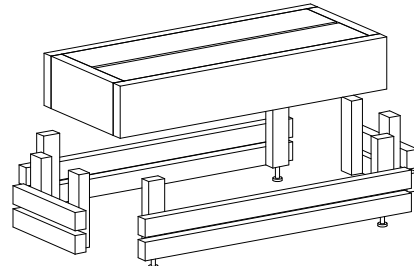
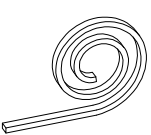
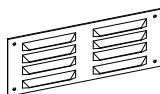
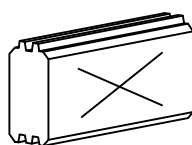
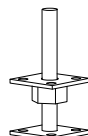
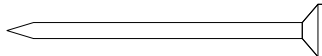
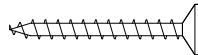
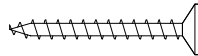
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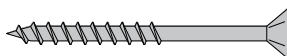
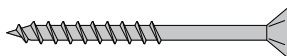
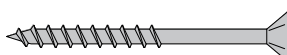
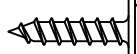
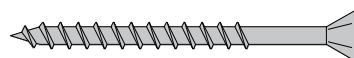
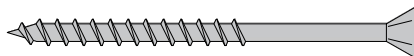
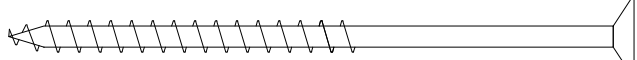
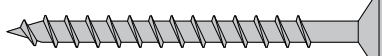
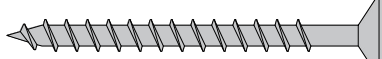
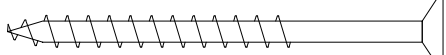
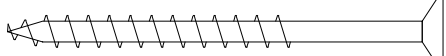
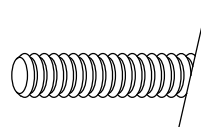
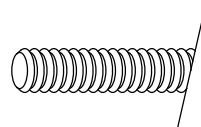
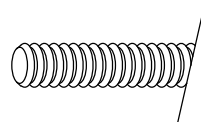
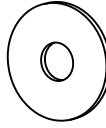
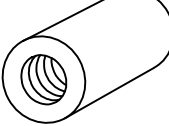
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Name	Sauna Leon B 274x264+VD_70		
Zeichnung/Drawing	Lagerholzplan_Foundation beams		VS70_0097
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30
Druck auf/ Print on	A4	Datum/Date	02.07.2026

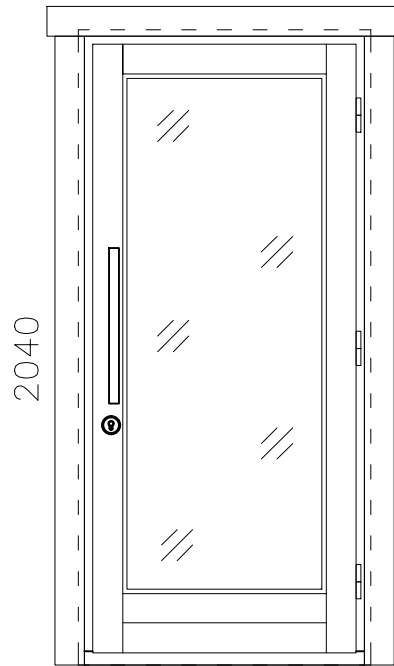
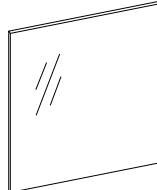
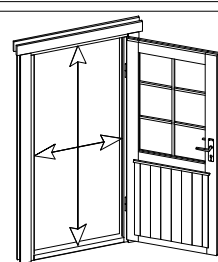
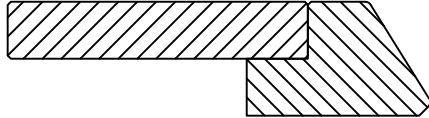
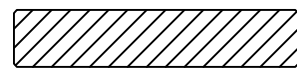
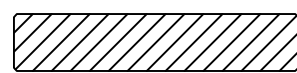
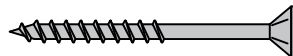
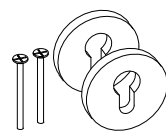
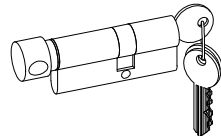
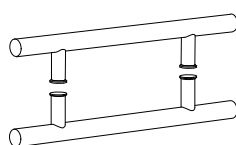
Pos	Teileliste/Specification Sauna Leon B 274x264+VD_70	Pcs.	Profile (mm)	Length (mm)
	<u>Achtung!</u> Die Giebelbohlen können teilweise schon vormontiert sein! Bitte beachten - diese erscheinen nicht ganz so wie in der Teileliste beschrieben.			
	<u>Notice!</u> The gable pieces can be partly pre-assembled! Please notice - those differ from the description given in the specification list.			
1extra		1	70x135	4340
001		1	70x135	4340
002		1	70x130	4340
003		1	70x135	4140
004		3	70x135	4140
005		13	70x135	3940
006		2	70x135	3940
007		2	70x135	2740
008		1	70x135	2740
009		1	70x135	2740
010		1	70x135	2740
011		18	70x135	2740
012		1	70x135	2740
013		1	70x68	2740
014		1	70x135	2640
015		1	70x135	2640
016		1	70x135	2640
017		1	70x68	1420
018		15	70x135	1420
019		2	70x68	1285
020		1	70x68	1285
021		26	70x135	380
022		1	70x68	300
023		15	70x135	300
FH11	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 	1	70x95	2405
Kood	Sauna Leon B 274x264+VD_70		Materjal	Leht 1/6

Pos	Teileliste/Specification Sauna Leon B 274x264+VD__70		Pcs.	Profile (mm)	Length (mm)
FH1	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	70x95	1500
FH7	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		2	45x95	2520
FH9	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x95	2405
FH8	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		2	45x95	2340
FH2	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		4	45x95	2330
FH3	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		5	45x95	2240
FH5	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x95	1500
FH4	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		5	45x95	1365
FH10	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x95	436
FH6	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x45	110
PF1	 PFETTEN - PURLINS		2	58x170	4340
	DACHBRETTER - ROOF BOARDS 		39+1	113x18	2944
	FUSSBODENBRETTER - FLOOR BOARDS 		21+1	113x28	2395
	TERRASSENBRETTER (imprägniert) - TERRACE BOARDS (impregnated) 		12+1	120x28	2465
	FUSSBODENLEISTEN - FLOOR STRIPS  ✓			14x55	11.0 lfm/rm
G02-1	GIEBELBRETTER - GABLE BOARDS 18x120  ✓		2	18x120	2964
G05-1	GIEBELDECKLEISTEN - GABLE COVER STRIPS 18x40  ✓		2	18x40	2944
T02-1	TRAUFENBRETTER - EAVES BOARDS 18x120 		1	18x120	4376
T01-1	TRAUFENBRETTER - EAVES BOARDS 18x95 		1	18x95	4340
T04-1	TRAUFENDECKLEISTEN - EAVES COVER STRIPS 18x40 		1	18x40	4376
T06-1	TRAUFENLEISTEN - EAVES STRIPS 18x40  ✓			18x40	9.0 lfm/rm
TL70-1	T-LEISTEN - T-STRIPS 70 		6	45x70	371
TL70-2	T-LEISTEN - T-STRIPS 70 		2	45x70	1705
TL70-3	T-LEISTEN - T-STRIPS 70 		2	45x70	2040
TP1 20-1	STÜTZPFOSTE - SUPPORT POST 120x120  ✓		1	120x120	2023
Kood	Sauna Leon B 274x264+VD__70			Materjal	
				Leht 2/6	

Pos	Teileliste/Specification Sauna Leon B 274x264+VD__70		Pcs.	Profile (mm)	Length (mm)
TP1 20-2	STÜTZPFOSTE - SUPPORT POST 120x120  ✓		1	120x120	2062
SLK -PRM	SAUNA PRM- Deckenisolation - Ceiling isolation  		2 Elemente	ca 2390x1145	
SA18-1	SAUNA PRM- Bänke Zwischenstück - Benches spacer 		2	56x372	2290
SA17-1	SAUNA PRM- Rücklehne - Backrest 		1	56x304	2250
SA05-1	SAUNA PRM- Saunabank - Sauna bench 54.3cm (a´ 2stck - pcs) 		1	543x120	2298
SA07-1	SAUNA PRM- Saunabank - Sauna bench 67.3cm (a´ 2stck - pcs) 		1	673x120	2298
SA13-1	SAUNA PRM- Stützpfosten für Saunabänke - Support posts for sauna benches 		2	42x28	307
SA1 3-2	SAUNA PRM- Stützpfosten für Saunabänke - Support posts for sauna benches 		1	42x28	757
SA20-1	SAUNA- Trägleiste für Deckenisolation - Carrier strip for ceiling isolation   ✓		2	35x35	2350
SA2 0-2	SAUNA- Trägleiste für Deckenisolation - Carrier strip for ceiling isolation   ✓		2	35x35	2450
SAP	SAUNA PRM- Saunahoher - Saunastool (a´ 5stck - pcs) 		1		
SA36	SAUNA- Luftschieber - Air slide 		3		
SA25-1	SAUNA- Dichtungsband für Deckenisolationselemente - Seal for ceiling insulation elements  ✓				10.0 lfm/rm
SA38	SAUNA PRM- Lüftungsgitter - Ventilation grille 		3		
SH	SCHLAGHÖLZER - MOUNTING PIECES 		3		
VP3	Verstellbare Pfostenstütze - Adjustable post support M20 		2		
NG2 550	NÄGEL - NAILS 2.5x50 Dachbretter - Roof boards 		312		
SR3 030	Schrauben - Screws 3.0x30 Fussbodenleisten - Floor strips 		20		
SR3 030	Schrauben - Screws 3.0x30 Traufenleisten - Eaves strips 		20		
SR3 547	Schrauben - Screws 3.5x45 C3 Giebelbretter - Gable boards 		12		
SR3 547	Schrauben - Screws 3.5x45 C3 Giebeldeckleisten - Gable cover boards 		12		
SR354 7-002	Schrauben - Screws 3.5x45 C3 Sauna- Bänke Zwischenstück - Benches spacer 		12		
SR354 7-003	Schrauben - Screws 3.5x45 C3 Sauna- Luftschieber - Air slide 		18		
Kood	Sauna Leon B 274x264+VD__70			Materjal	
				Leht 3/6	

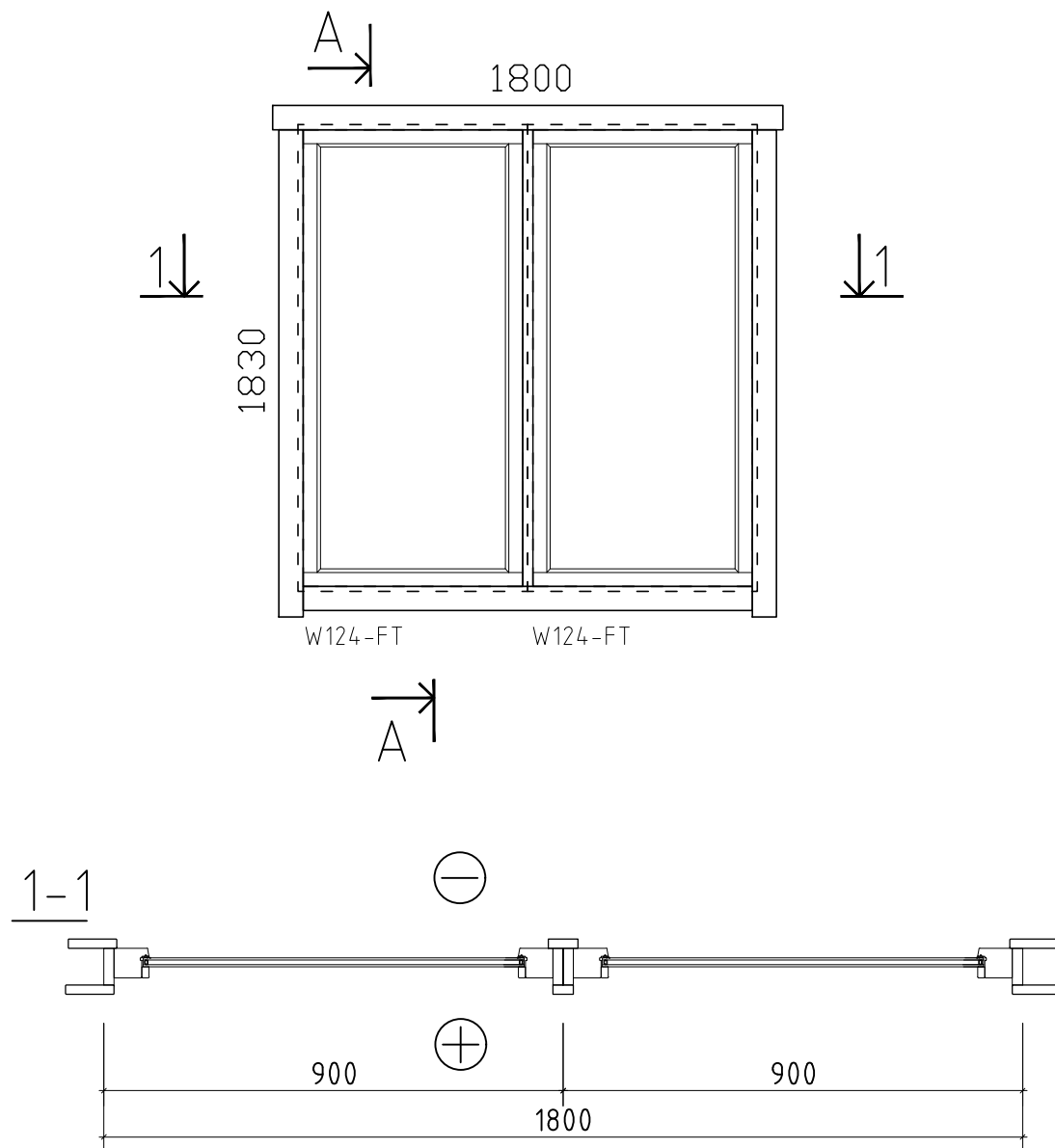
Pos	Teileliste/Specification Sauna Leon B 274x264+VD__70			Pcs.	Profile (mm)	Length (mm)
SR3547-004	Schrauben - Screws 3.5x45 C3	Sauna- Rücklehne - Backrest		3		
SR3547-005	Schrauben - Screws 3.5x45 C3	Sauna- Saunahocher - Saunastool		12		
SR3547-001	Schrauben - Screws 3.5x45 C3	Sauna- Stützpfeosten für Saunabänke - Support post for Sauna benches		4		
SR3547	Schrauben - Screws 3.5x45 C3	Traufenbretter - Eaves boards		20		
SR3547	Schrauben - Screws 3.5x45 C3	Traufendeckleisten - Eaves cover strips		10		
SR4219A-001	Schrauben - Screws 4.2x19 Anthrazit - Anthracite	Sauna- Lüftungsgitter - Ventilation grille		12		
SR4256	Schrauben - Screws 4.2x55 C2	28mm Fussbodenbretter - Floor boards		147		
SR4267	Schrauben - Screws 4.2x65 C3	28mm Terrassenbretter - Terrace boards		144		
SR50100	Schrauben - Screws 5.0x100	Fundamenthölzer - Foundation beams		94		
SR5062-003	Schrauben - Screws 5.0x60 C3	Sauna- Bänke Zwischenstück - Benches spacer		8		
SR5062-002	Schrauben - Screws 5.0x60 C3	Sauna- Stützpfeosten für Saunabänke - Support post for Sauna benches		6		
SR5062-001	Schrauben - Screws 5.0x60 C3	Sauna- Trägleiste für Deckenisolation - Carrier strip for ceiling isolation		38		
SR5070	Schrauben - Screws 5.0x70	Stützpfeoste - Support post		4		
SR5070-002	Schrauben - Screws 5.0x70	Verstellbare pfostenstütze - Post support		16		
SR5082-001	Schrauben - Screws 5.0x80 C3	Sauna- Saunabank - Sauna bench		17		
KL1	Gewindestange - Threaded Rod M8			4		2000
KL2	Gewindestange - Threaded Rod M8			2		595
KL3	Gewindestange - Threaded Rod M8			2		528
KV MUT M8	Mutter - Nut M8			8		
KV SEIB M8X25	U-Scheibe - Washer M8 Ø25			8		
KV MUTJ M8	Befestigungsmutter - Fixing nut M8			4		
	✔ - Bitte selber anpassen (falls nötig)! / Cut into length on site (if needed)!					
Kood	Sauna Leon B 274x264+VD__70			Materjal		Leht 4/6

Pos	Teileliste/Specification Sauna Leon B 274x264+VD__70	Pcs.	Profile (mm)	Length (mm)
	FENSTER/WINDOW 1800x1830 EL25-Q5__2xW124-FT Q5 EL25-Q5 1800 1830 2xW124-FT Fixed/ Fest/ Fikseeritud double-pane tempered glass gehärtete ISO Glas 2-fach 2x klaaspakett, karastatud <td>1</td> <td></td> <td></td>	1		
VP35 29-1	Q4-Q6 Window sill - Fensterbank - Veeplekk 35-29	2		858
WL-1	Rain strips - Wasserleisten - Vihmaliistud 36x134	1	36x134	2000
PL1-1	Trims - Rahmenleisten - Piirdeliistud 18x40 ✓	1	18x40	1790
PL2-1	Trims - Rahmenleisten - Piirdeliistud 18x58 ✓	1	18x58	1790
PL3-1	Trims - Rahmenleisten - Piirdeliistud 18x95 ✓	2	18x95	2000
PL3-2	Trims - Rahmenleisten - Piirdeliistud 18x95 ✓	4	18x95	1910
PL3-3	Trims - Rahmenleisten - Piirdeliistud 18x95 ✓	2	18x95	1760
SR35 47-01	3.5x45 C3 Trims - Rahmleisten - Piirdeliistud	40		
SR40 62-01	4.0x60 C3 Rain strip - Wasserleiste - Vihmaliist	5		
SR42 13-01	4.2x13 Window sill - Fensterbank - Veeplekk	8		
	✓ - Bitte selber anpassen (falls nötig)! / Cut into length on site (if needed)!			
Kood	Sauna Leon B 274x264+VD__70		Materjal	Leht 5/6

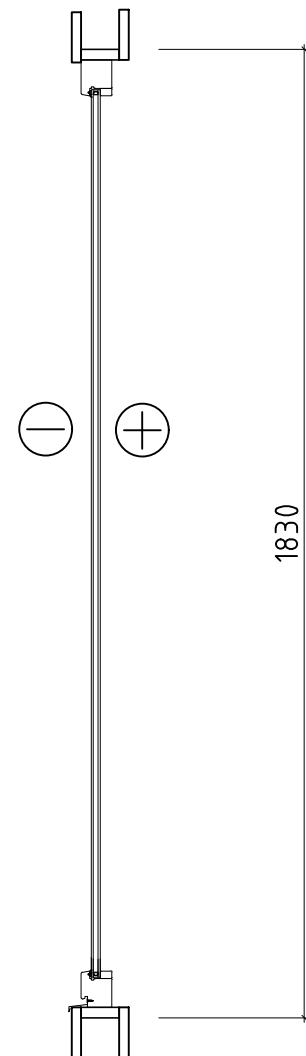
Pos	Teileliste/Specification Sauna Leon B 274x264+VD__70		Pcs.	Profile (mm)	Length (mm)	
	TÜR/DOOR 940x2040 D0-C70R-0XT-09402040 D130-RT 940 2040  Right handed / DIN rechts / paremakäeline Clear opening/ durchgangsmaß/ ava suurus 812x1932mm double-pane tempered glass gehärtete ISO Glas 2-fach 2x klaaspakett, karastatud 		1			
WL-2	Rain strips - Wasserleisten - Vihmaliistud 36x134			1	36x134	1140
PL3-4	Trims - Rahmenleisten - Piirdeliistud 18x95		 ✓	4	18x95	2020
PL3-5	Trims - Rahmenleisten - Piirdeliistud 18x95		 ✓	2	18x95	1140
SR35 47-01	3.5x45 C3 Trims - Rahmleisten - Piirdeliistud			22		
SR40 62-01	4.0x60 C3 Rain strip - Wasserleiste - Vihmaliist			3		
SKK 8080	8.0x80SKK LRV Handle - Handgriff - Käepide			2		
LRV -LK	LRV - Keyhole cover plate - Schlüsselloch Abdeckplatte - Võtmekilp			1		
LS- LRV	LRV Cylinder lock - Zylinderschloss - Lukusüdamik 30__40 nupuga			1		
LRV -KP	LRV Handle - Handgriff - Käepide			1		
	✓ - Bitte selber anpassen (falls nötig)! / Cut into length on site (if needed)!					
Kood	Sauna Leon B 274x264+VD__70			Materjal		Leht 6/6

