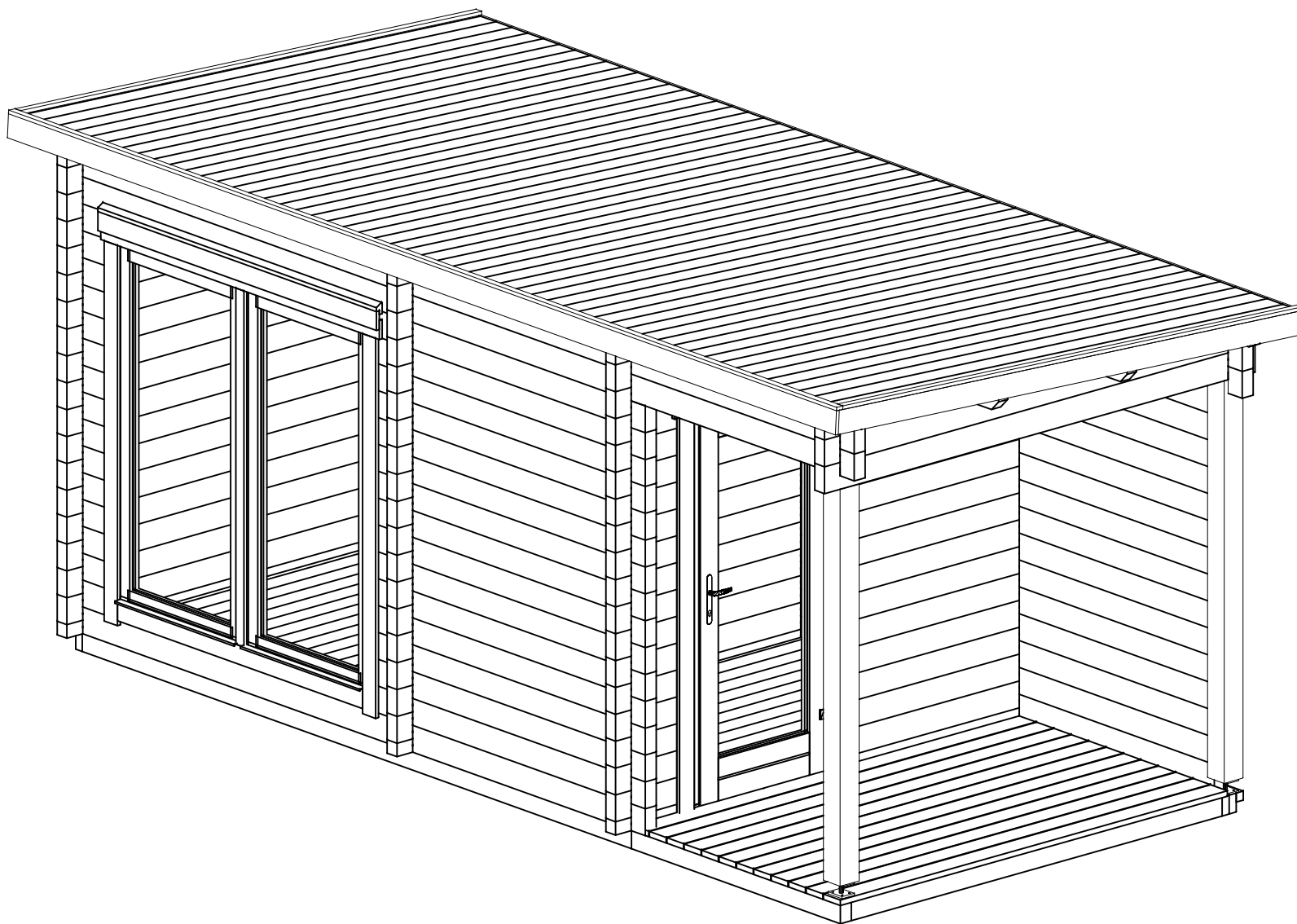
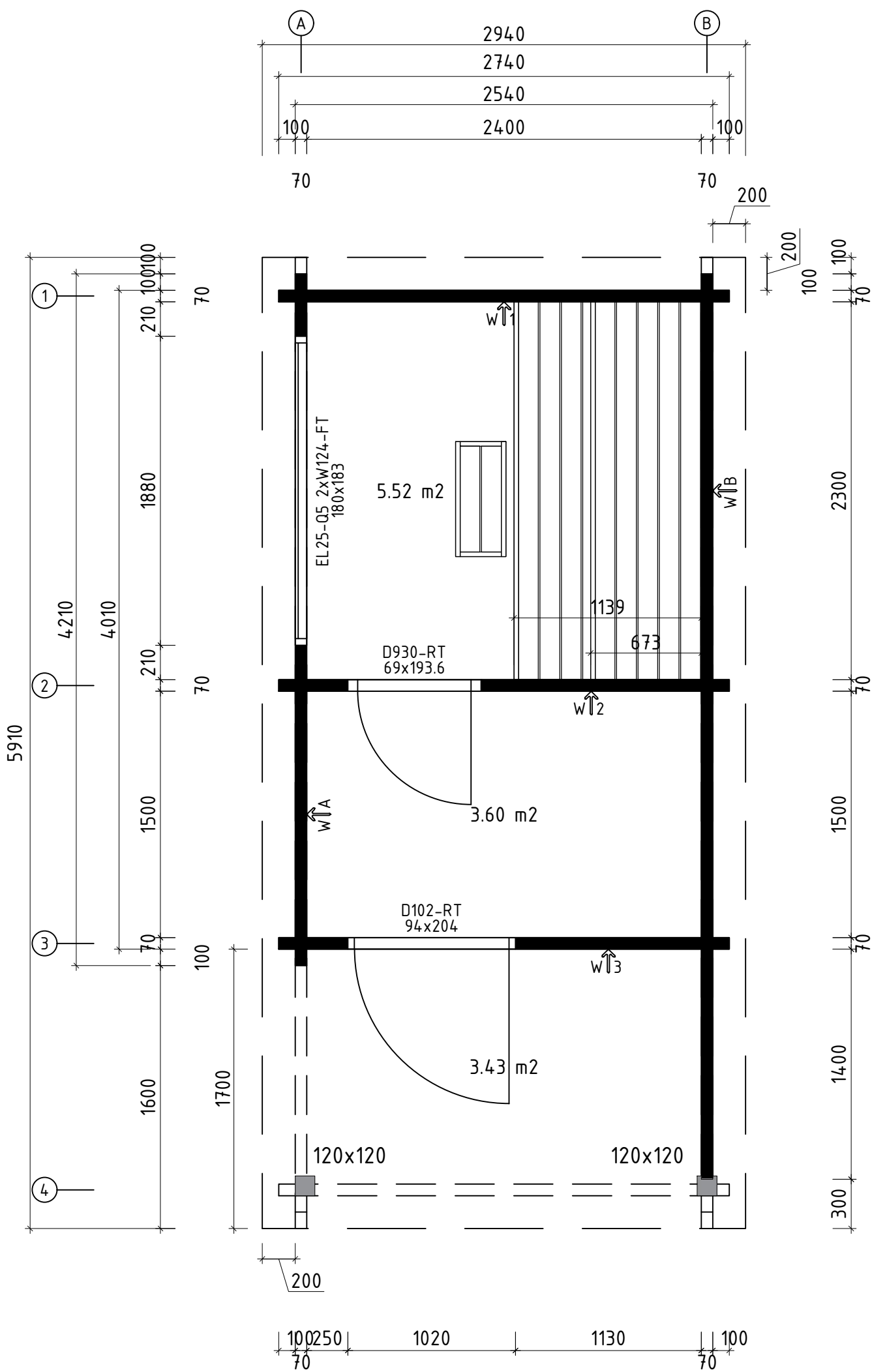