EL25-Q5 1800x1830

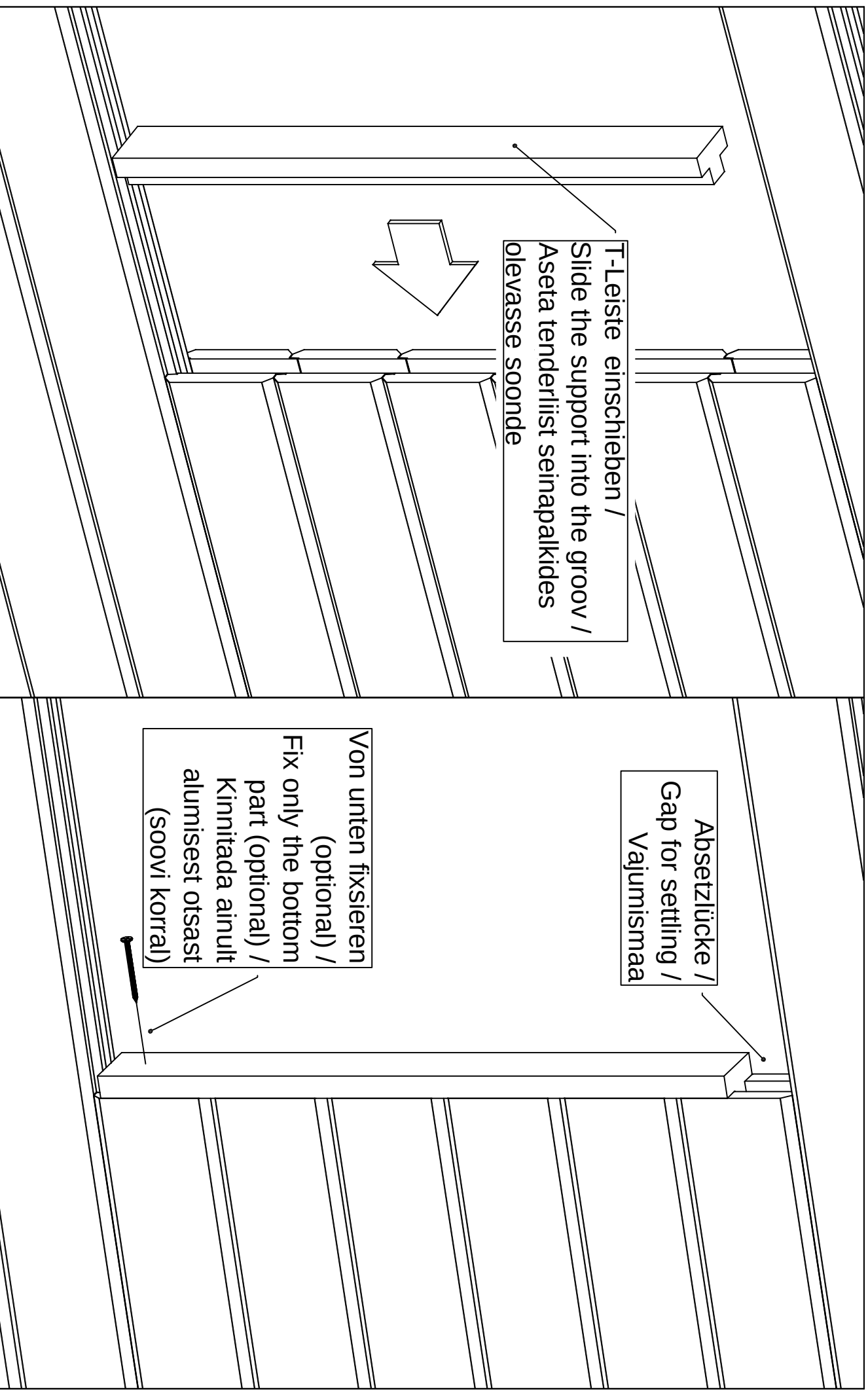
2xW124-FT (2xW5-S70F-0XT-09001830)



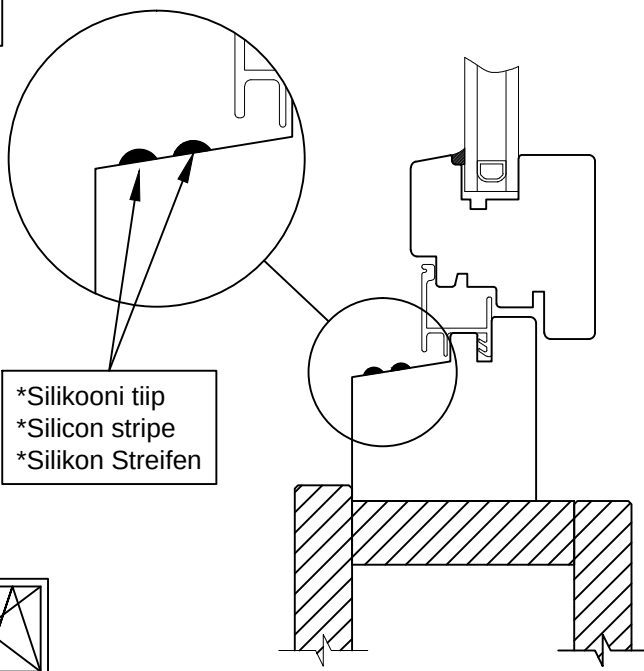
A-A



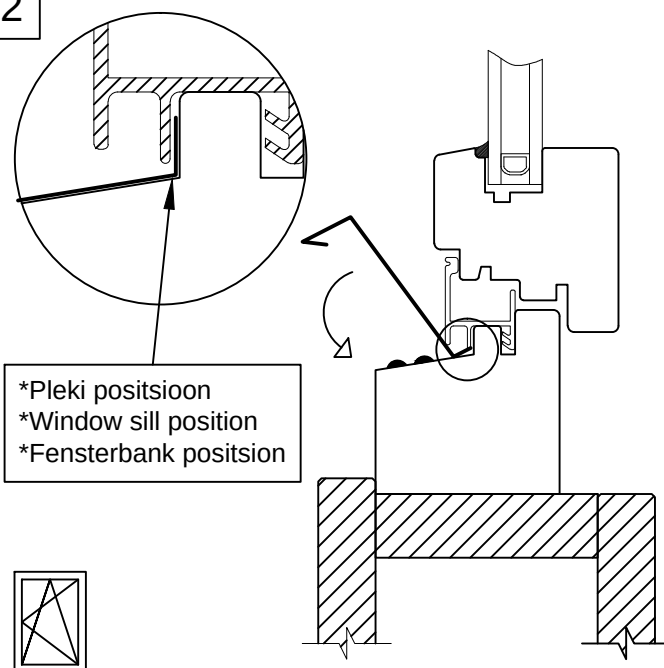
Montageanleitung für T-Leisten / Installing the door and window supports / Tenderliistu paigaldusjuhend.



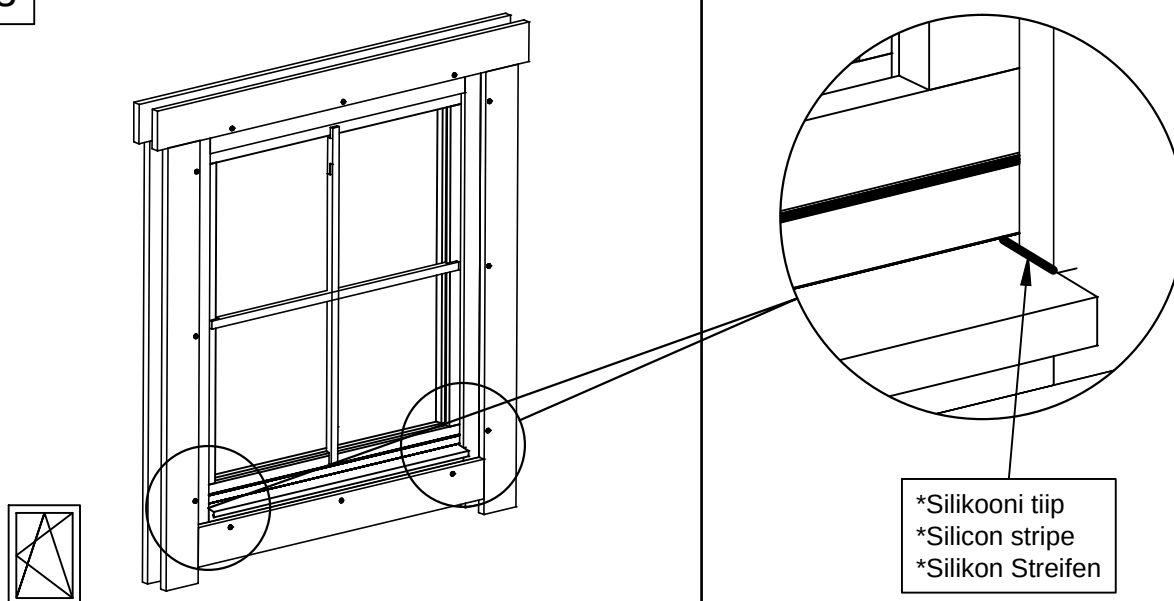
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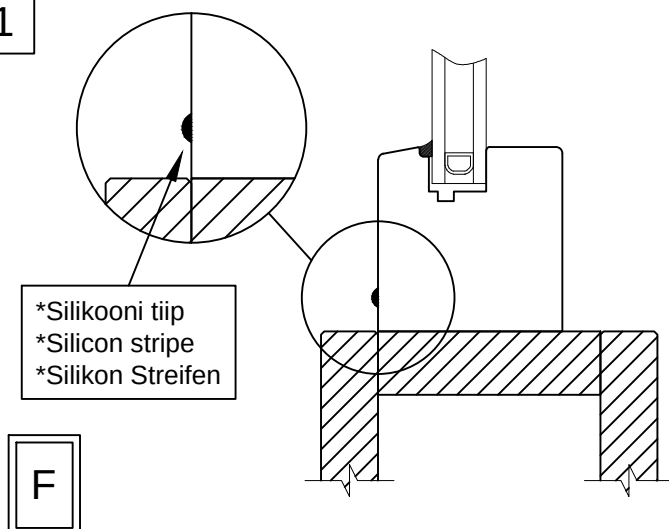
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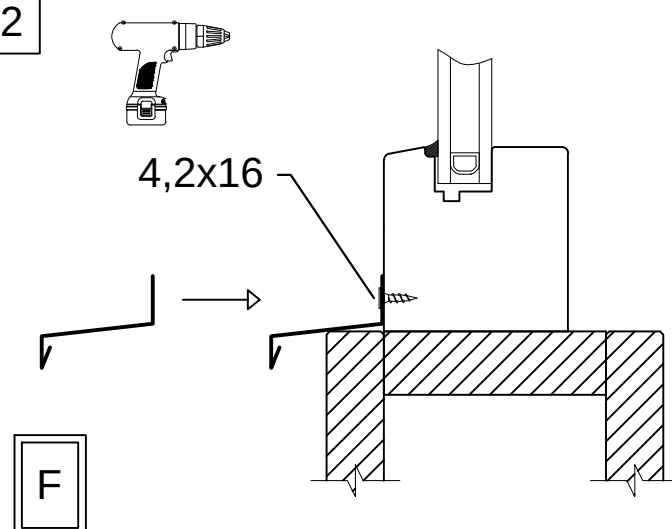
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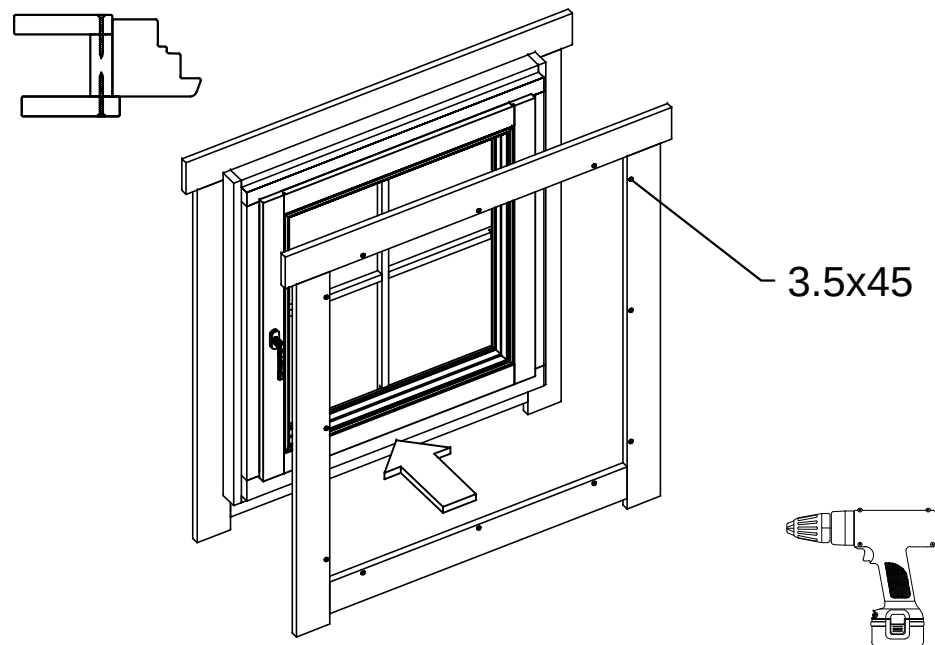
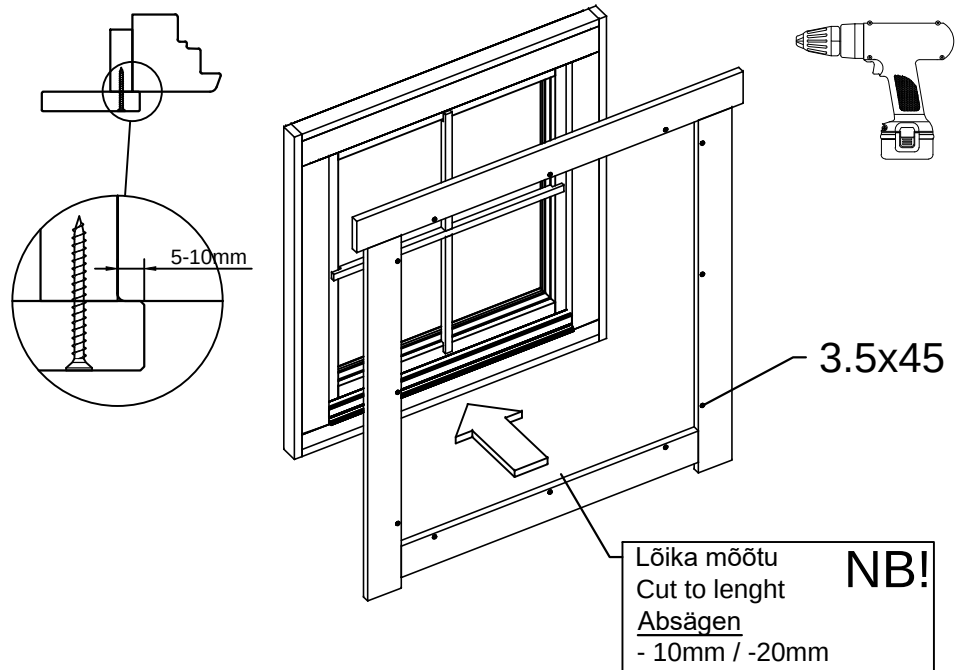
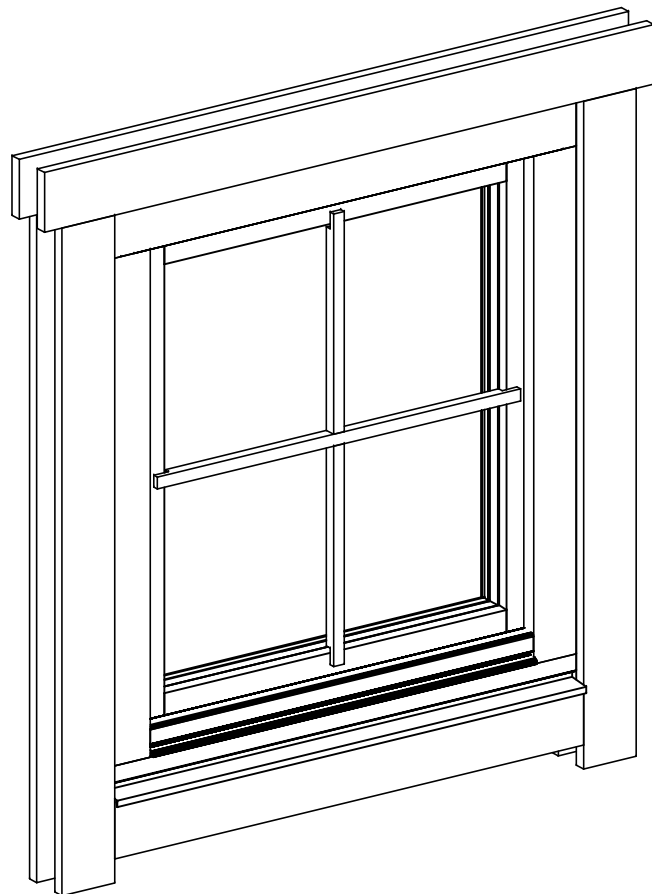
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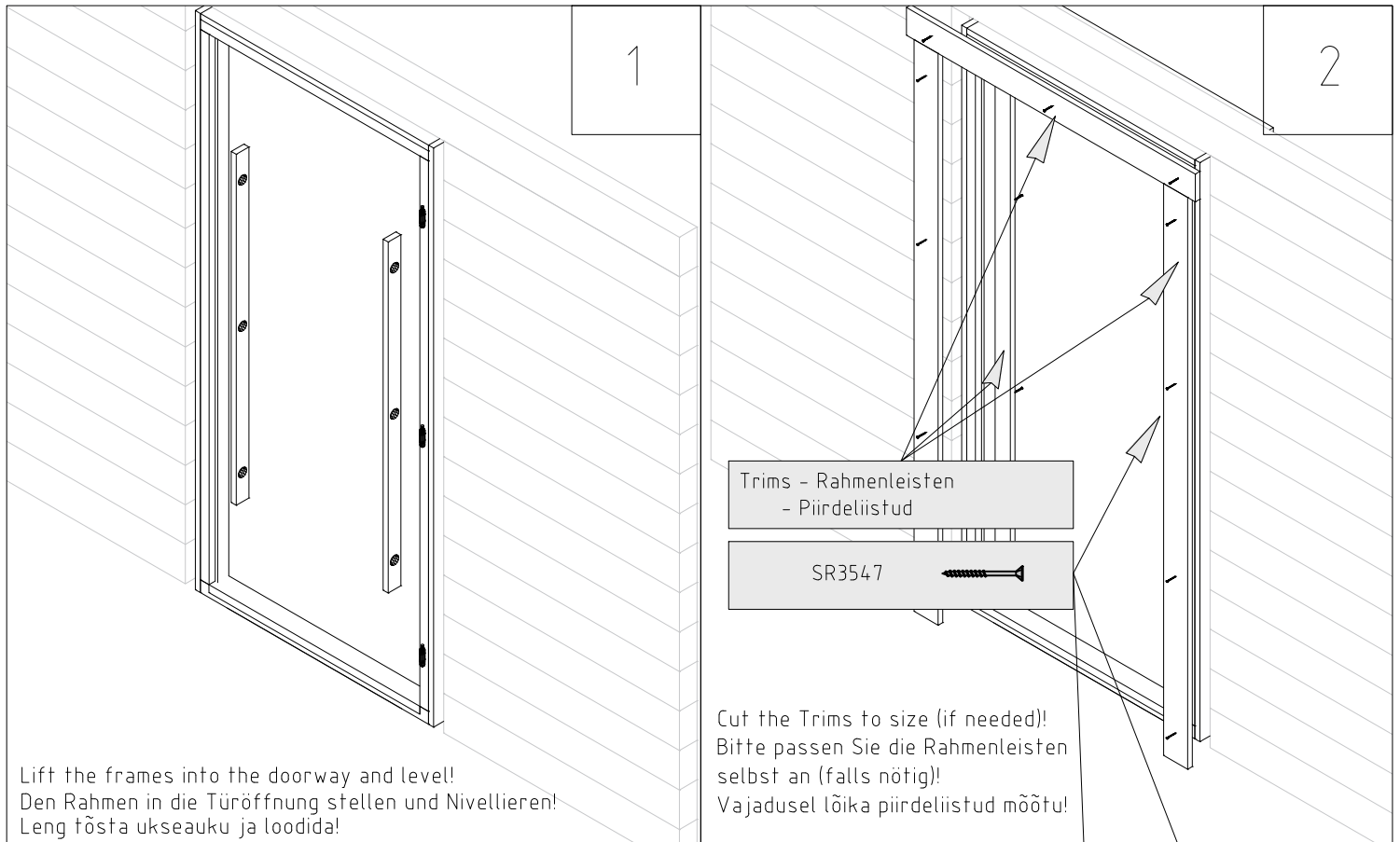


2



Aken	Q4-Q6	-	paigaldusjuh
Window	Q4-Q6	-	assembly instructions
Fenster	Q4-Q6	-	Montageanleitung

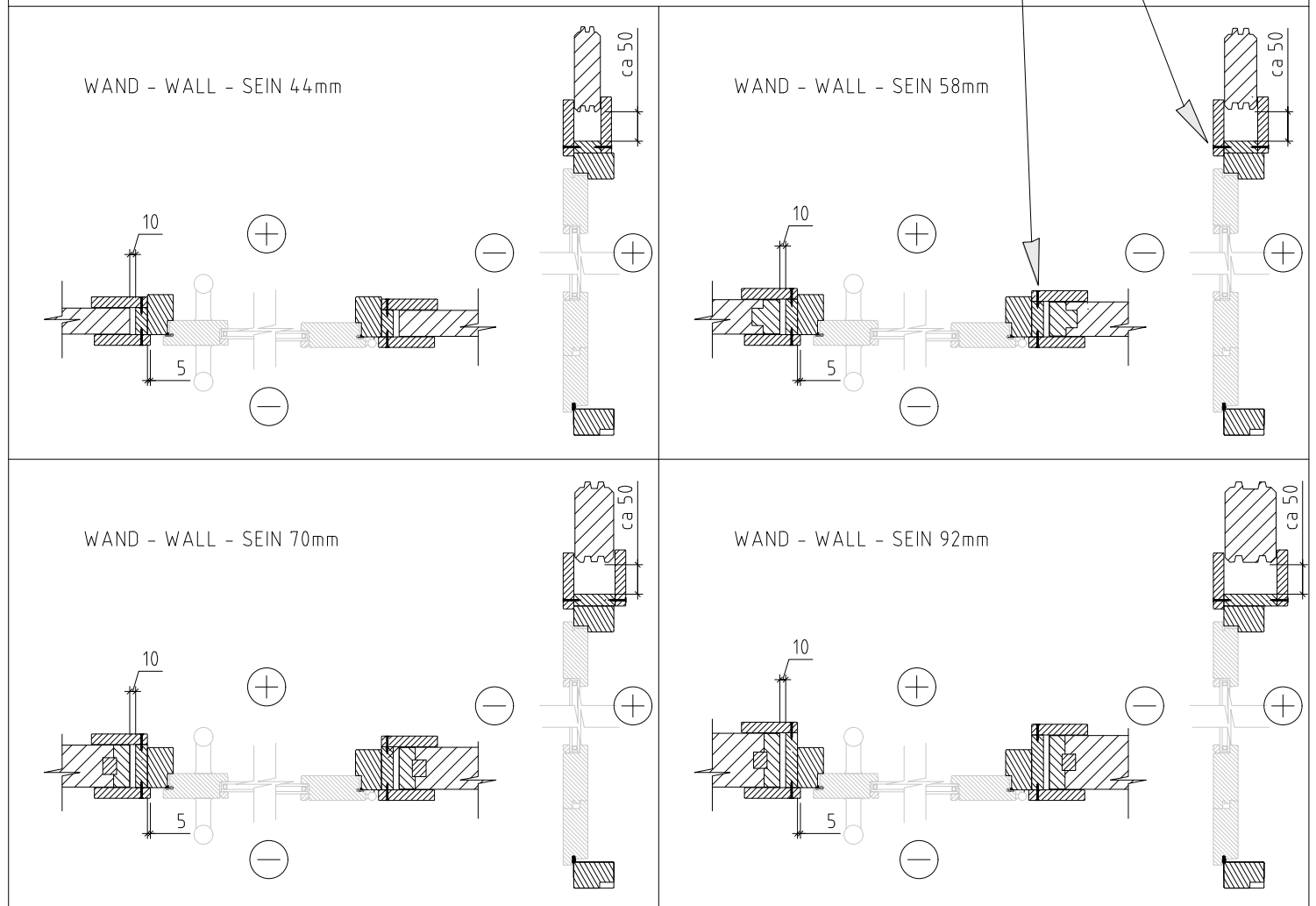




NB! When regulating the door at a later time, it may be necessary to reassemble the Trims!

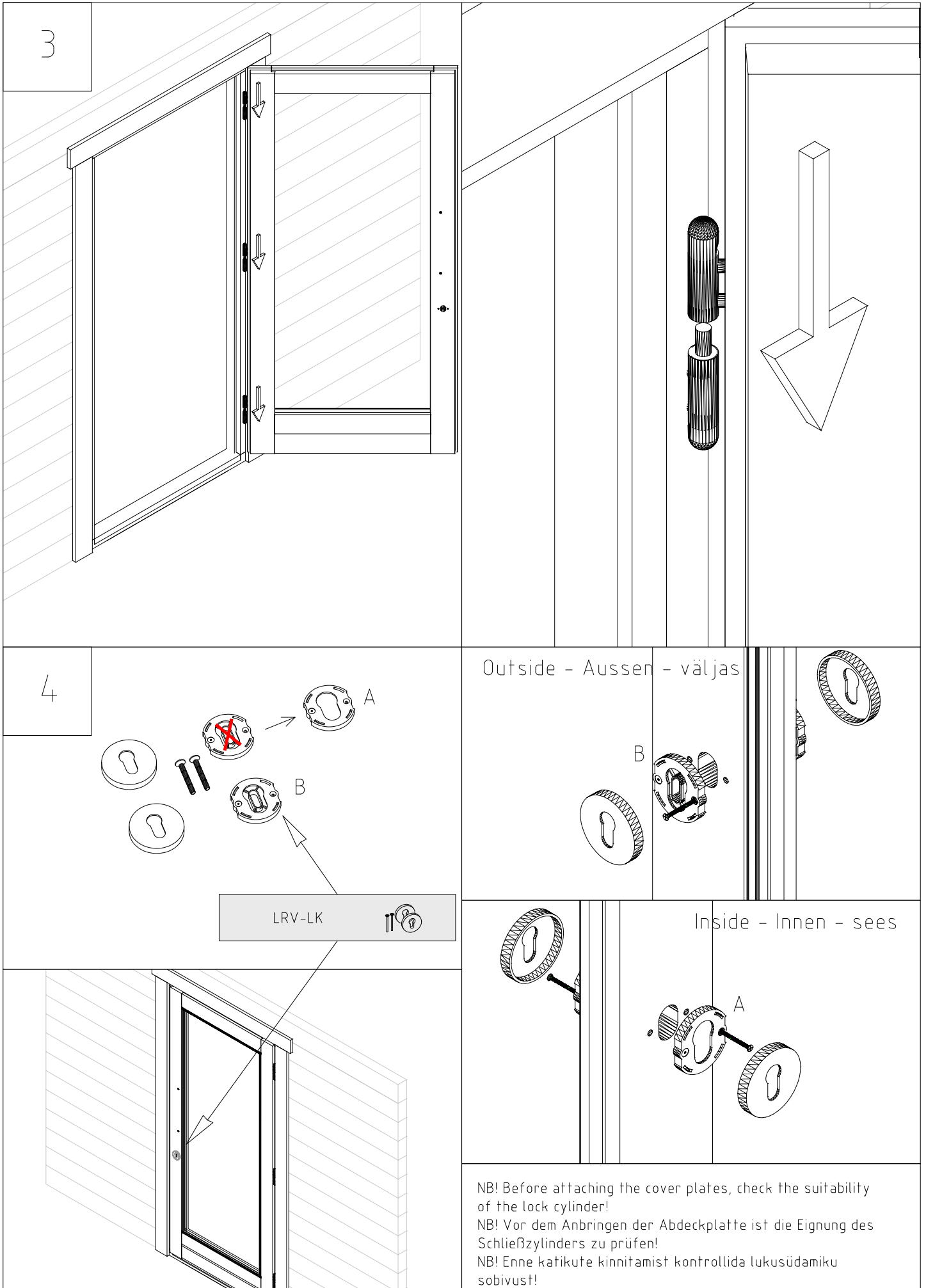
NB! Bei der späteren Regulierung der Tür kann es erforderlich sein die Rahmenleisten nochmal abzuschrauben und anpassen!

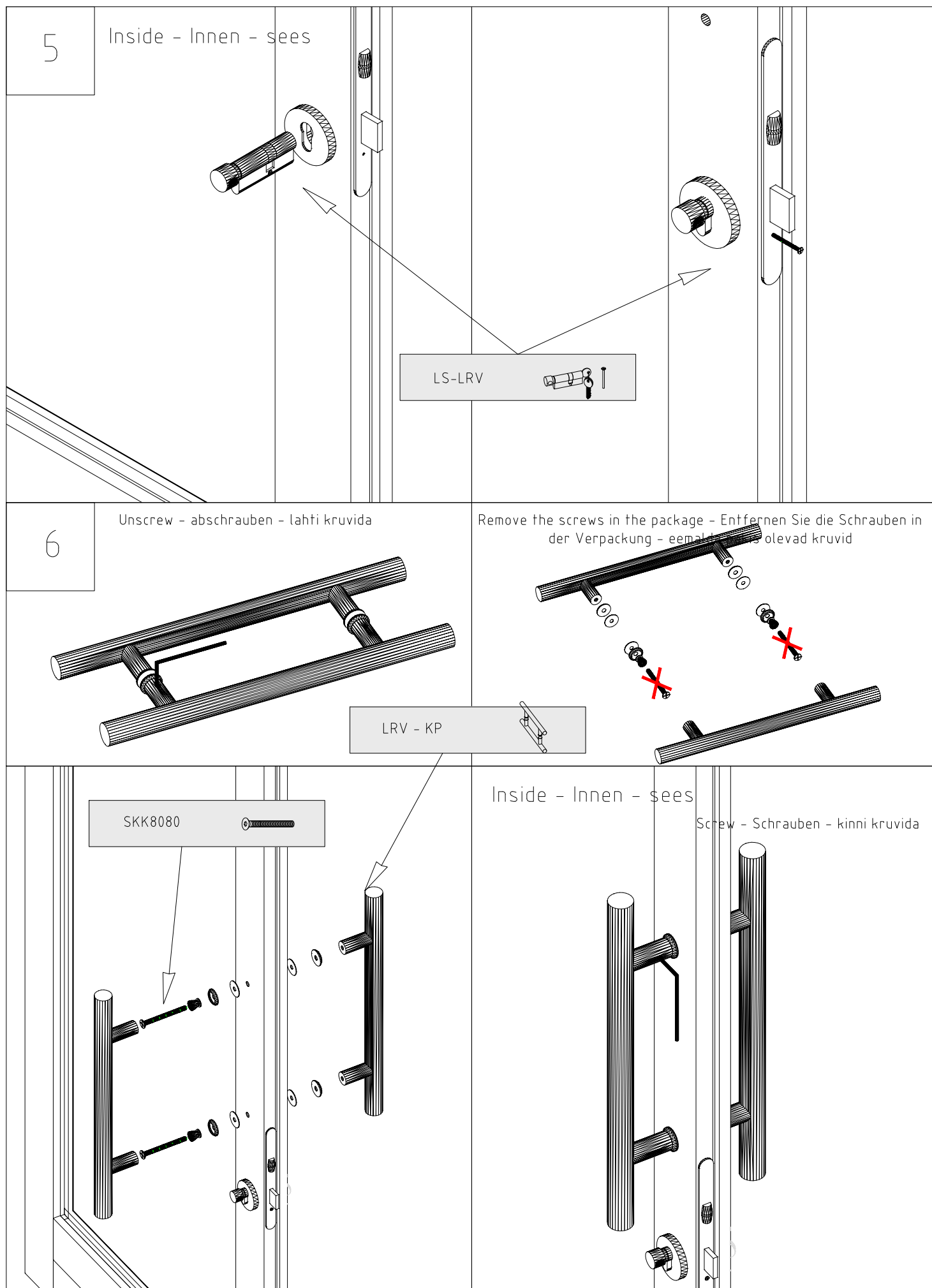
NB! Ukse hilisemal reguleerimisel võib olla vajadus liistud uuesti lahti võtta!