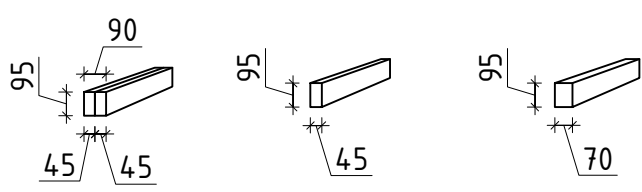
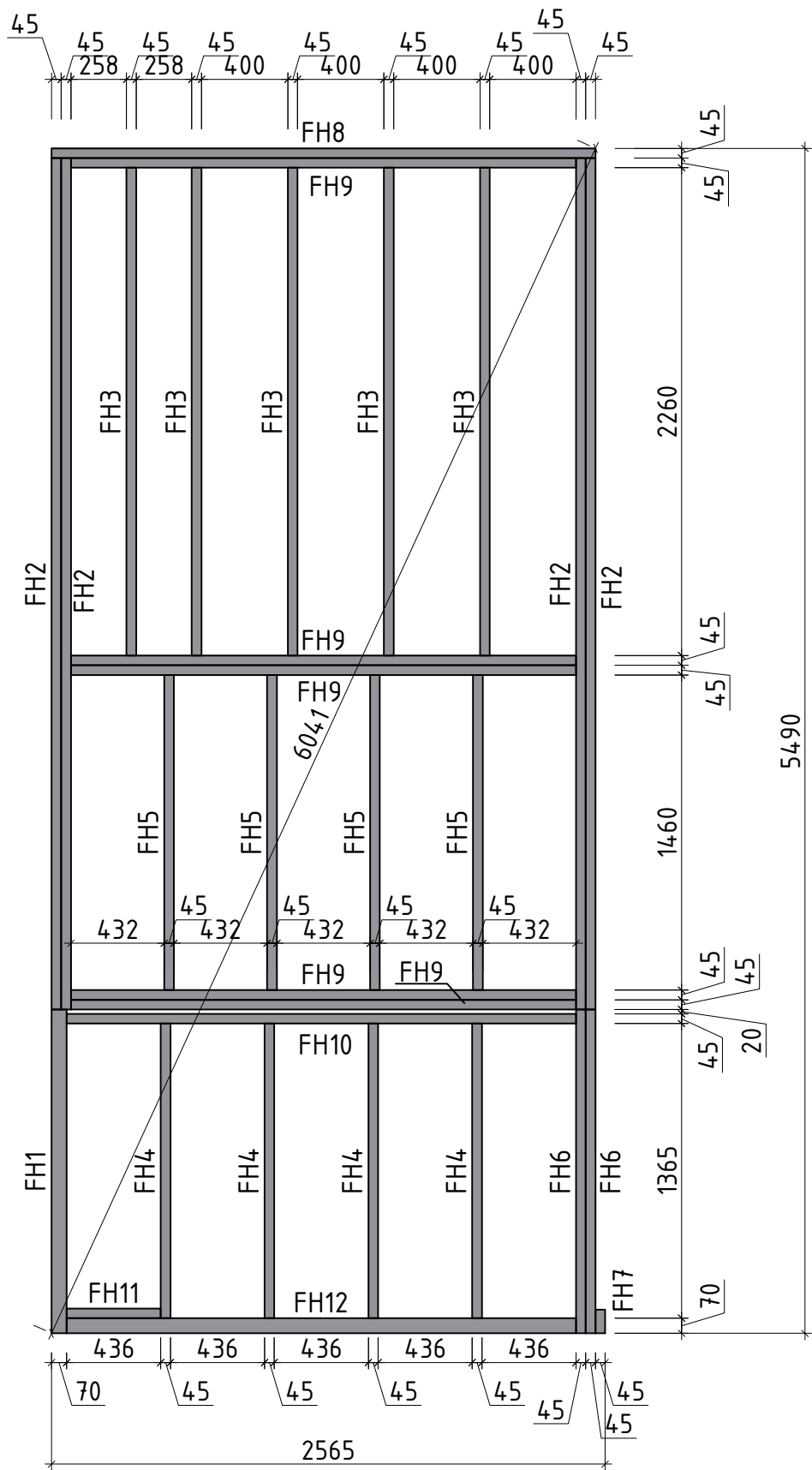
Das Haus lässt sich auch spiegelverkehrt aufbauen.
Cabin can be built mirrored.

Name		Sauna Leon D 274x421+VD_70		
Zeichnung/Drawing		3D		VS70_0320
Profil/Profile	7.0x13.5	Maßstab/Scale	Druck auf/ Print on	Datum/Date 02.07.2026



* Fenster und Türen sind ohne Sprossen
Windows and doors are without muntins
Q5 – Qualitätsklasse für Fenster und Türen/
Quality class for windows and doors

Name		Sauna Leon D 274x421+VD_70		
Zeichnung/Drawing		Grundplan_Plan		VS70_0320
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30	Druck auf/ Print on
		A3		Datum/Date
				02.07.2026



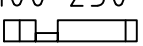
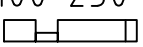
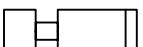
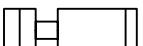
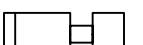
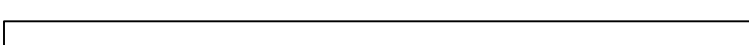
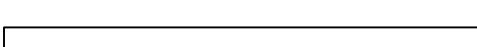
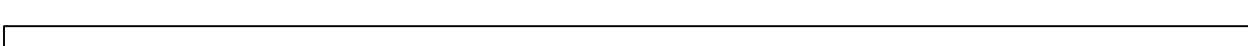
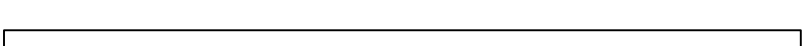
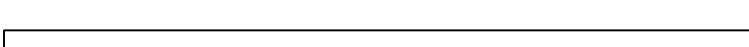
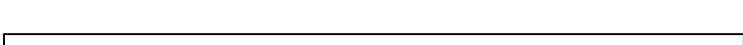
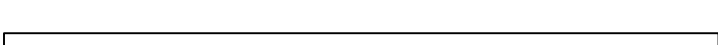
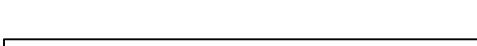
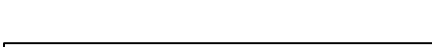
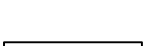
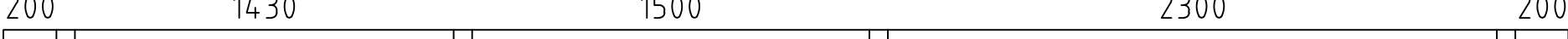
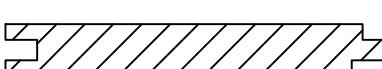
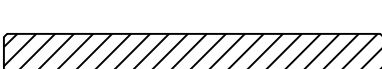
Die Löcher vorbohren
und dann die
Schrauben eindrehen.