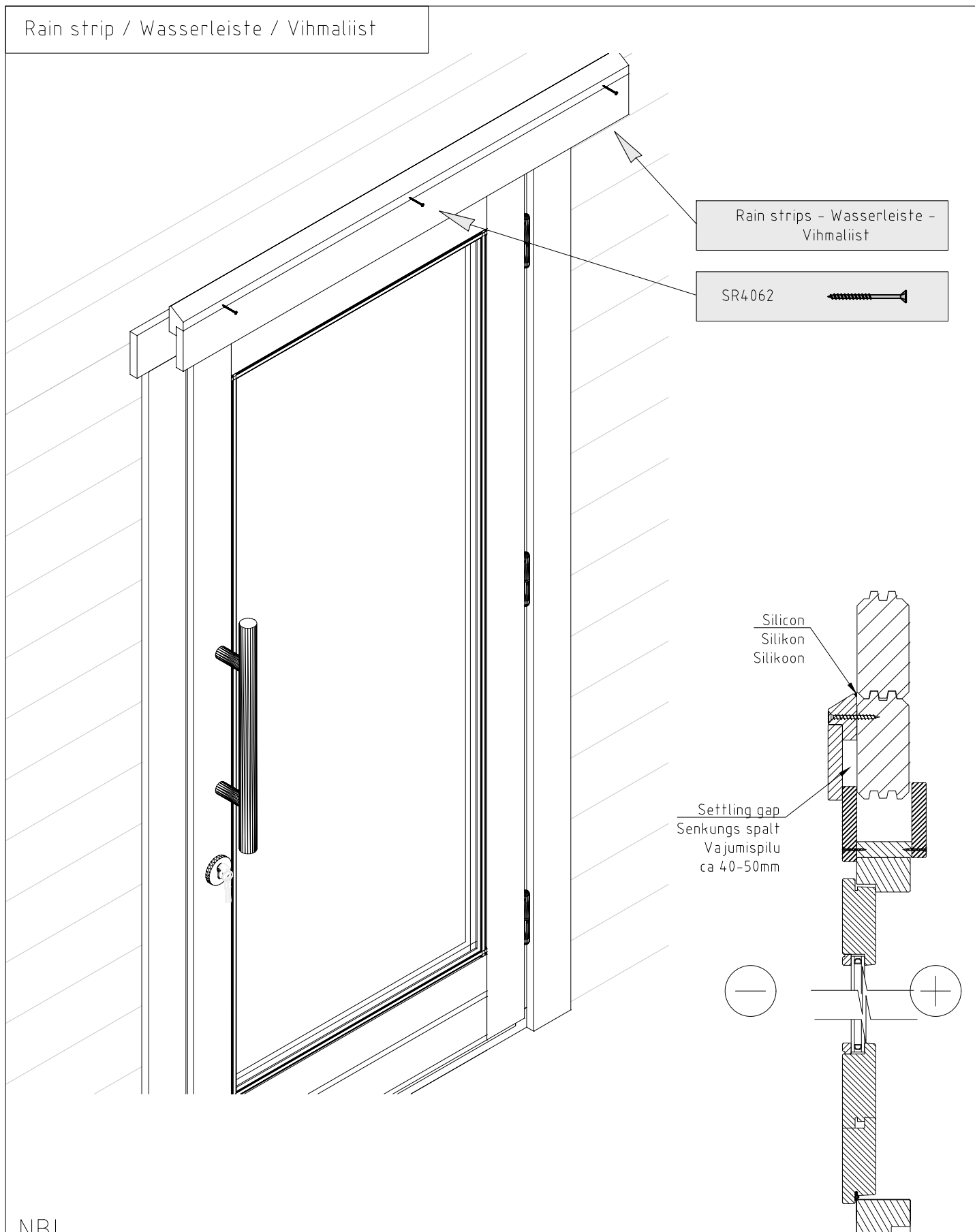
D130-RT

Installation instructions / Aufbauanleitung / Paigaldusjuhend



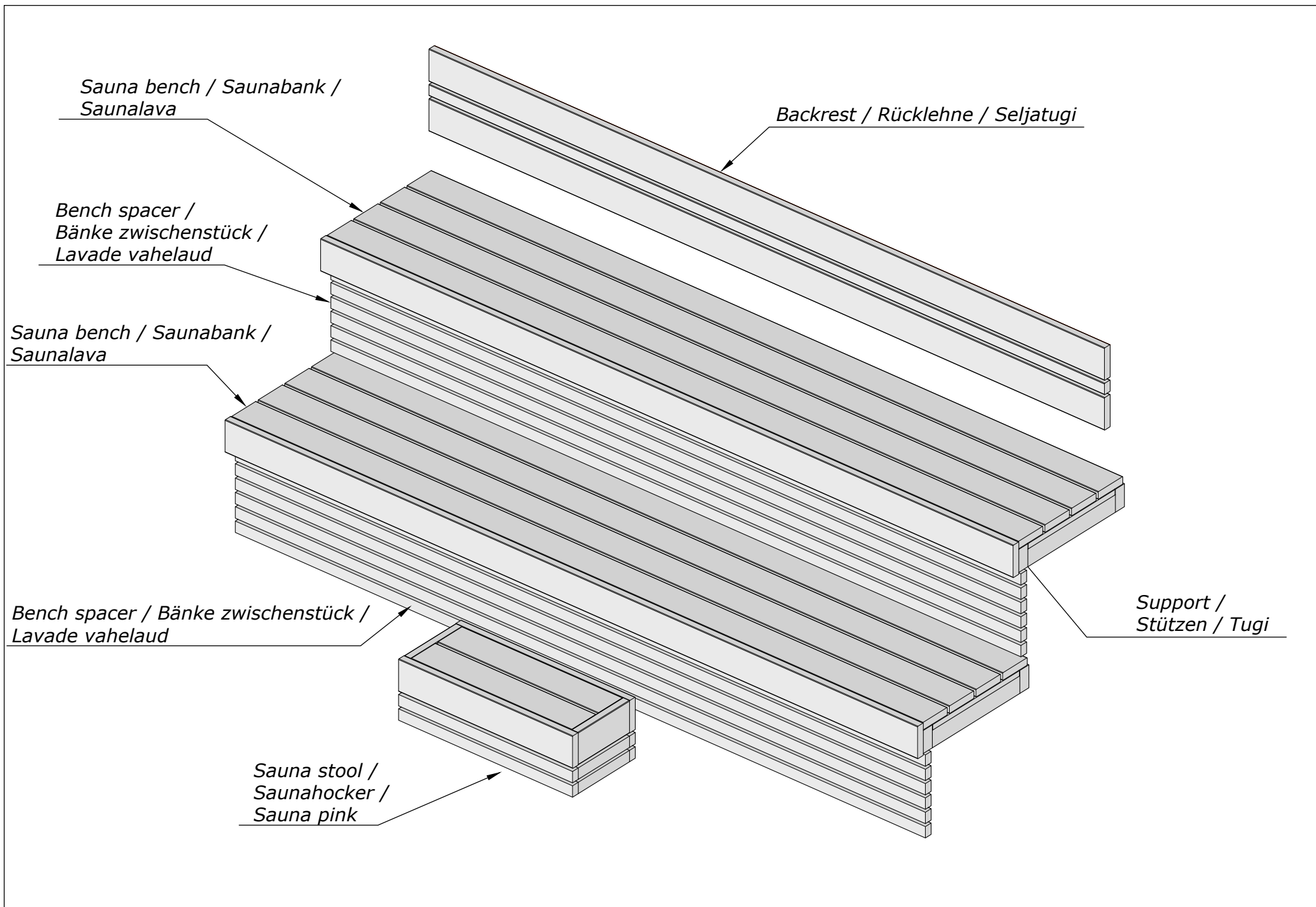


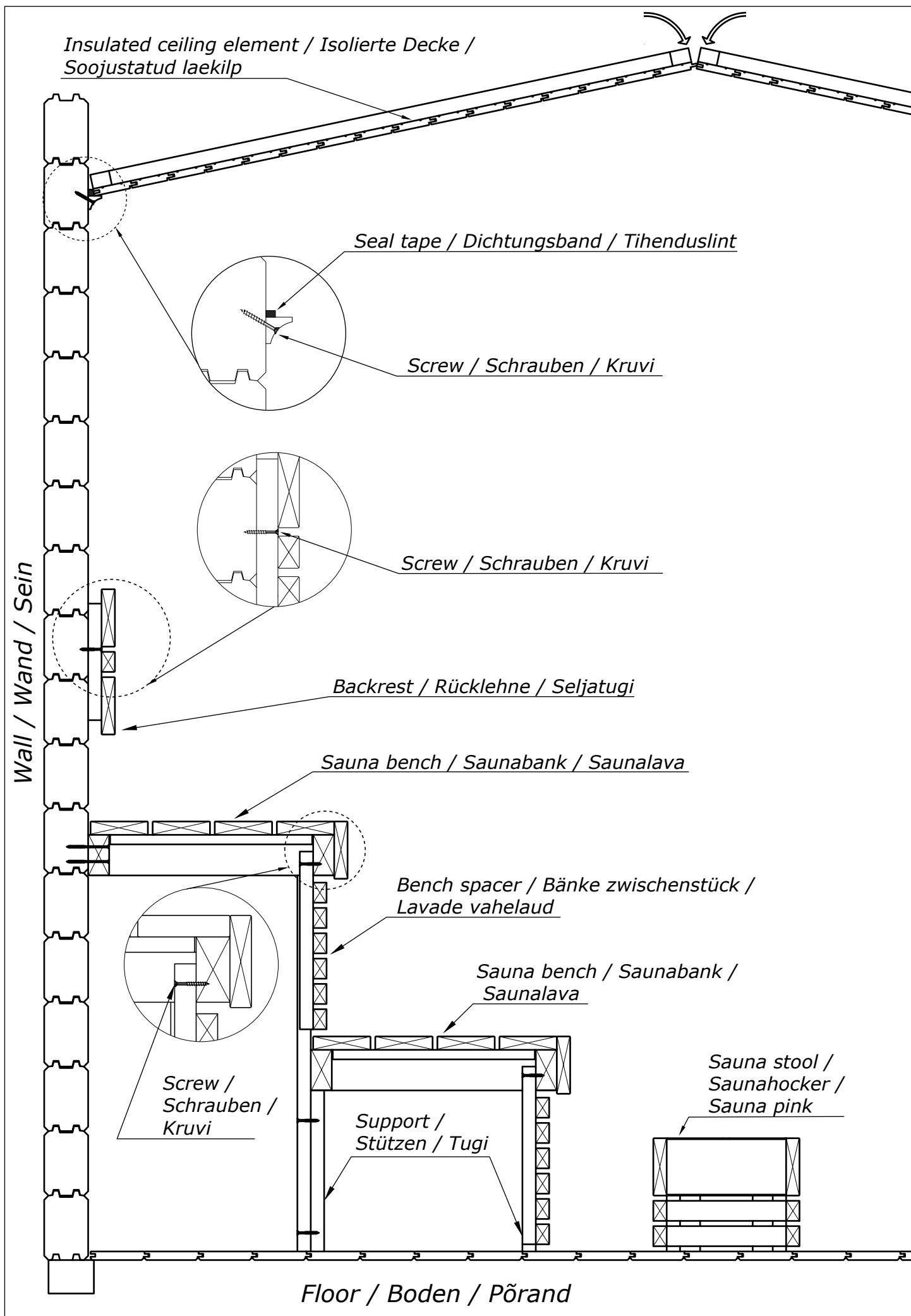
Rain strip / Wasserleiste / Vihmaliist



NB!

- Install only if the item is listed in the house specification!
- Nur montieren wenn die Leiste in der Teileleiste gezeigt ist!
- Monteerida juhul, kui liist on välja toodud maja spetsifikatsioonis!

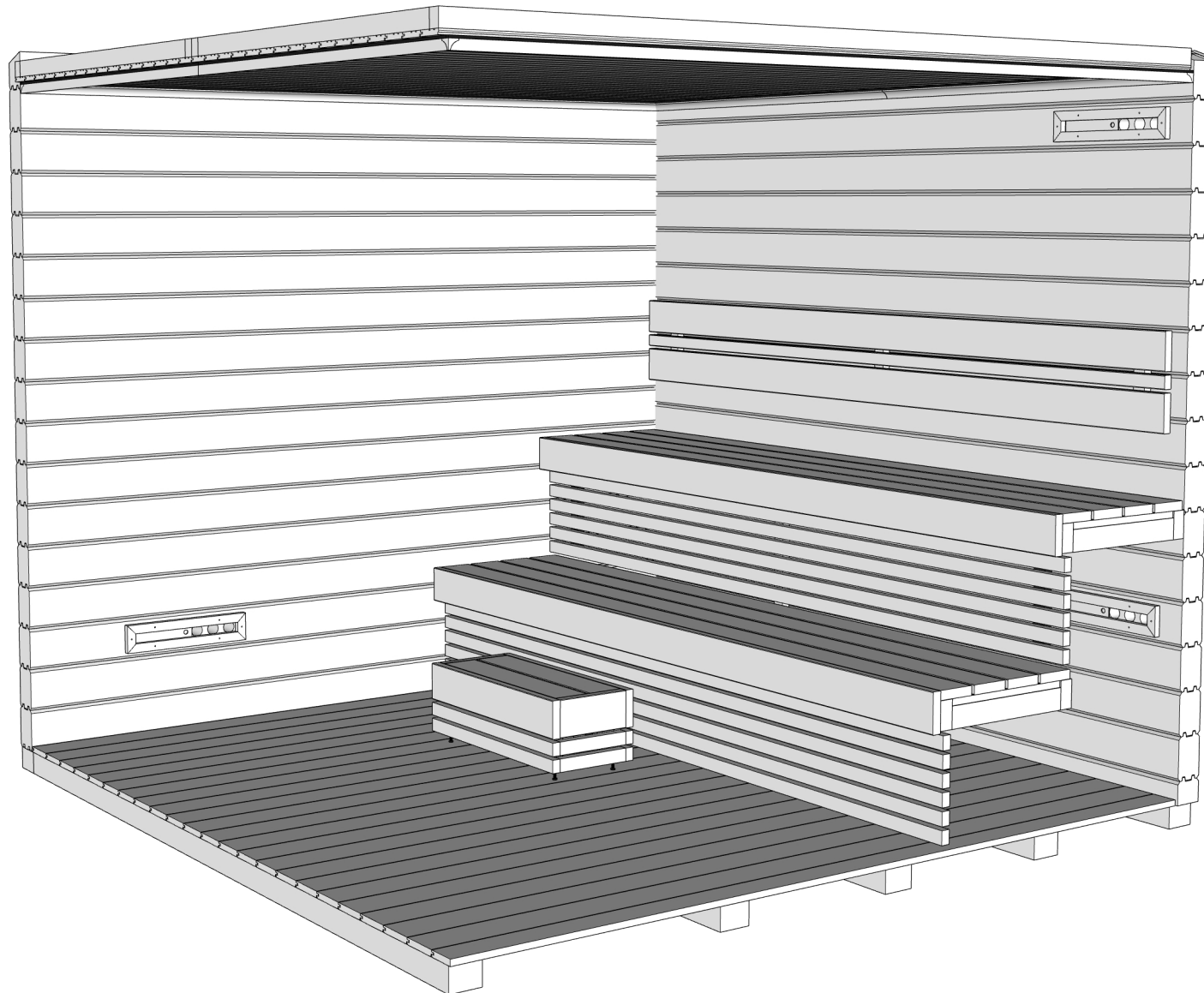




Installation of sauna set

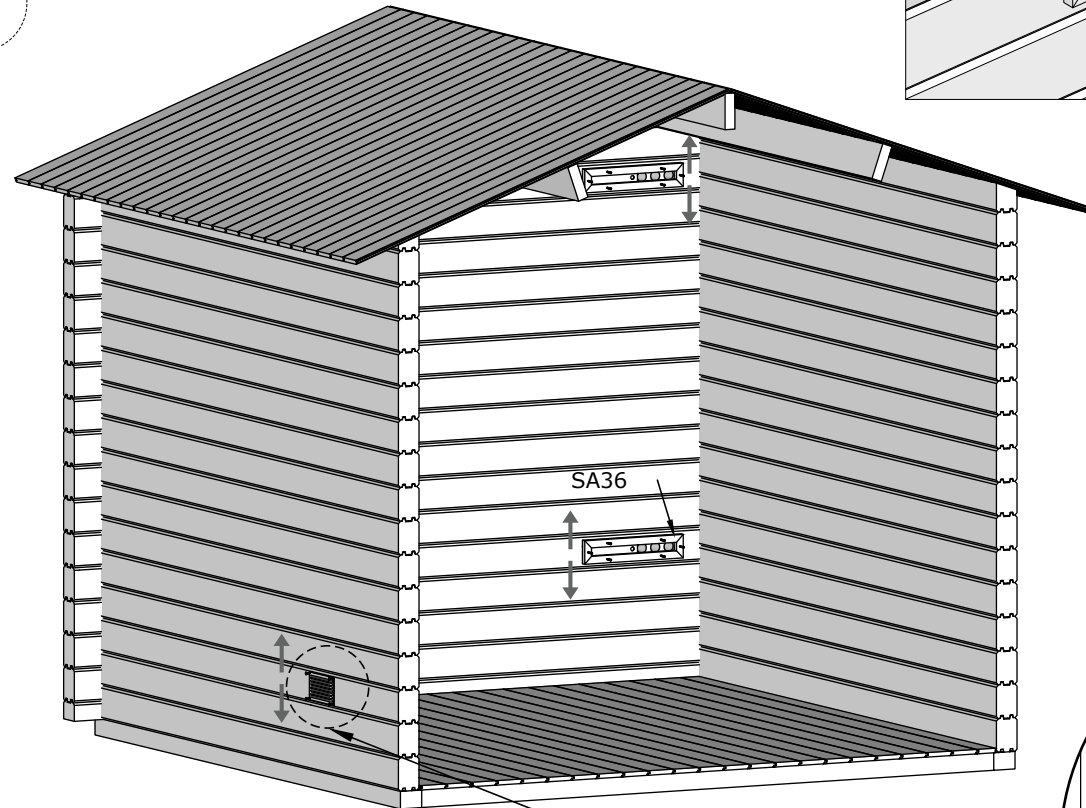
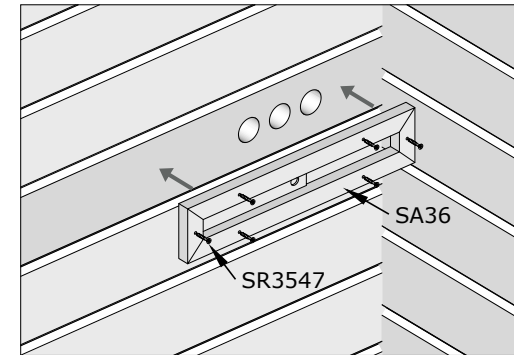
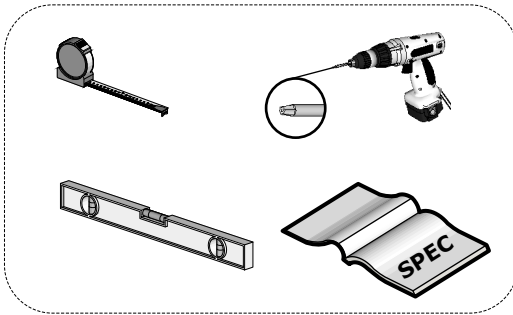
Montageanleitung für Saunainnenausstattung

Leiliruumi paigaldusjuhend



Für die Installation erforderlich Required for installation Paigalduseks vajalik

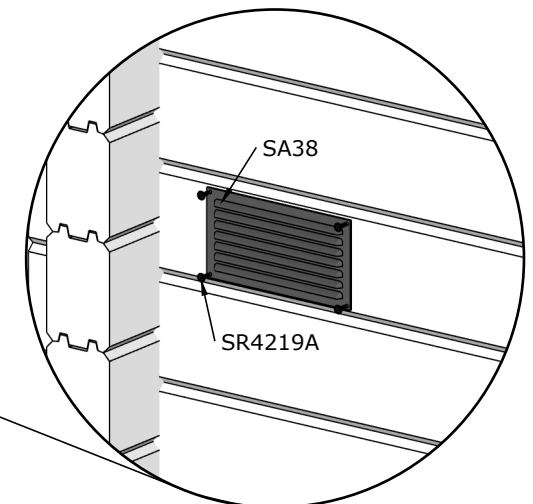




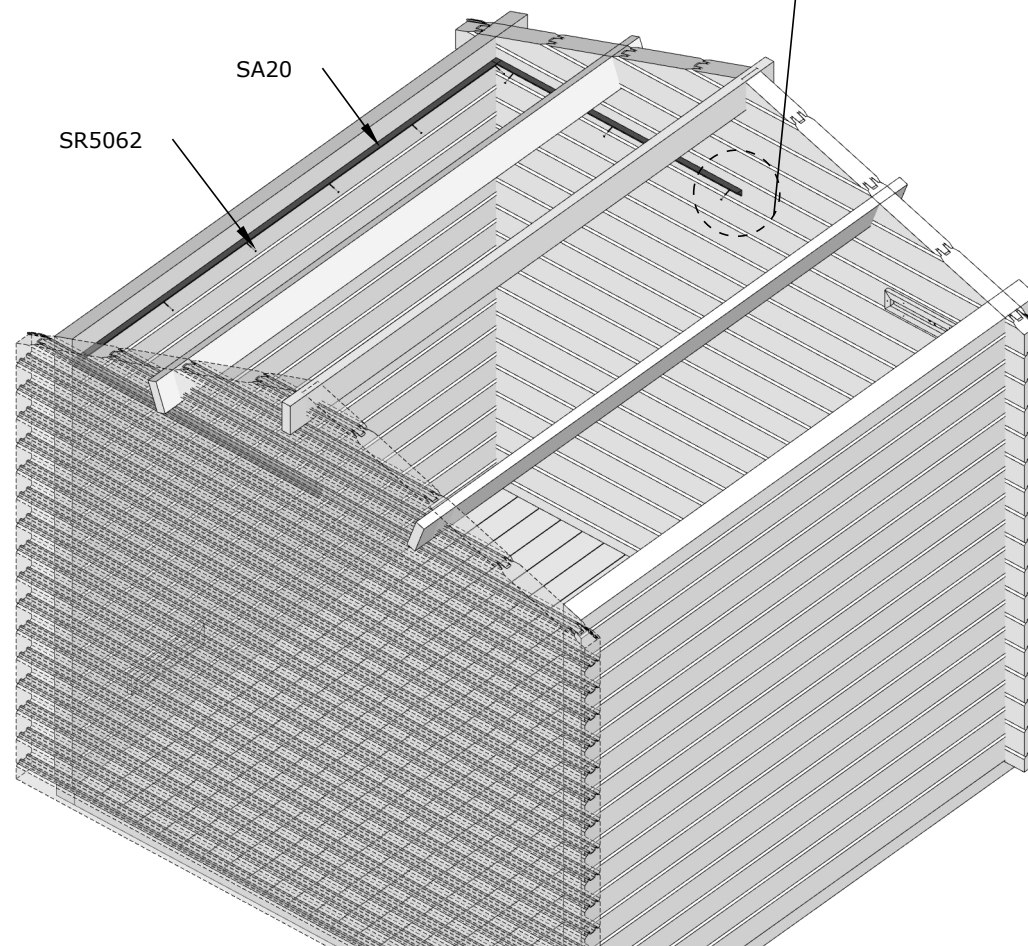
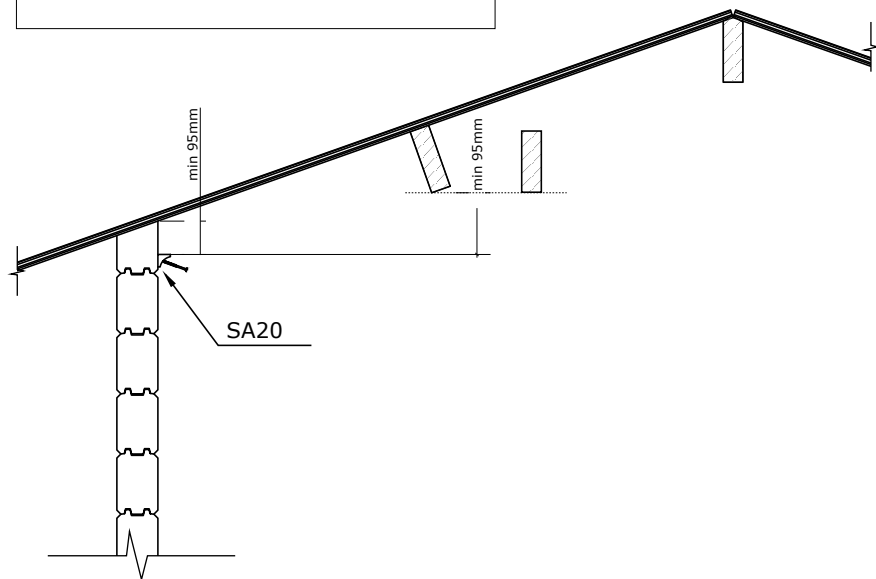
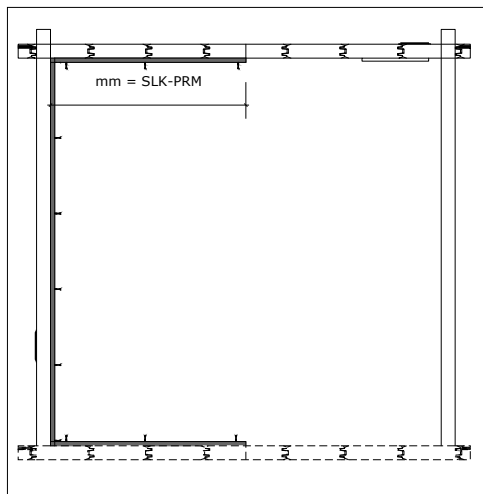
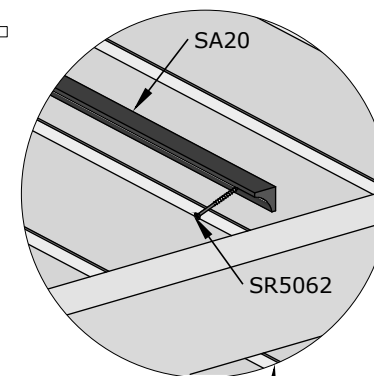
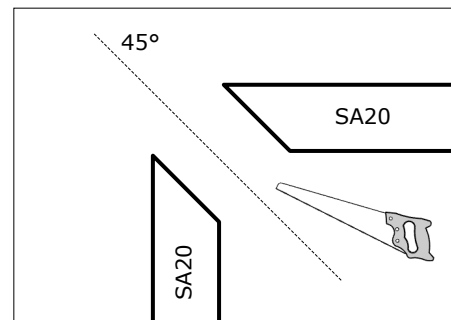
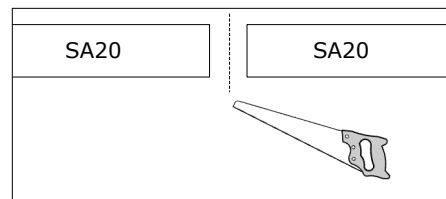
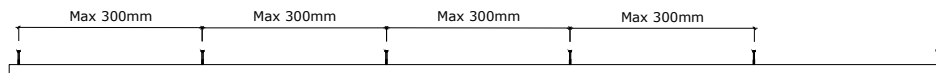
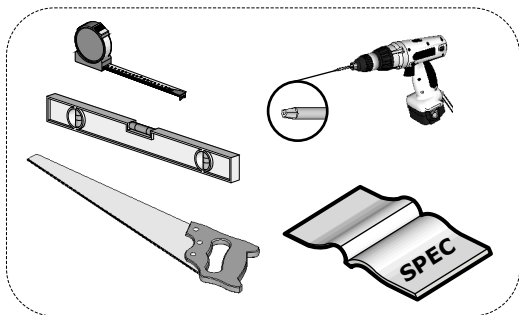
Logs with ventilation holes can be placed higher or lower. Please make sure it doesn't get covered with sauna bench!