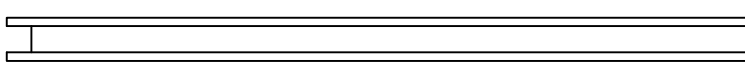
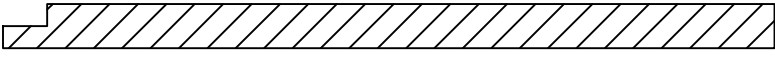
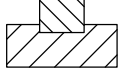
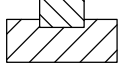
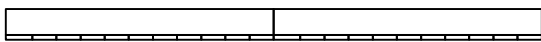
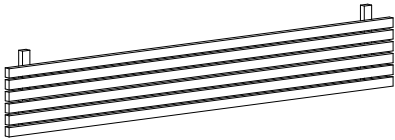
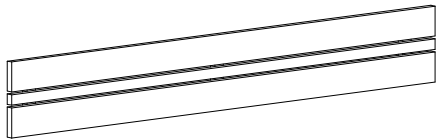
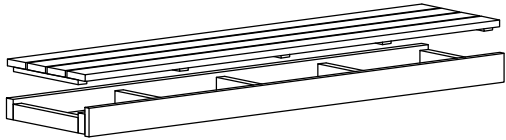
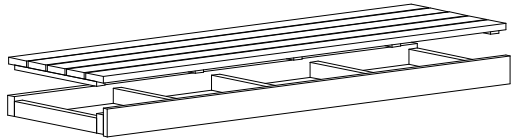
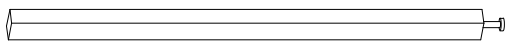
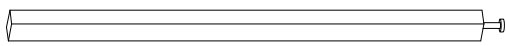
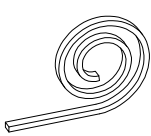
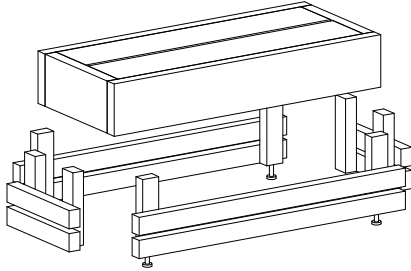
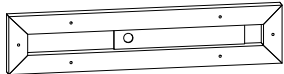
Predrill the holes
and then fix the
screws.

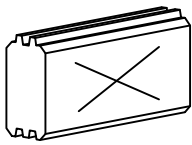
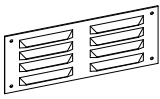
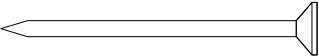
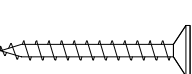
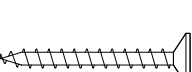
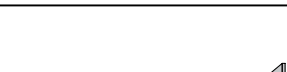
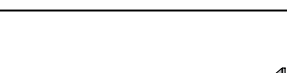
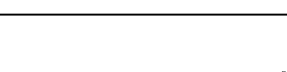
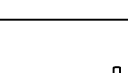
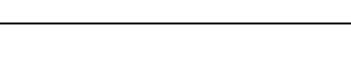
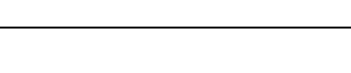
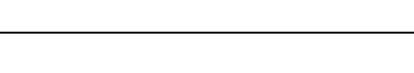
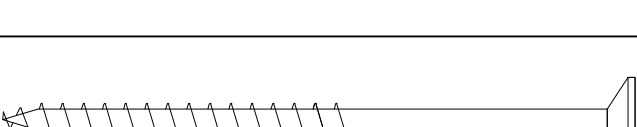
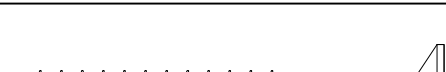
1.

2.

NameSauna Leon D 274x421+VD_70			
Zeichnung/DrawingLagerholzplan_Foundation beams			VS70_0320
Profil/Profile7.0x13.5	Maßstab/Scale1:30	Druck auf/ Print onA3	Datum/Date02.07.2026

Pos	Teileliste/Specification Sauna Leon D 274x421+VD__70		Pcs.	Profile (mm)	Length (mm)
025	100 250 		1	70x68	420
026	100 250 		1	70x68	420
027	100 250 		14	70x135	420
028	100 250 		15	70x135	420
029	210 100 		13	70x135	380
FH12	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	70x95	2360
FH1	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	70x95	1500
FH2	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		4	45x95	3945
FH8	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x95	2520
FH10	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x95	2360
FH9	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		5	45x95	2340
FH3	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		5	45x95	2260
FH6	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		2	45x95	1500
FH5	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		4	45x95	1460
FH4	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		4	45x95	1365
FH11	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x95	436
FH7	FUNDAMENTHOLZ (imprägniert) - FOUNDATION BEAM (impregnated) 		1	45x45	110
HS1	HOLZSCHWELLE - THRESHOLD (Unter der Sauna tür - under Sauna door) 		1	75x28	750
PF1	200 1430 1500 PFETTEN - PURLINS 2300 200 		2	58x170	5910
	DACHBRETTER - ROOF BOARDS 		53+1	113x18	2944
	FUSSBODENBRETTER - FLOOR BOARDS 		35+1	113x28	2395
	TERRASSENBRETTER (imprägniert) - TERRACE BOARDS (impregnated) 		12+1	120x28	2465
	FUSSBODENLEISTEN - FLOOR STRIPS  ✓			14x55	19.0 lfm/rm
	DECKENLEISTEN - CEILING STRIPS  ✓			15x28	18.0 lfm/rm
G02-1	GIEBELBRETTER - GABLE BOARDS 18x120  ✓		2	18x120	2964
Kood	Sauna Leon D 274x421+VD__70			Materjal	
				Leht 2/8	