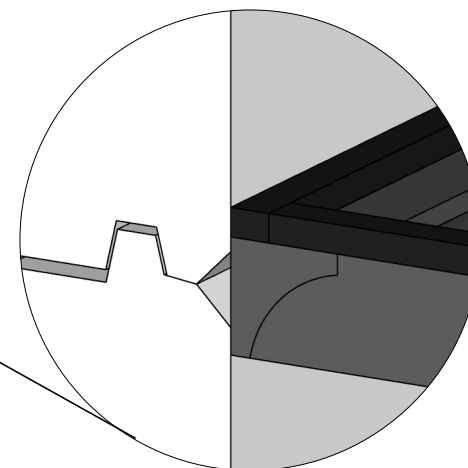
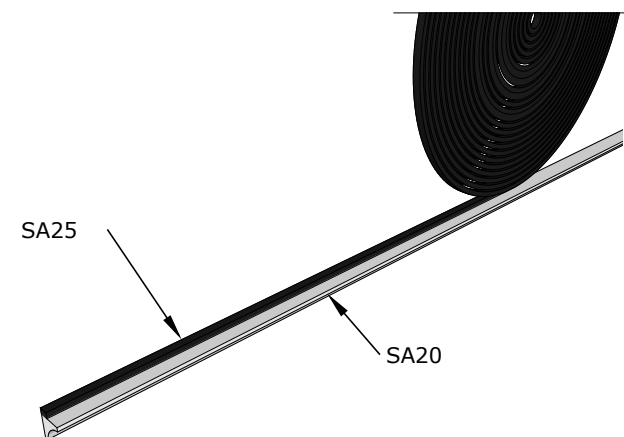
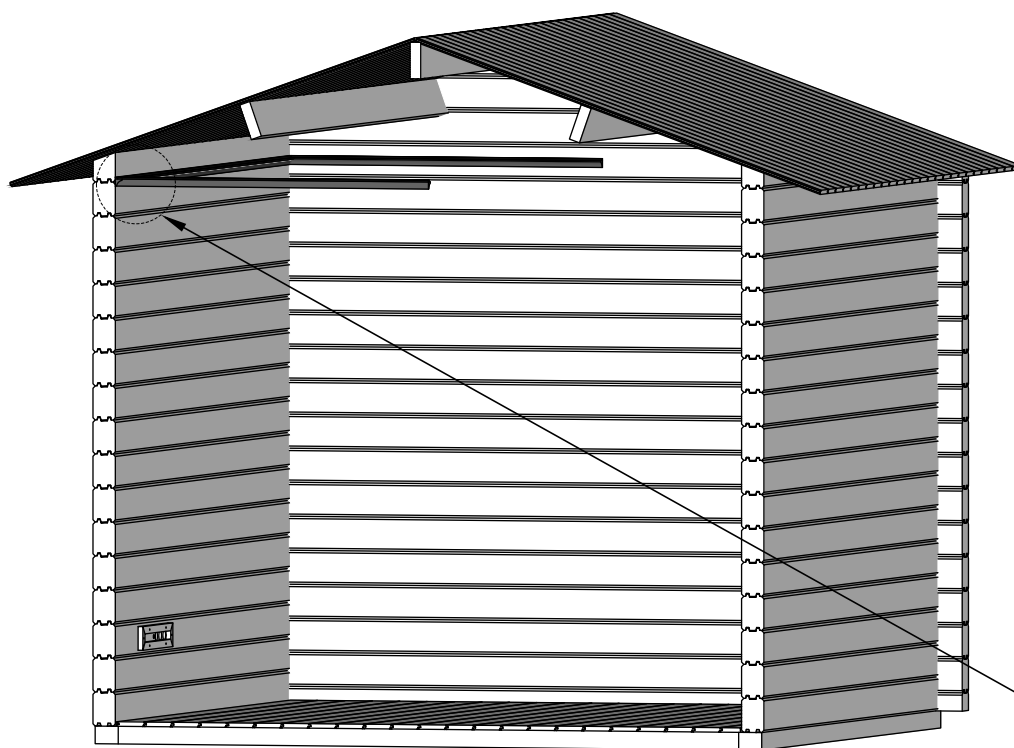
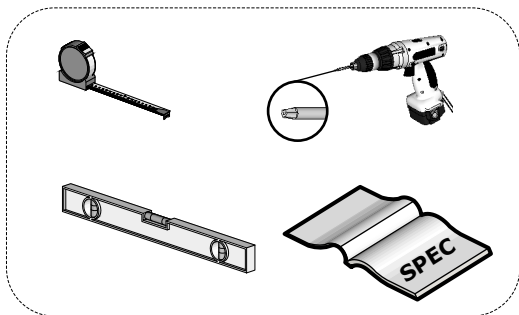
Die Bohlen mit Lüftungsöffnungen können je nach Bedarf höher oder niedriger eingesetzt werden. Bitte achten Sie darauf dass die Lüftungsöffnungen von innen nicht mit der Saunabank bedeckt werden!

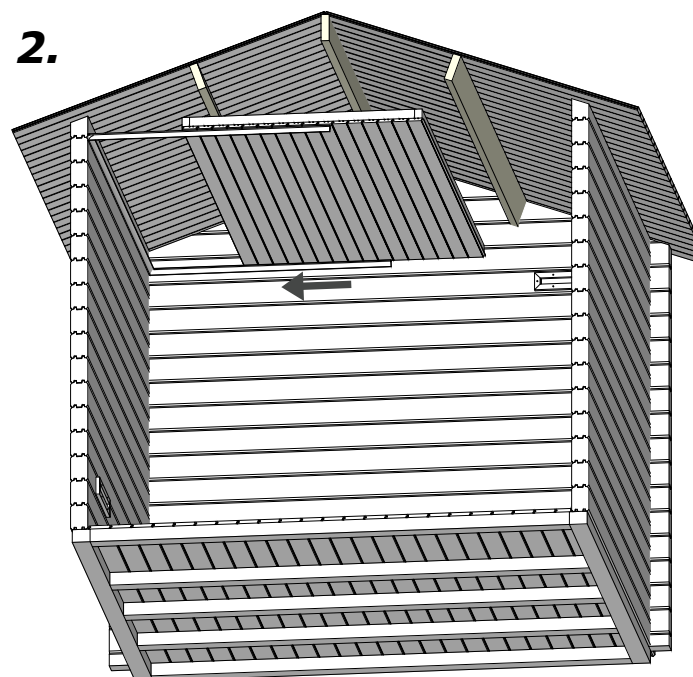
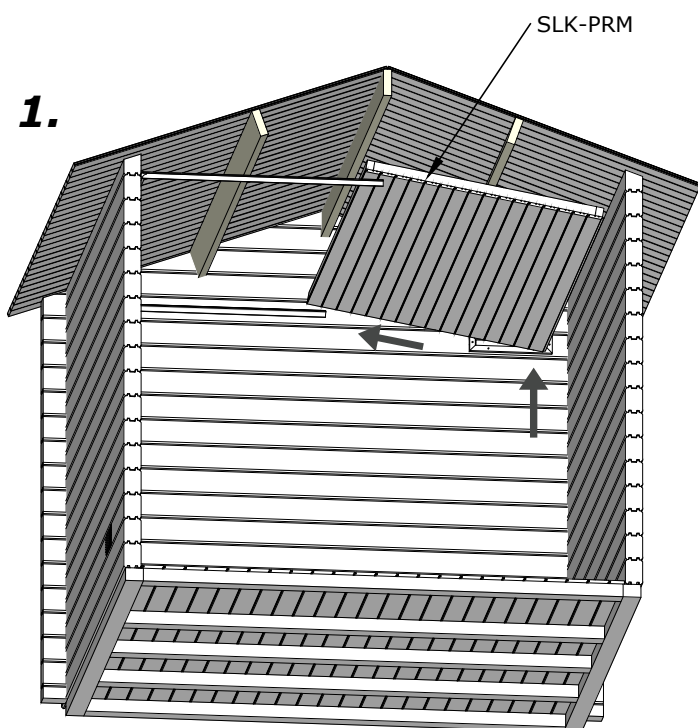
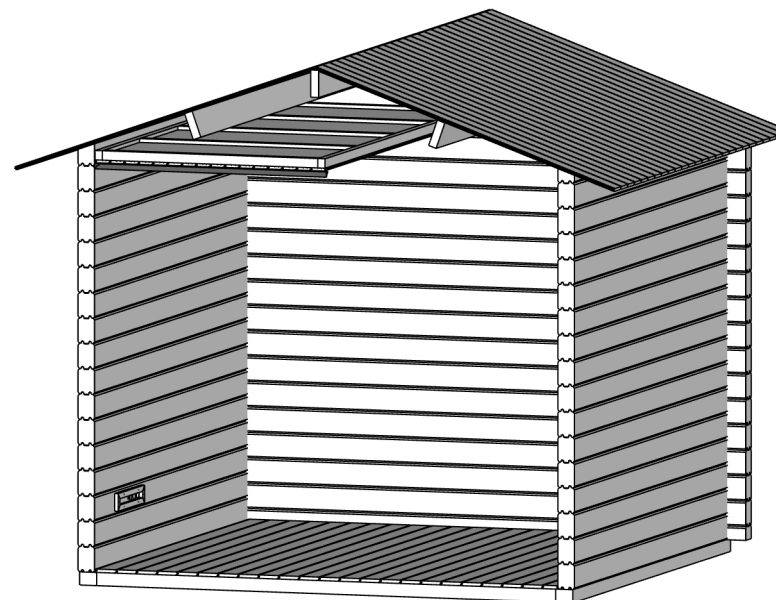
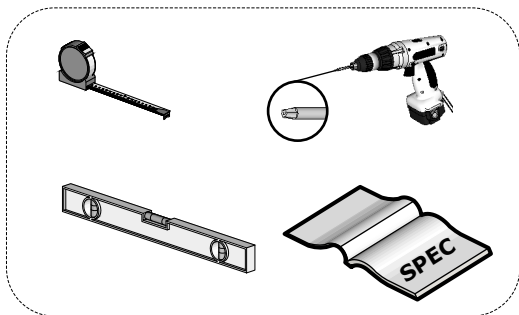
Palke õhutusaukudega võib paigaldada kõrgemale või madalamale. Seejuures tuleb tähele panna, et õhutusaugud ei satu muu varustuse taha (saunalava, laekilp).

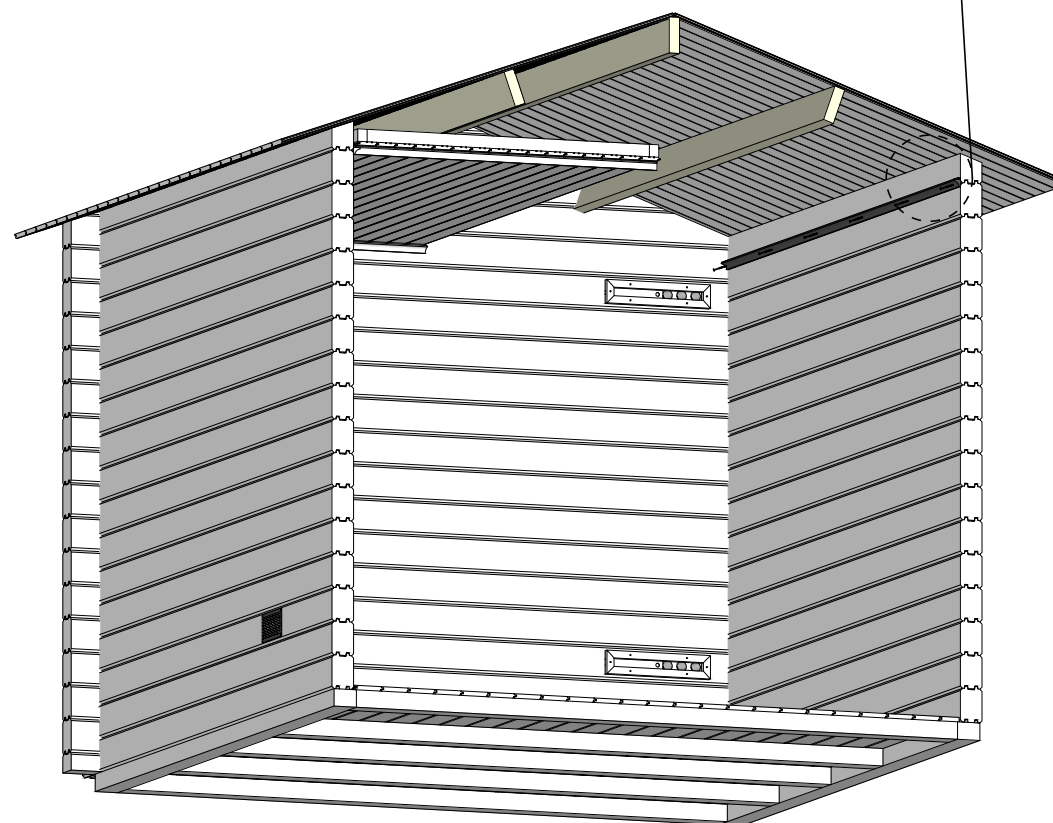
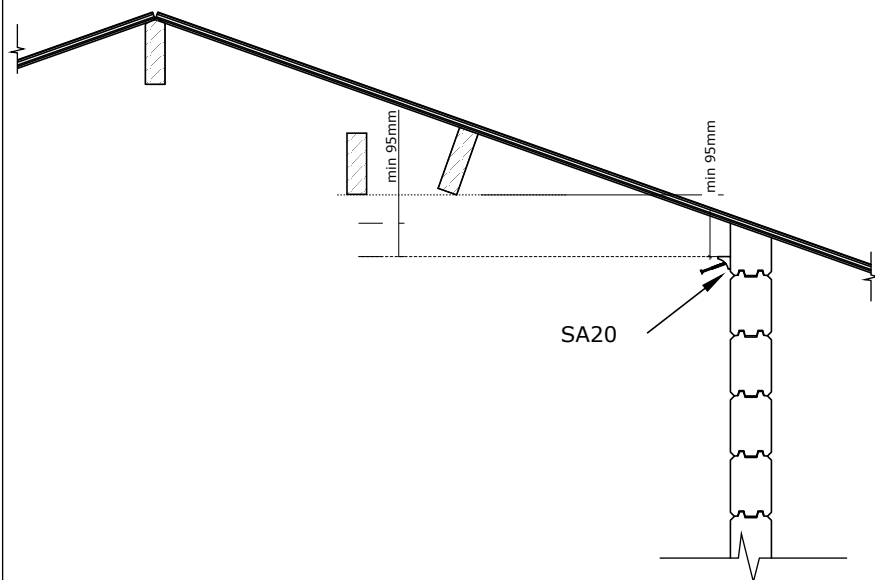
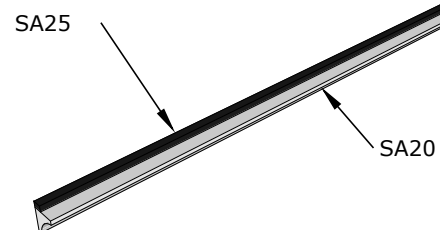
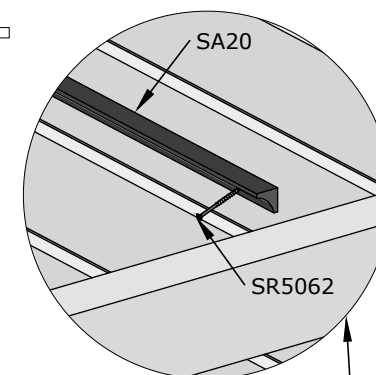
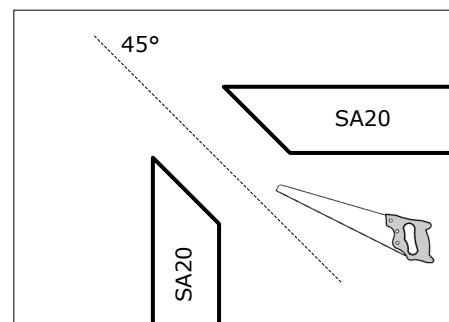
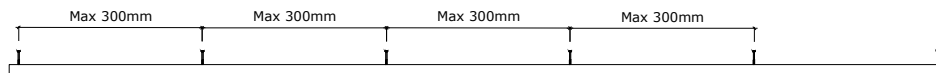
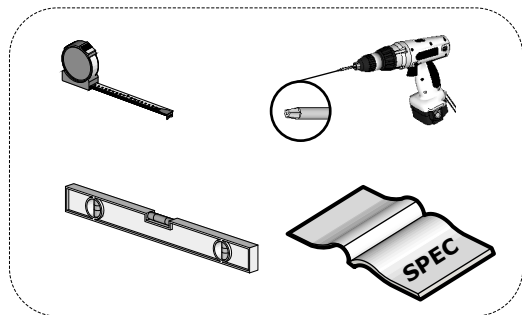