Pos	Teileliste/Specification Sauna Leon D 274x421+VD__70		Pcs.	Profile (mm)	Length (mm)
G05-1	GIEBELDECKLEISTEN - GABLE COVER STRIPS 18x40	 ✓	2	18x40	2944
T02-1	TRAUFENBRETTER - EAVES BOARDS 18x120		2	18x120	2975
T01-1	TRAUFENBRETTER - EAVES BOARDS 18x95		1	18x95	5910
T05-1	TRAUFENDECKLEISTEN - EAVES COVER STRIPS 18x58		2	18x58	2975
T06-1	TRAUFENLEISTEN - EAVES STRIPS 18x40	 ✓		18x40	12.0 lfm/rm
TP1 20-1	STÜTZPFOSTE - SUPPORT POST 120x120	  ✓	1	120x120	2023
TP1 20-2	STÜTZPFOSTE - SUPPORT POST 120x120	  ✓	1	120x120	2062
TL70-1	T-LEISTEN - T-STRIPS 70		6	45x70	371
TL70-2	T-LEISTEN - T-STRIPS 70		2	45x70	1705
TL70-3	T-LEISTEN - T-STRIPS 70		2	45x70	1910
TL7 0-4	T-LEISTEN - T-STRIPS 70		2	45x70	2040
SLK -PRM	SAUNA PRM- Deckenisolation - Ceiling isolation	 	2 Elemente	ca 2390x1145	
SA18-1	SAUNA PRM- Bänke Zwischenstück - Benches spacer		2	56x372	2290
SA17-1	SAUNA PRM- Rücklehne - Backrest		1	56x304	2250
SA05-1	SAUNA PRM- Saunabank - Sauna bench 54.3cm (a´ 2stck - pcs)		1	543x120	2298
SA07-1	SAUNA PRM- Saunabank - Sauna bench 67.3cm (a´ 2stck - pcs)		1	673x120	2298
SA13-1	SAUNA PRM- Stützpfosten für Saunabänke - Support posts for sauna benches		2	42x28	307
SA1 3-2	SAUNA PRM- Stützpfosten für Saunabänke - Support posts for sauna benches		1	42x28	757
SA20-1	SAUNA- Trägleiste für Deckenisolation - Carrier strip for ceiling isolation	  ✓	2	35x35	2350
SA2 0-2	SAUNA- Trägleiste für Deckenisolation - Carrier strip for ceiling isolation	  ✓	2	35x35	2450
SA25-1	SAUNA- Dichtungsband für Deckenisolationselemente - Seal for ceiling insulation elements	 ✓			10.0 lfm/rm
SAP	SAUNA PRM- Saunahocher - Saunastool (a´ 5stck - pcs)		1		
SA36	SAUNA- Luftschieber - Air slide		3		
Kood	Sauna Leon D 274x421+VD__70		Materjal		Leht 3/8

Pos	Teileliste/Specification Sauna Leon D 274x421+VD__70		Pcs.	Profile (mm)	Length (mm)
SH	SCHLAGHÖLZER - MOUNTING PIECES		3		
SA38	SAUNA PRM- Lüftungsgitter - Ventilation grille		3		
NG2 550	NÄGEL - NAILS 2.5x50 Dachbretter - Roof boards		424		
SR3 030	Schrauben - Screws 3.0x30 Deckenleisten - Ceiling strips		36		
SR3 030	Schrauben - Screws 3.0x30 Fussbodenleisten - Floor strips		36		
SR3 030	Schrauben - Screws 3.0x30 Traufenleisten - Eaves strips		24		
SR3 547	Schrauben - Screws 3.5x45 C3 Giebelbretter - Gable boards		12		
SR3 547	Schrauben - Screws 3.5x45 C3 Giebeldeckleisten - Gable cover boards		12		
SR354 7-002	Schrauben - Screws 3.5x45 C3 Sauna- Bänke Zwischenstück - Benches spacer		12		
SR354 7-003	Schrauben - Screws 3.5x45 C3 Sauna- Luftschieber - Air slide		18		
SR354 7-004	Schrauben - Screws 3.5x45 C3 Sauna- Rücklehne - Backrest		3		
SR354 7-005	Schrauben - Screws 3.5x45 C3 Sauna- Saunahocher - Saunastool		12		
SR354 7-001	Schrauben - Screws 3.5x45 C3 Sauna- Stützpfeosten für Saunabänke - Support post for Sauna benches		4		
SR3 547	Schrauben - Screws 3.5x45 C3 Traufenbretter - Eaves boards		24		
SR3 547	Schrauben - Screws 3.5x45 C3 Traufendeckleisten - Eaves cover strips		12		
SR421 9A-001	Schrauben - Screws 4.2x19 Anthrazit - Anthracite Sauna- Lüftungsgitter - Ventilation grille		12		
SR4 256	Schrauben - Screws 4.2x55 C2 28mm Fussbodenbretter - Floor boads		231		
SR4 256	Schrauben - Screws 4.2x55 C2 28mm Holzschwelle - Threshold		4		
SR4 267	Schrauben - Screws 4.2x65 C3 28mm Terrassenbretter - Terrace boards		144		
SR5 0100	Schrauben - Screws 5.0x100 Fundamenthölzer - Foundation beams		116		
SR506 2-003	Schrauben - Screws 5.0x60 C3 Sauna- Bänke Zwischenstück - Benches spacer		8		
SR506 2-002	Schrauben - Screws 5.0x60 C3 Sauna- Stützpfeosten für Saunabänke - Support post for Sauna benches		6		
SR506 2-001	Schrauben - Screws 5.0x60 C3 Sauna- Trägeleiste für Deckenisolation - Carrier strip for ceiling isolation		38		
SR5 070	Schrauben - Screws 5.0x70 Stützpfeoste - Support post		4		
SR507 0-002	Schrauben - Screws 5.0x70 Verstellbare pfostenstütze - Post support		16		
Kood	Sauna Leon D 274x421+VD__70		Materjal		Leht 4/8

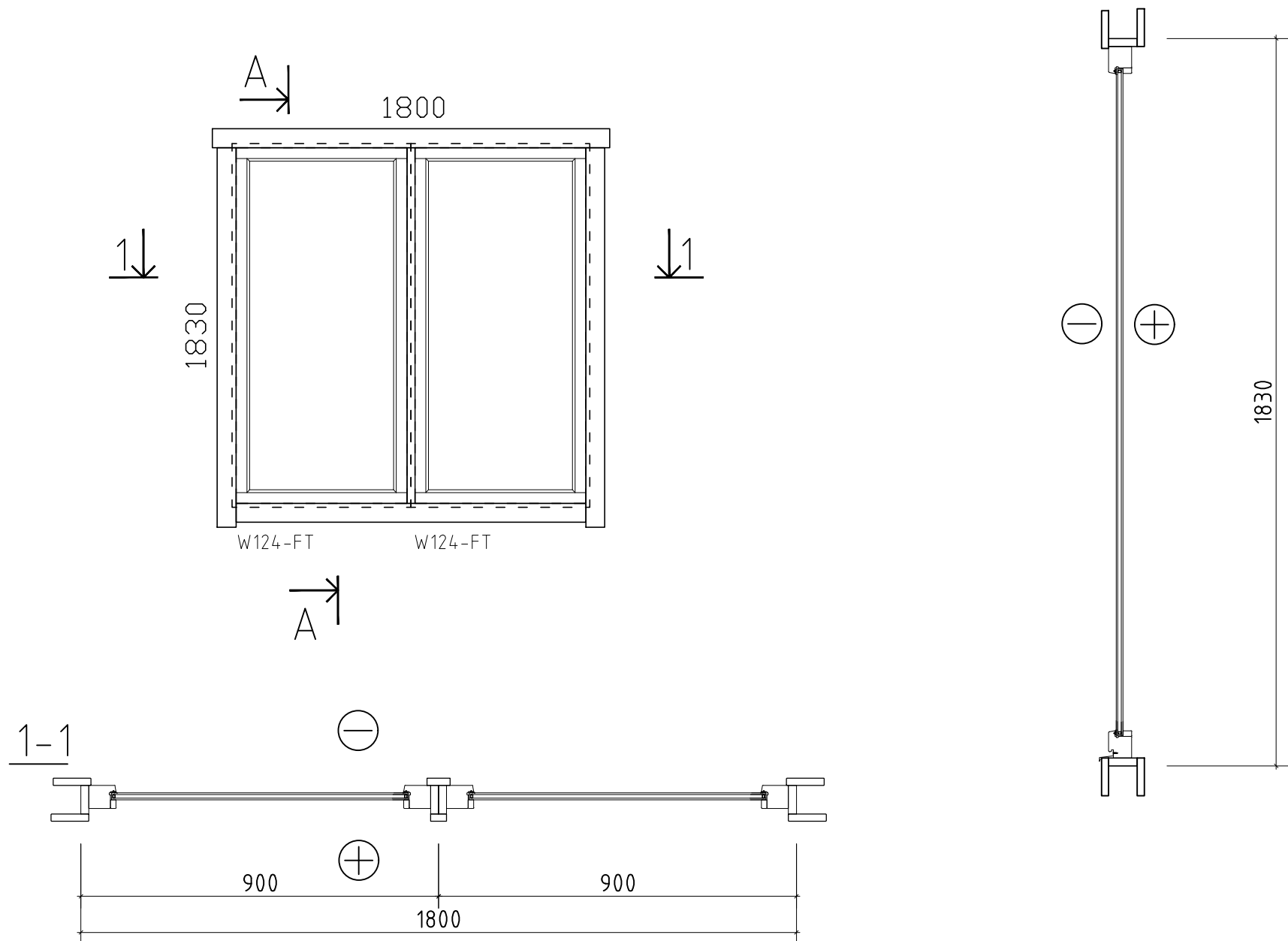
[illegible]

Pos	Teileliste/Specification Sauna Leon D 274x421+VD__70	Pcs.	Profile (mm)	Length (mm)
	FENSTER/WINDOW 1800x1830 EL25-Q5__2xW124-FT Q5 EL25-Q5 1800 1830 2xW124-FT Fixed/ Fest/ Fikseeritud double-pane tempered glass gehärtete ISO Glas 2-fach 2x klaaspakett, karastatud			

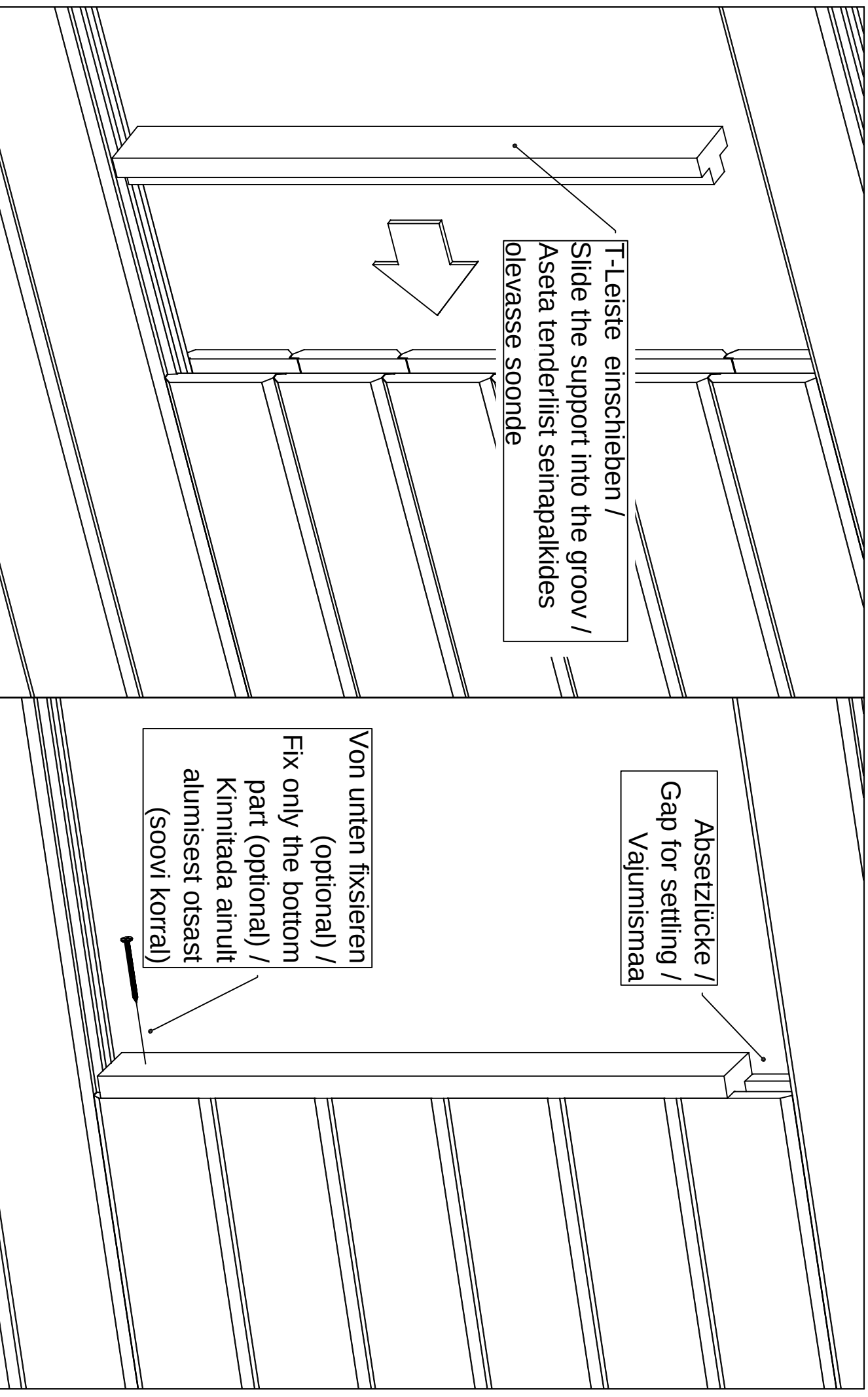
Pos	Teileliste/Specification Sauna Leon D 274x421+VD__70	Pcs.	Profile (mm)	Length (mm)
	TÜR/DOOR 940x2040 D5-S70R-0XT-09402040 Q5 D102-RT 940 2040 Right handed / DIN rechts / paremakäeline Clear opening/ durchgangsmaß/ ava suurus 764x1904mm double-pane tempered glass gehärtete ISO Glas 2-fach 2x klaaspakett, karastatud	1		
WL-2	Rain strips - Wasserleisten - Vihmaliistud 36x134	1	36x134	1140
PL3-6	Trims - Rahmenleisten - Piirdeliistud 18x95✓	4	18x95	2020
PL3-7	Trims - Rahmenleisten - Piirdeliistud 18x95✓	2	18x95	1140
SR35 47-01	3.5x45 C3 Trims - RahMLEisten - Piirdeliistud	22		
SR40 62-01	4.0x60 C3 Rain strip - Wasserleiste - Vihmaliist	3		
LS-Q5	Q5 Cylinder lock - Zylinderschloss - Lukusüdamik 40__40	1		
UL-Q5	Q5 Door handle - Türgriff - Ukselink	1		
	✓ - Bitte selber anpassen (falls nötig)! / Cut into length on site (if needed)!			
Kood	Sauna Leon D 274x421+VD__70	Materjal	Leht	8/8