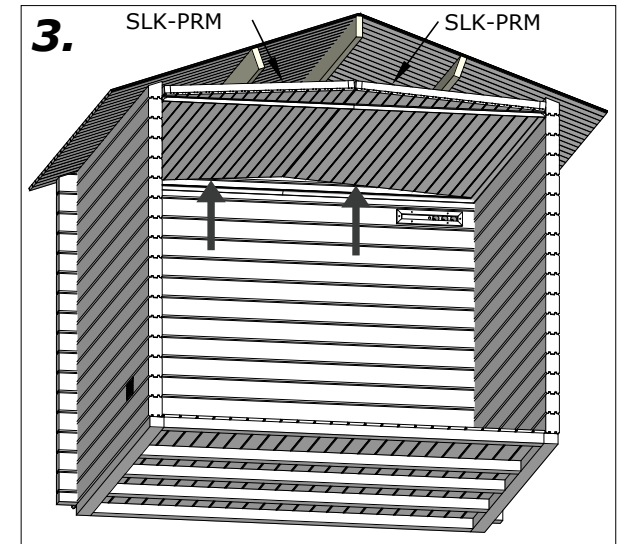
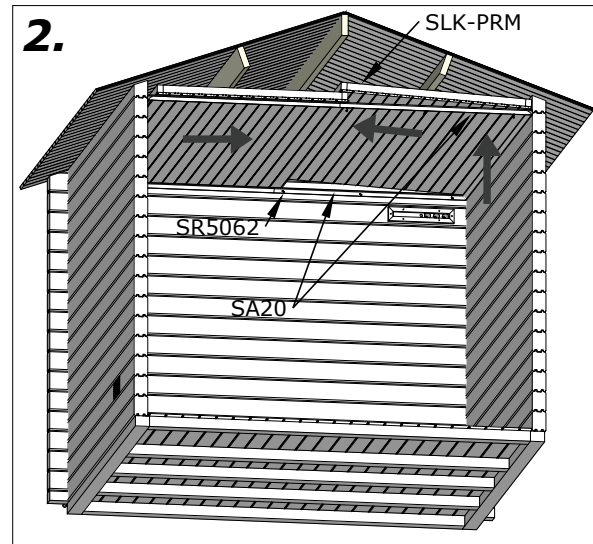
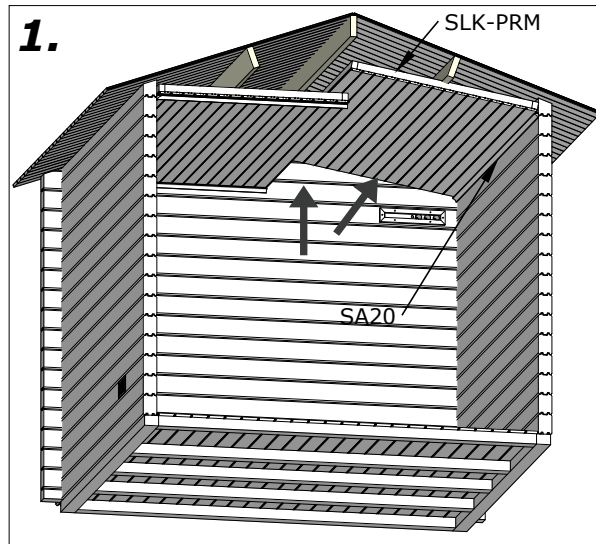
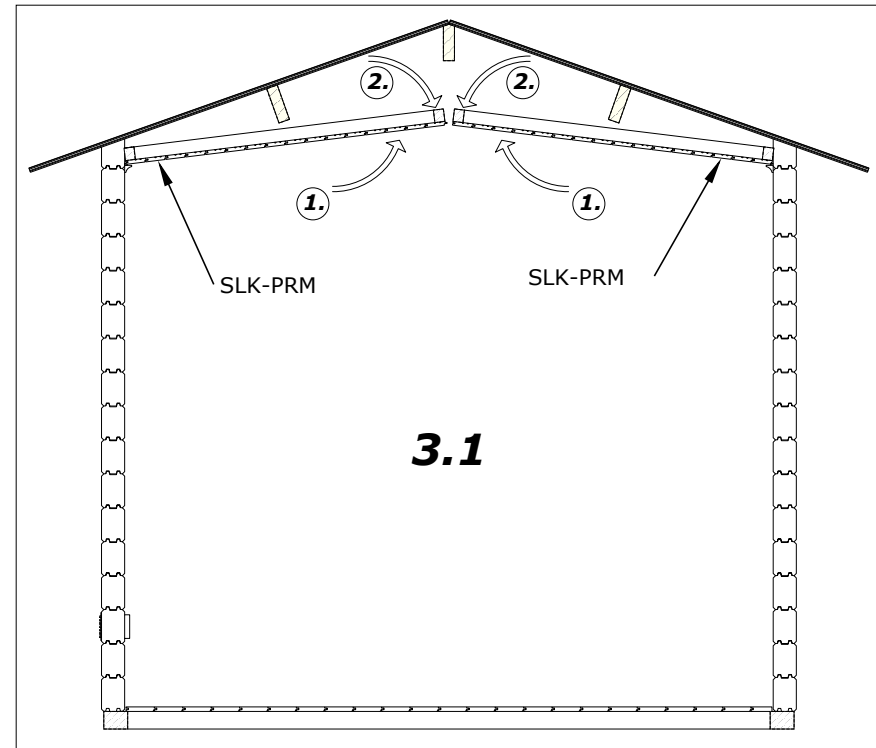
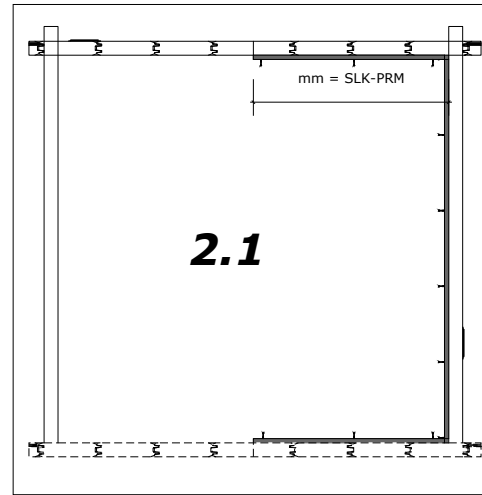
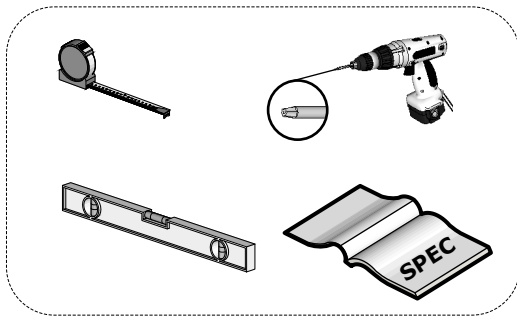
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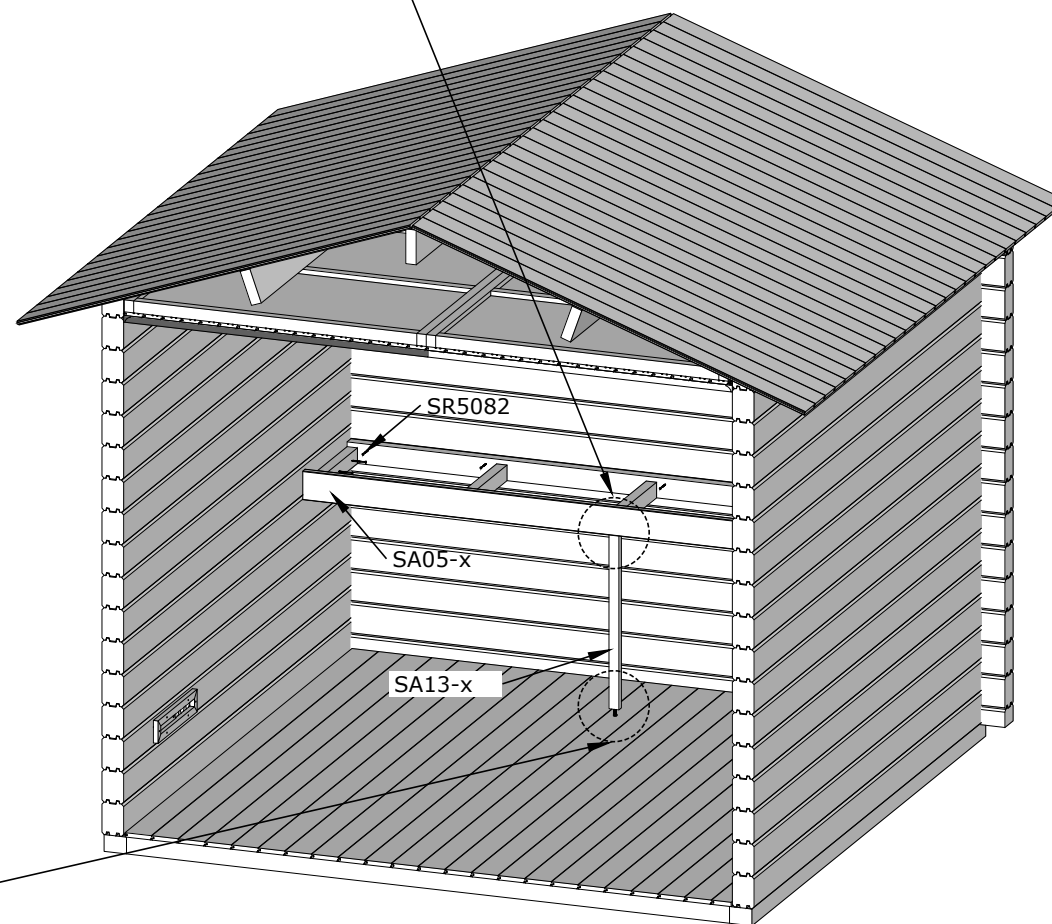
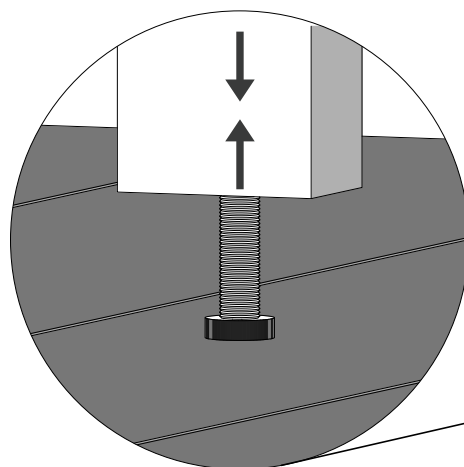
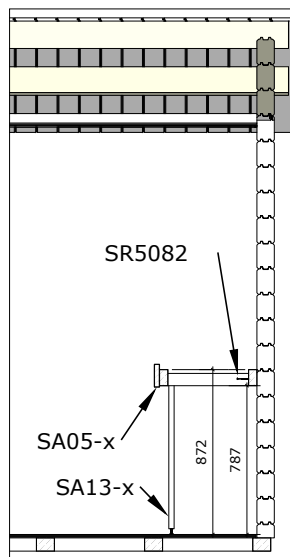
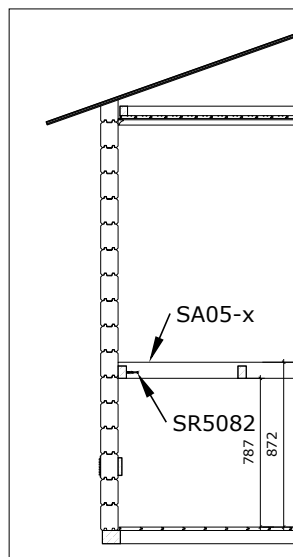
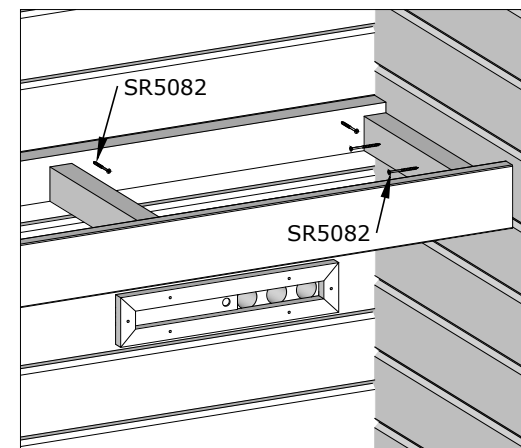
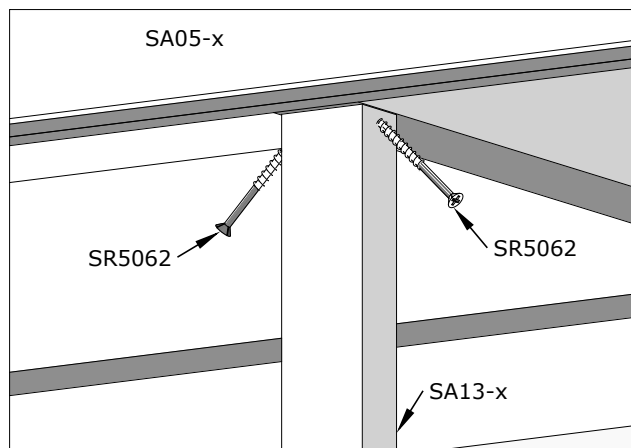
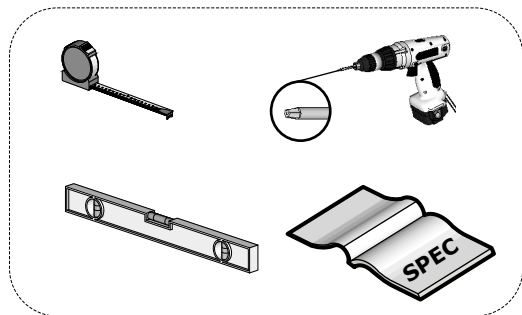


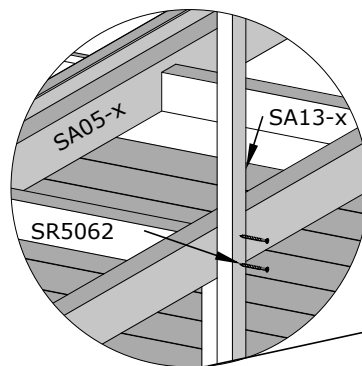
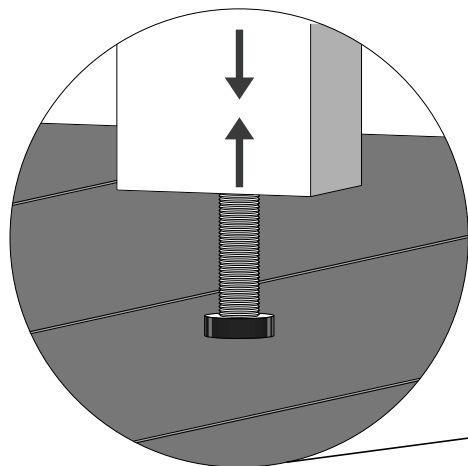
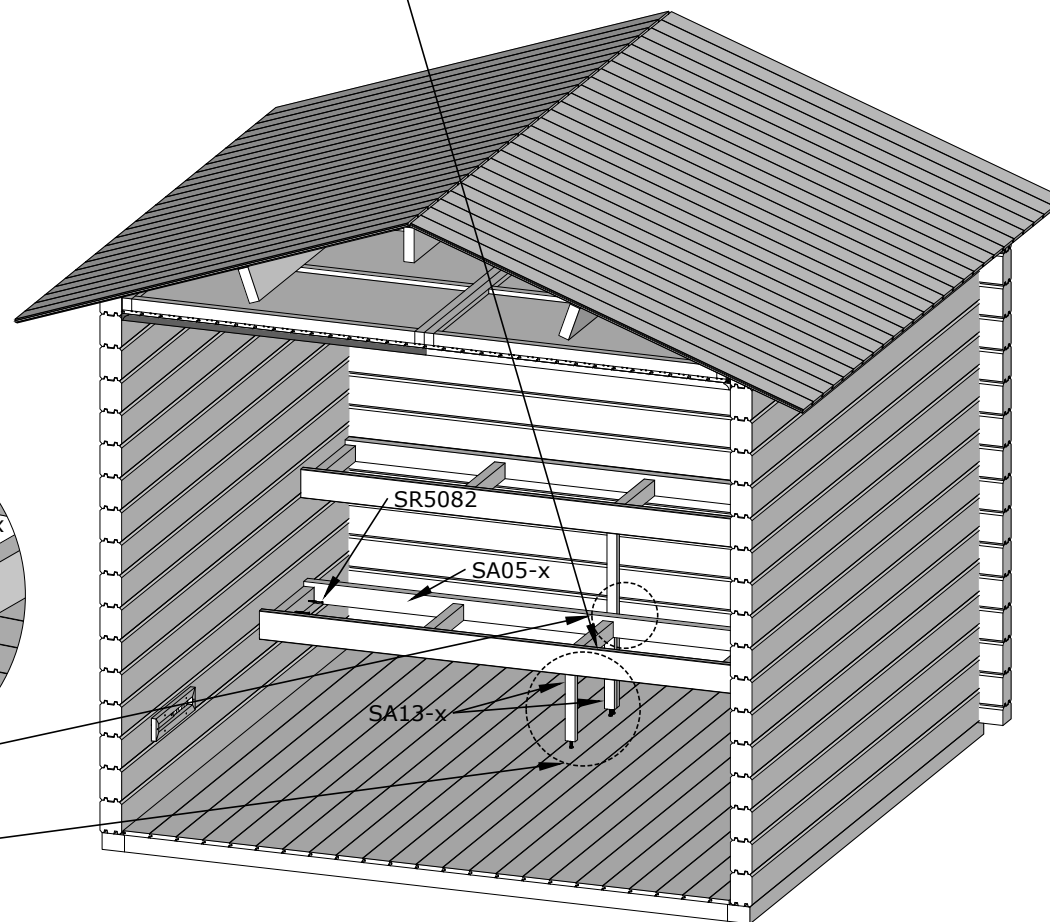
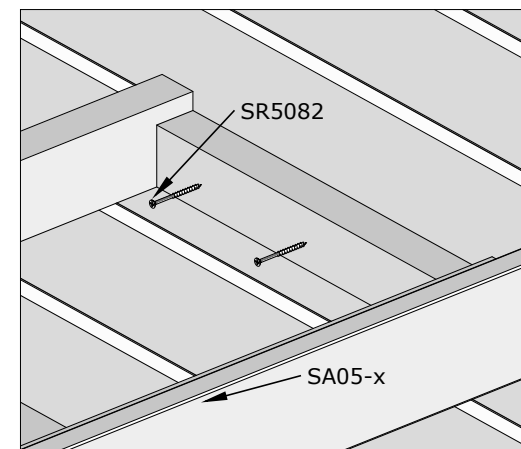
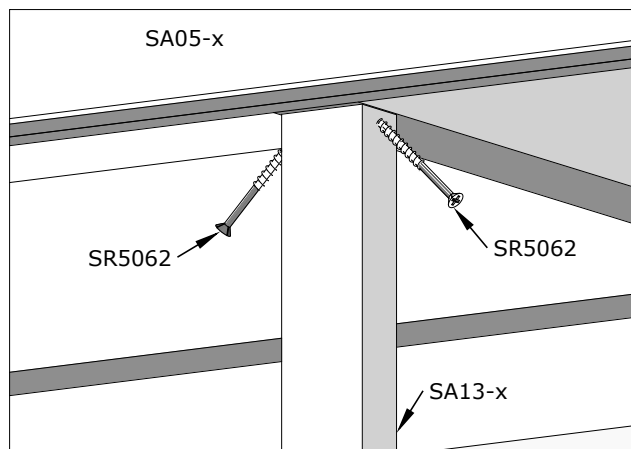
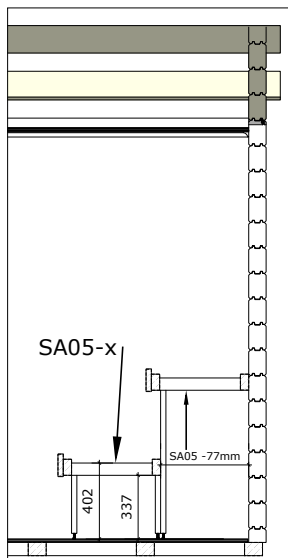
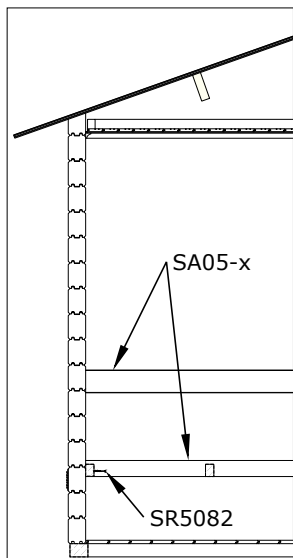
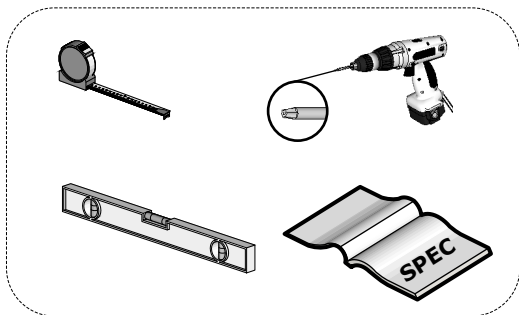


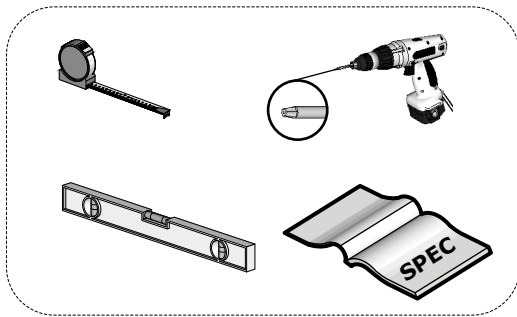
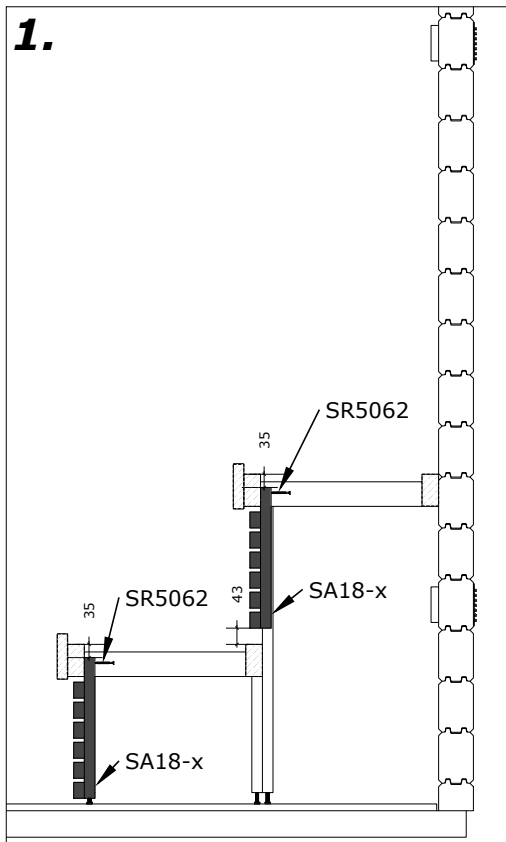
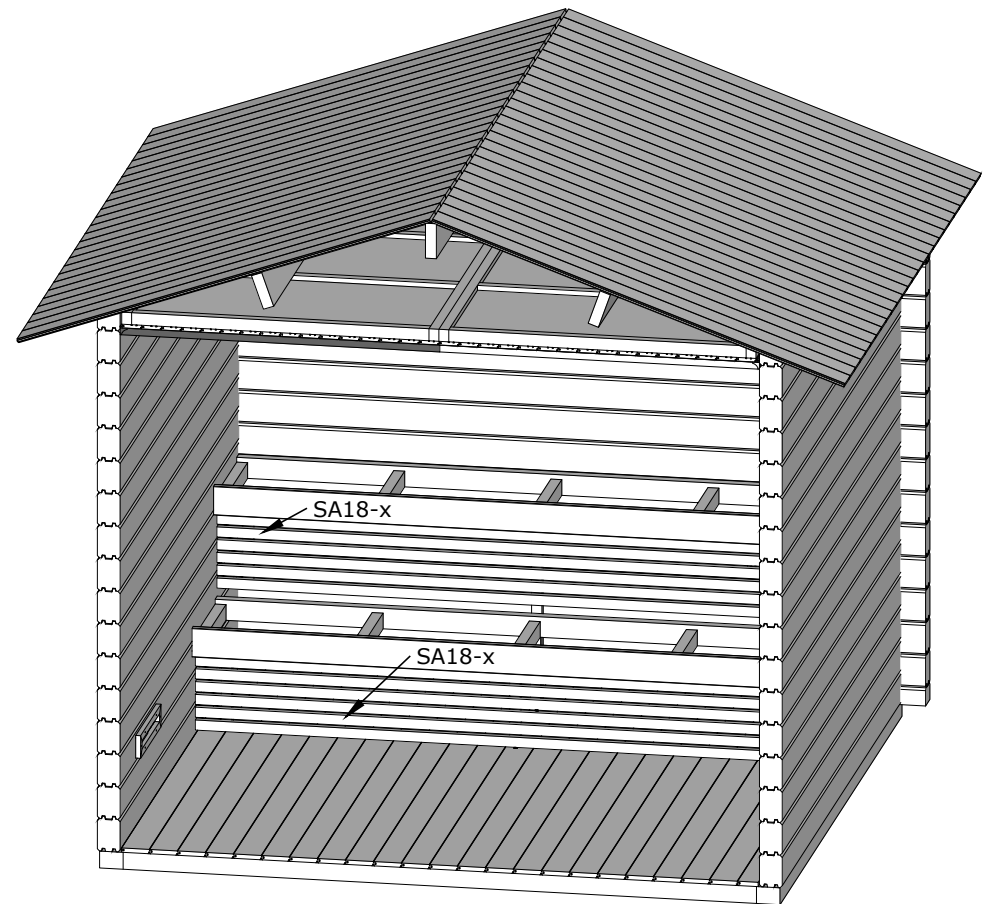
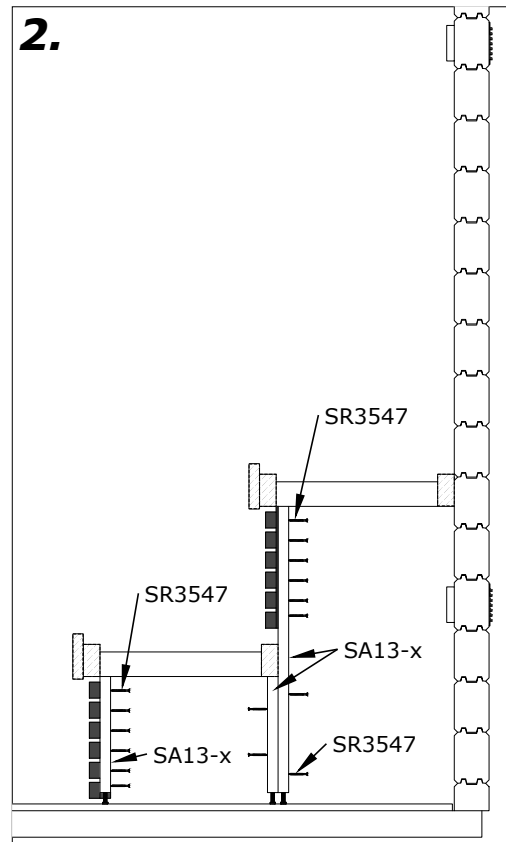


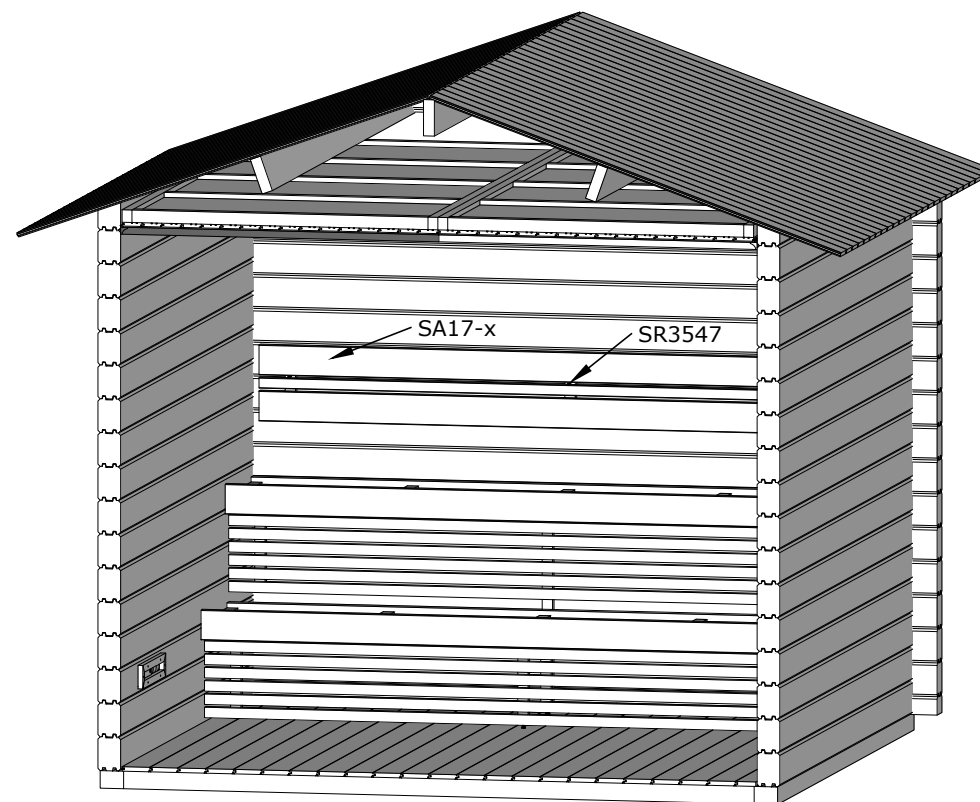
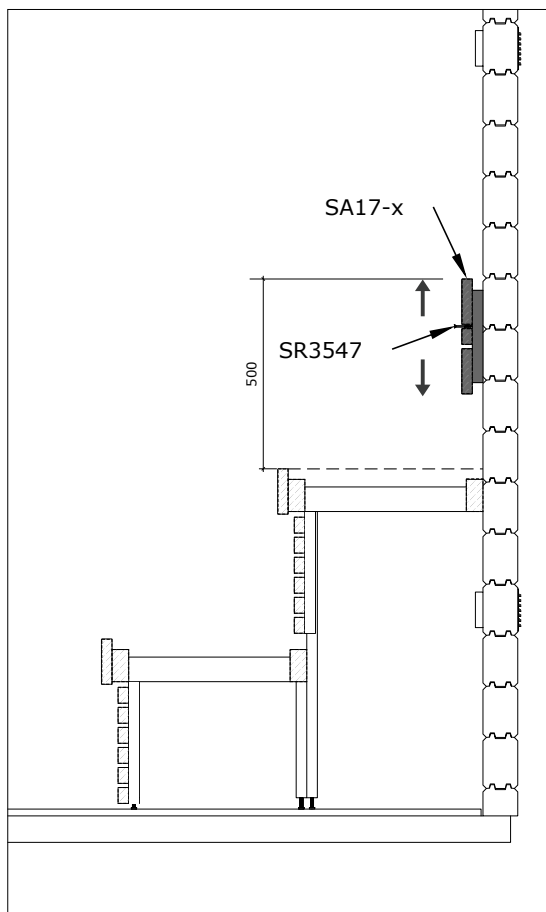
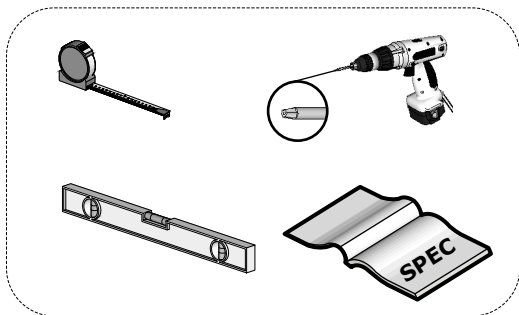


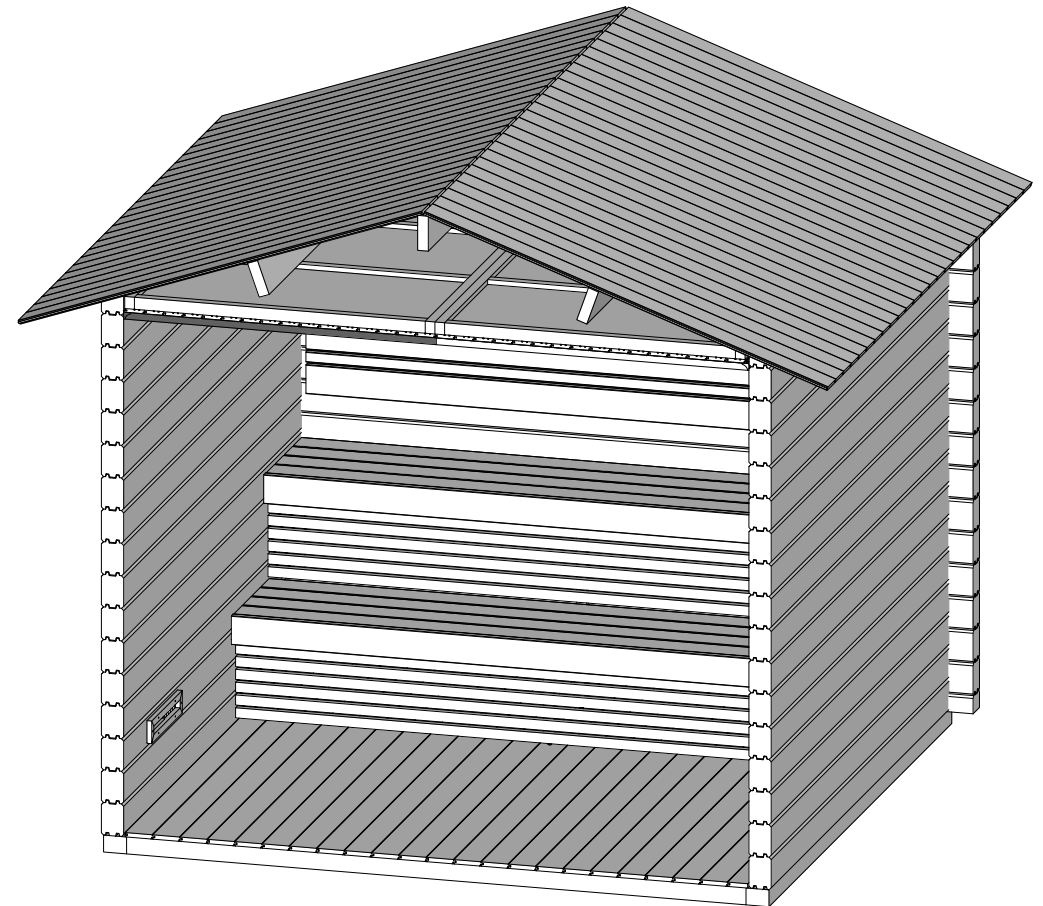
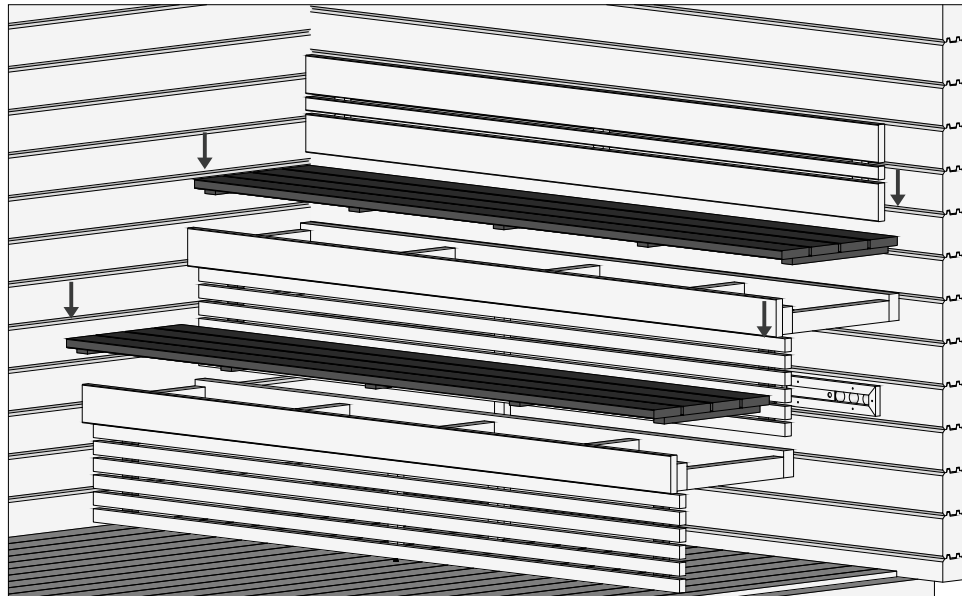
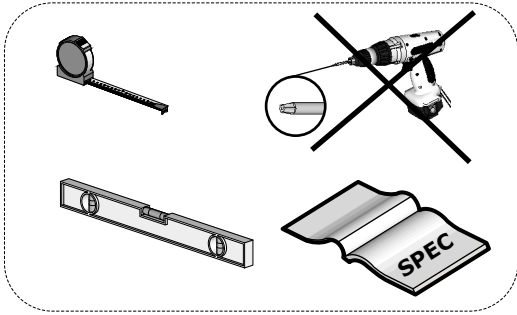