EL25-Q5 1800x1830

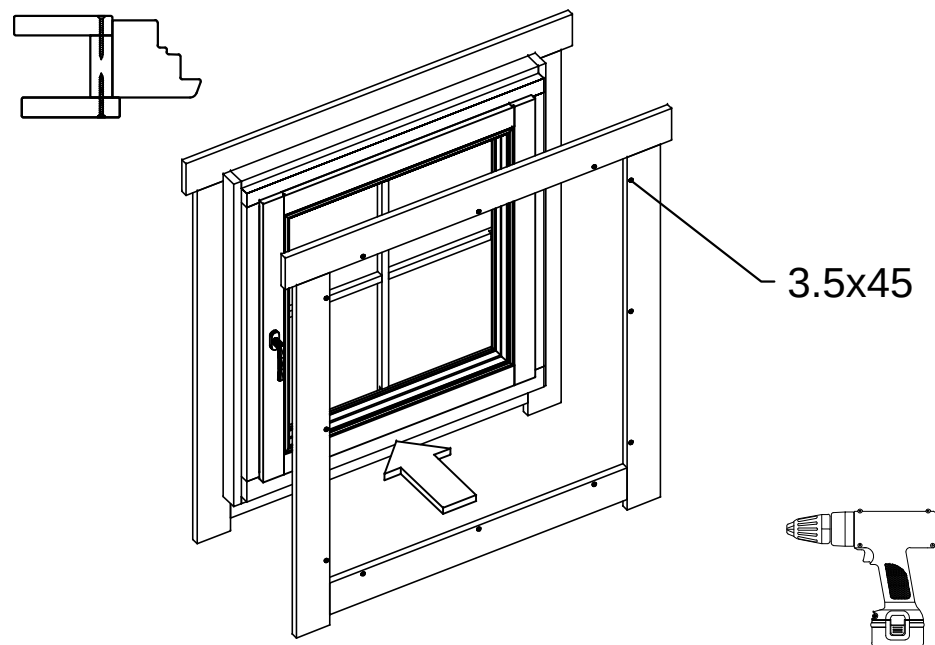
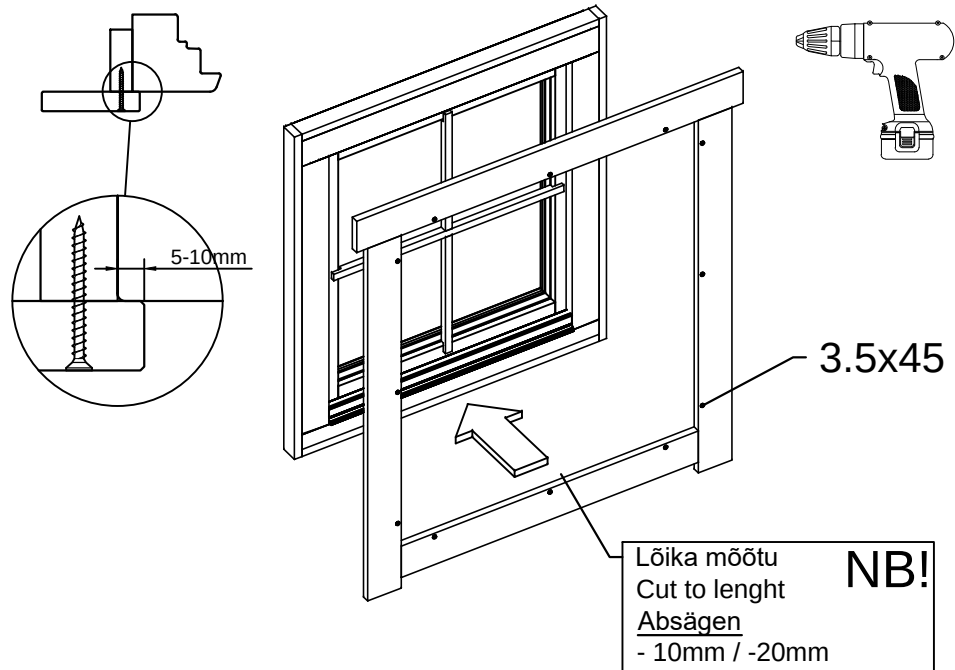
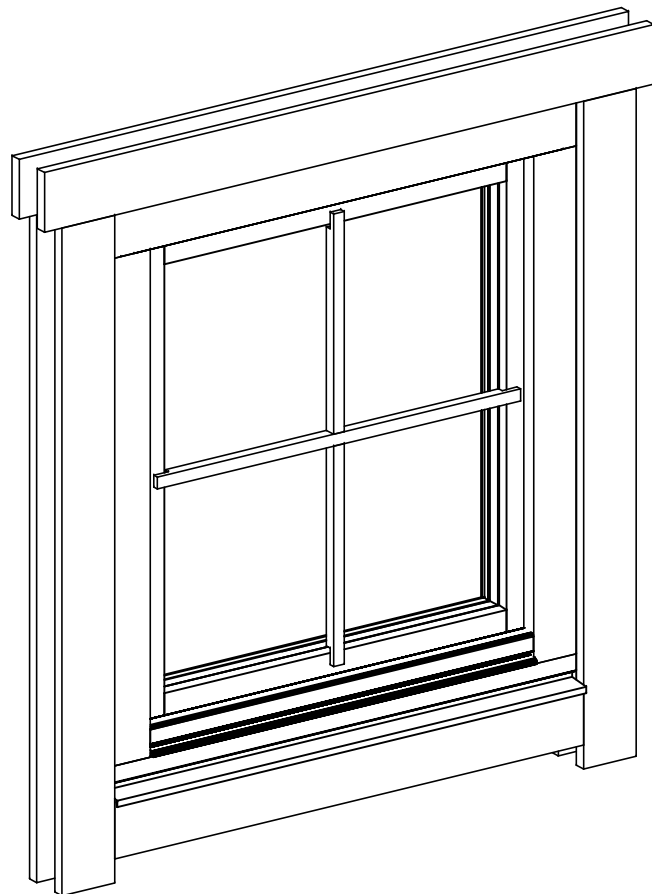
2×W124-FT (2×W5-S70F-0XT-09001830)



Montageanleitung für T-Leisten / Installing the door and window supports / Tenderliistu paigaldusjuhend.



Aken	Q4-Q6	-	paigaldusjuh
Window	Q4-Q6	-	assembly instructions
Fenster	Q4-Q6	-	Montageanleitung



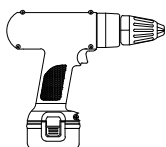
Vihmaliist / Rain strip / Wasserleiste

Q5-Q6

*Silikoon
*Silicon
*Silikon

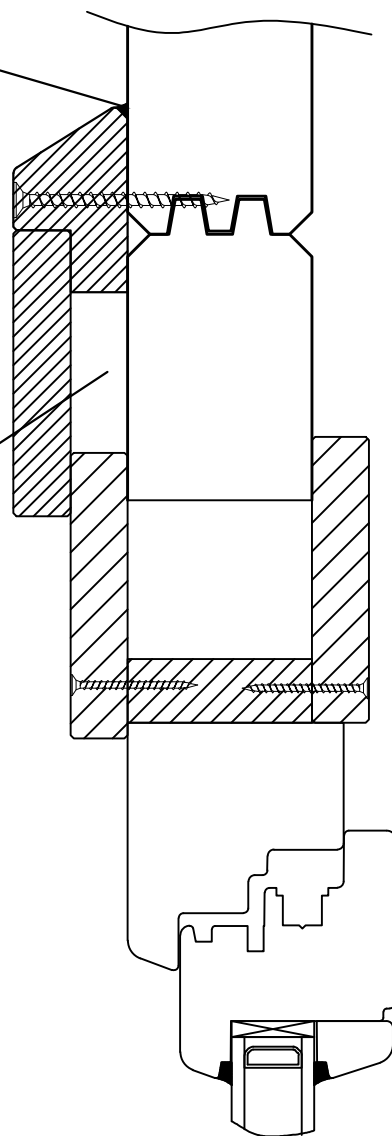
*Vajumispilu
*Settling gap
*Senkungs spalt

ca 40-50mm



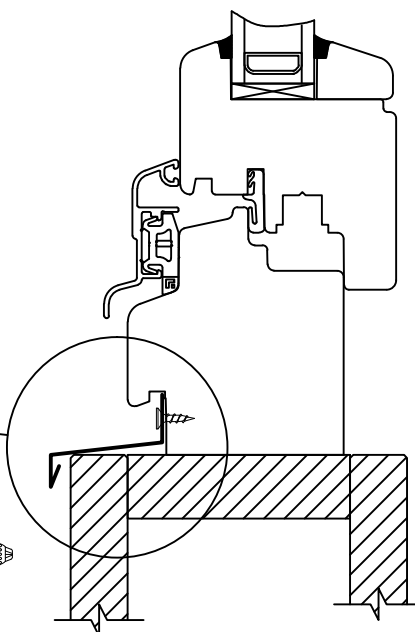
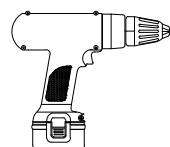
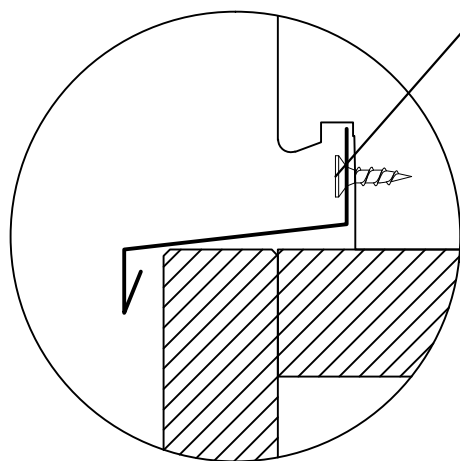
NB!

- Monteerida juhul kui ese on välja toodud maja spetsifikatsioonis!
- Install only if the item is listed in the house specification!
- Nur montieren wenn die Leiste in der Teilleiste gezeigt ist!