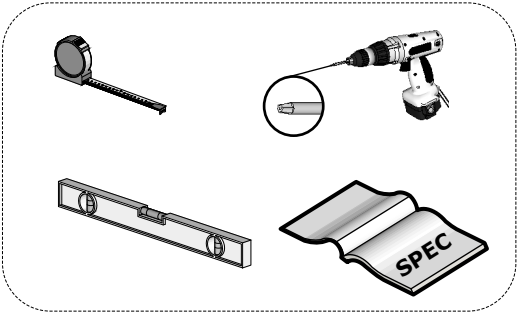




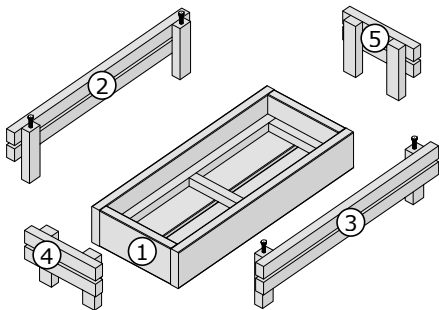
**1.****2.**



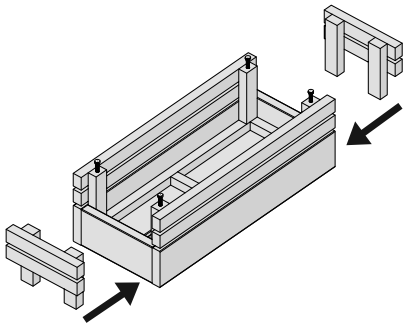




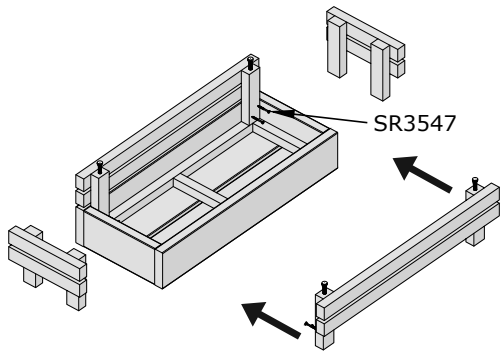
1. **SAP**



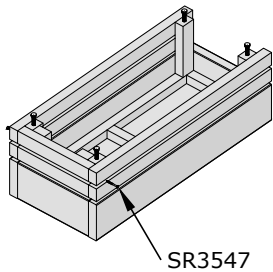
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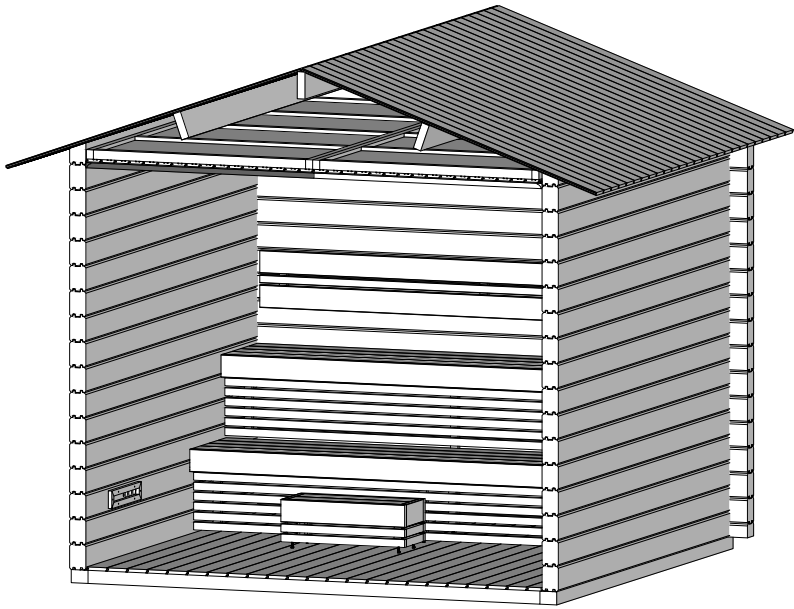
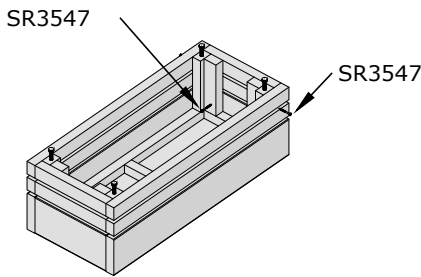
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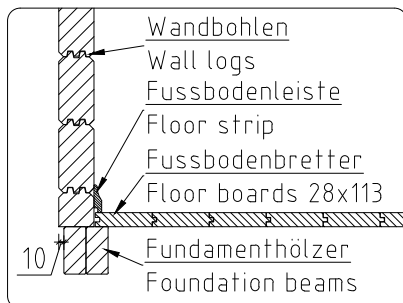
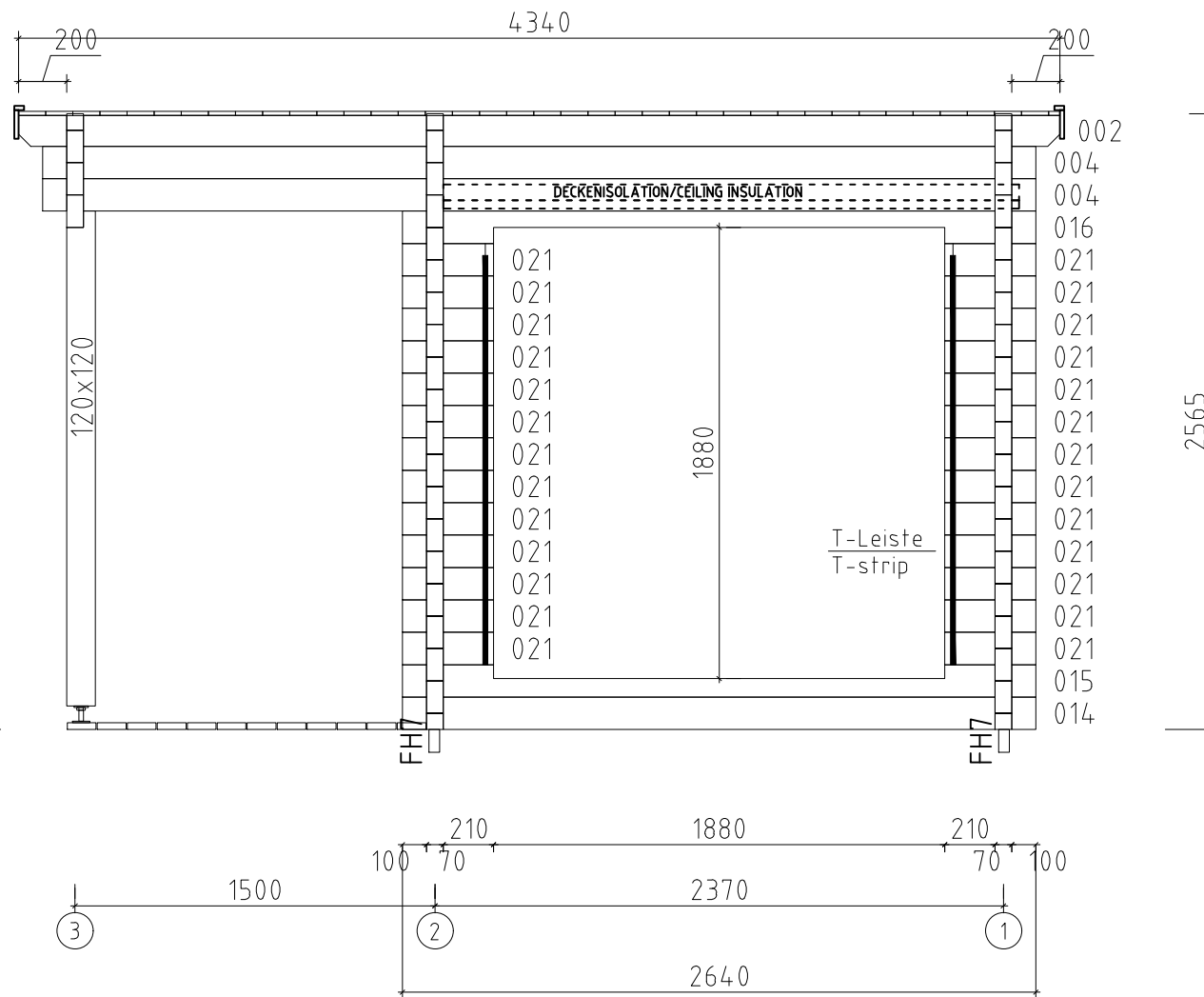


5.

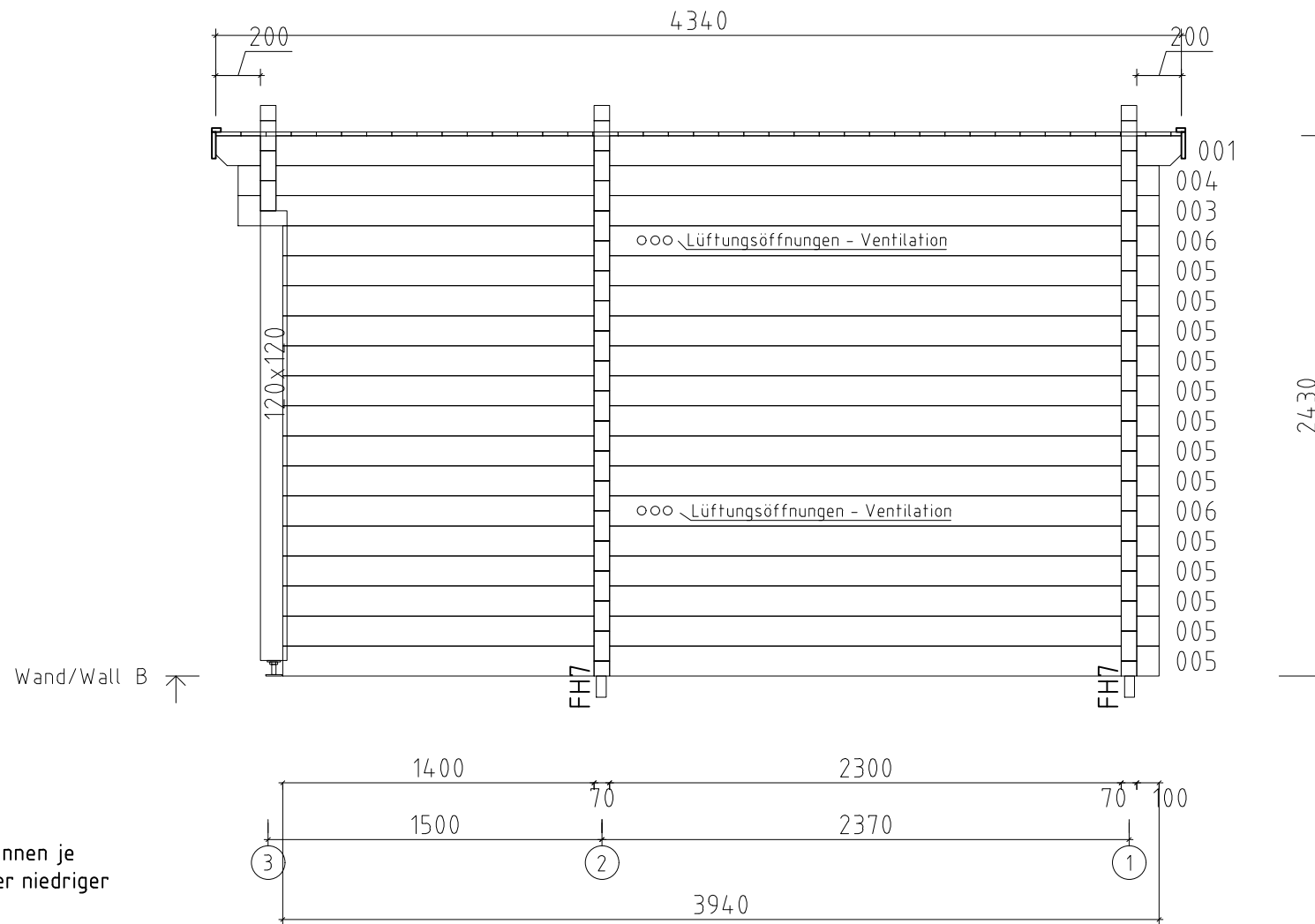




Wand/Wall A



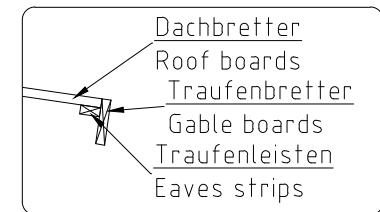
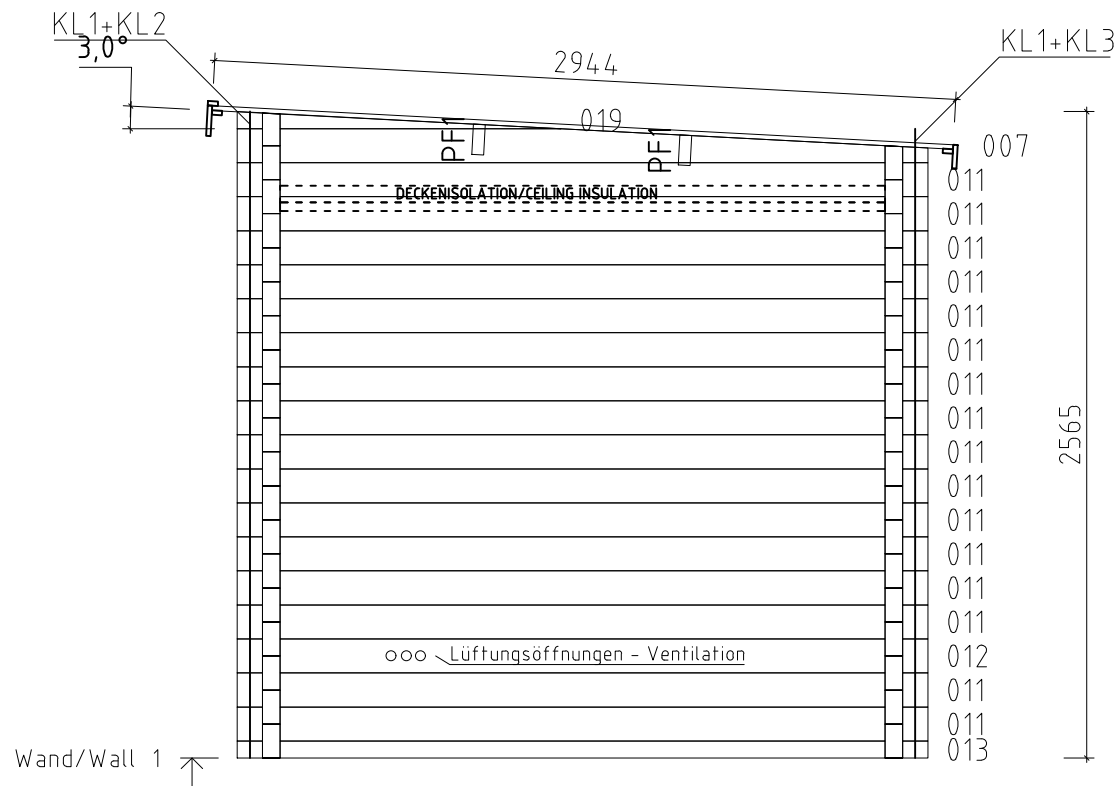
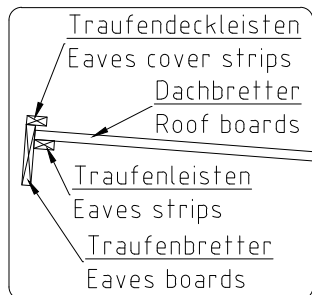
Name				Sauna Leon B 274x264+VD_70	
Zeichnung/Drawing		WAND/WALL A		VS70_0097	
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30	Druck auf/ Print on	A4
Datum/Date		02.07.2026			



Die Bohlen mit Lüftungsöffnungen können je nach Bedarf höher oder niedriger eingesetzt werden. Bitte achten Sie darauf dass die Lüftungsöffnungen von innen nicht mit der Saunabank bedeckt werden!

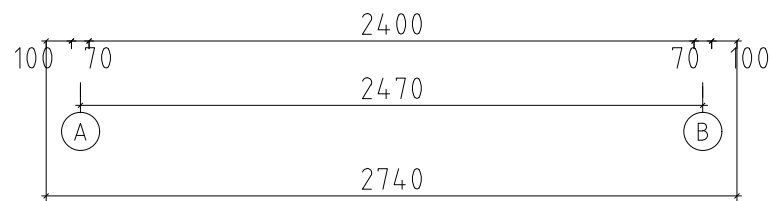
Logs with ventilation holes can be placed higher or lower. Please make sure it doesnt get covered with sauna bench!

Name Sauna Leon B 274x264+VD_70			
Zeichnung/Drawing WAND/WALL B			VS70__0097
Profil/Profile 7.0x13.5	Maßstab/Scale 1:30	Druck auf/Print on A4	Datum/Date 02.07.2026

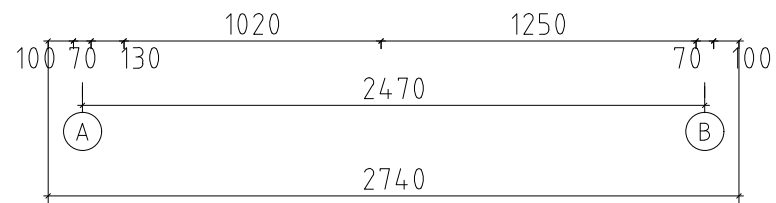


Die Bohlen mit Lüftungsöffnungen können je nach Bedarf höher oder niedriger eingesetzt werden. Bitte achten Sie darauf dass die Lüftungsöffnungen von innen nicht mit der Saunabank bedeckt werden!

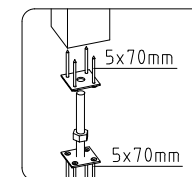
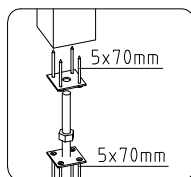
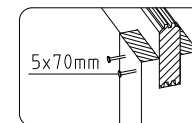
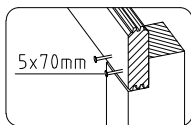
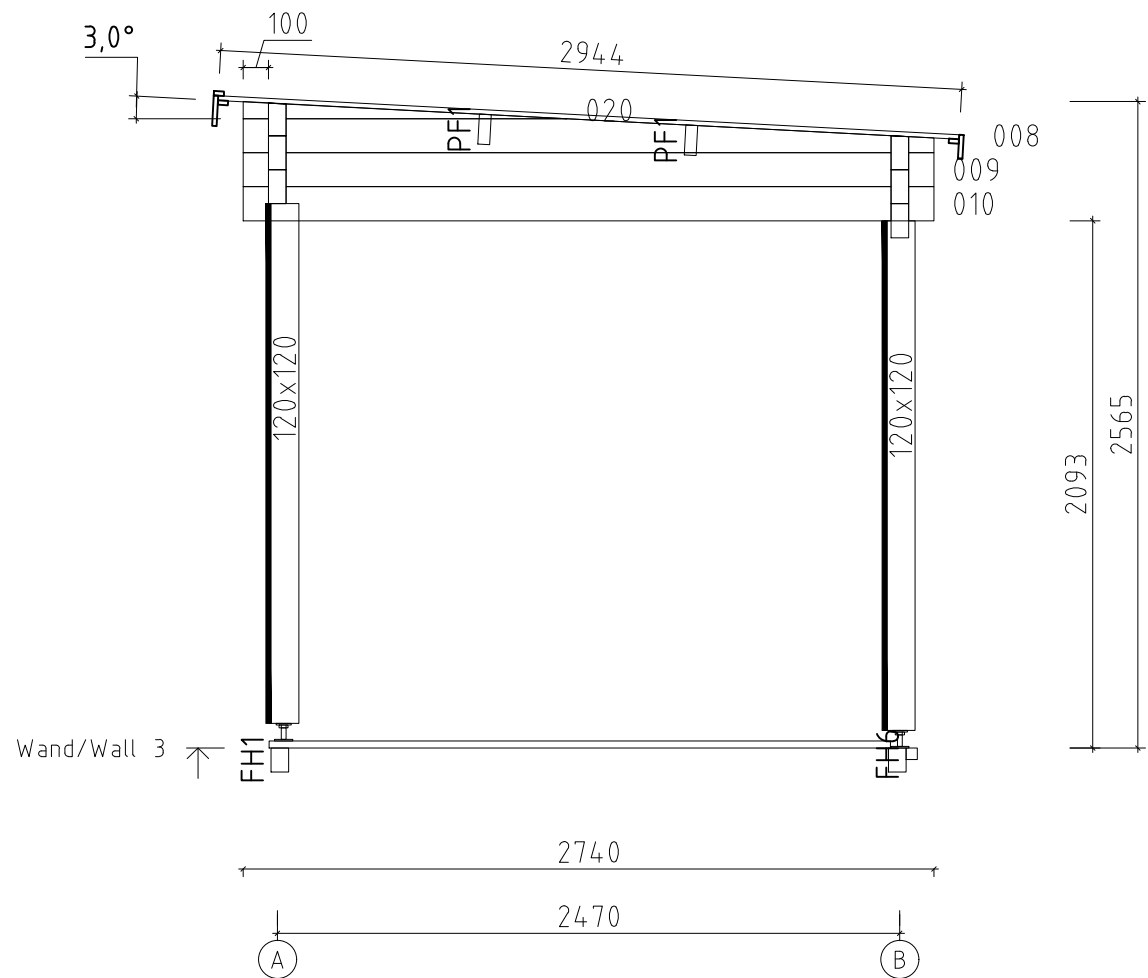
Logs with ventilation holes can be placed higher or lower. Please make sure it doesnt get covered with sauna bench!



Name	Sauna Leon B 274x264+VD_70		
Zeichnung/Drawing	WAND/WALL 1		VS70_0097
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30
Druck auf/Print on	A4	Datum/Date	02.07.2026



Name				Sauna Leon B 274x264+VD_70			
Zeichnung/Drawing			WAND/WALL 2		VS70_0097		
Profil/Profile		7.0x13.5		Maßstab/Scale		1:30	
Druck auf/ Print on		A4		Datum/Date		02.07.2026	



Name				Sauna Leon B 274x264+VD_70	
Zeichnung/Drawing				WAND/WALL 3	VS70_0097
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30	Druck auf/ Print on	A4
Datum/Date				02.07.2026	