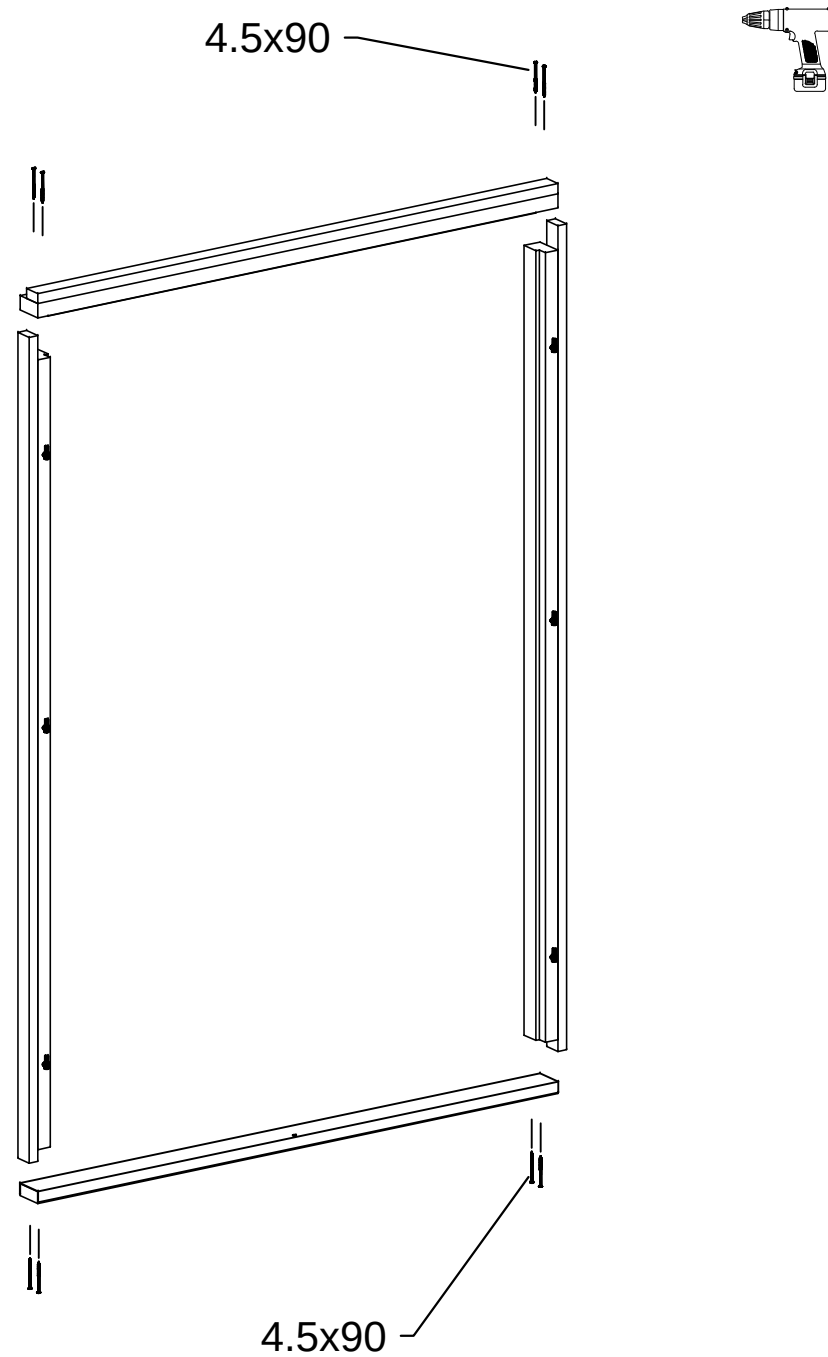
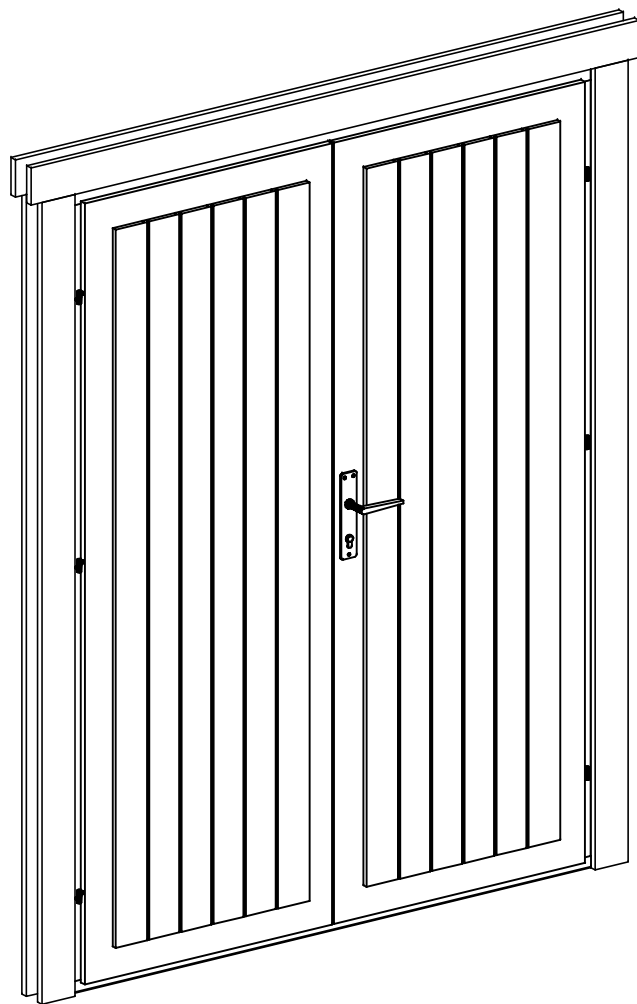


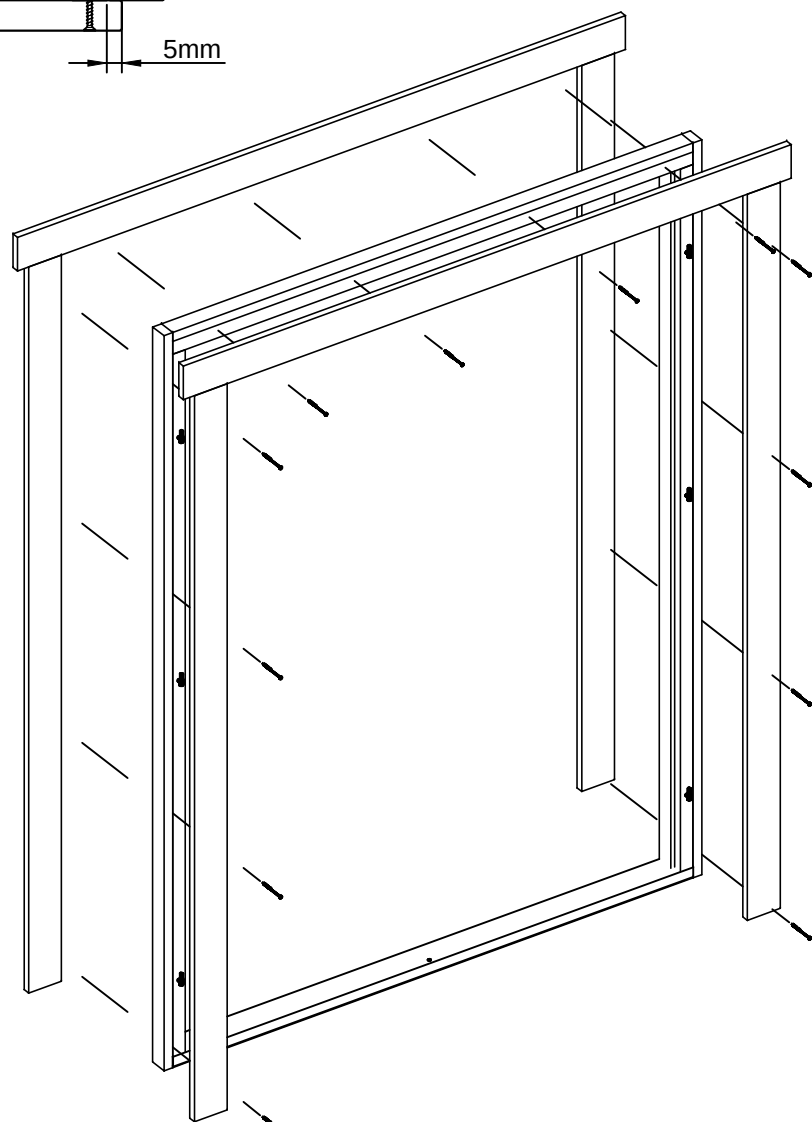
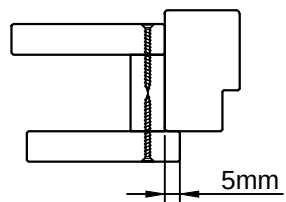
Veepilekk / Window sill / Fensterbank

4,2x16

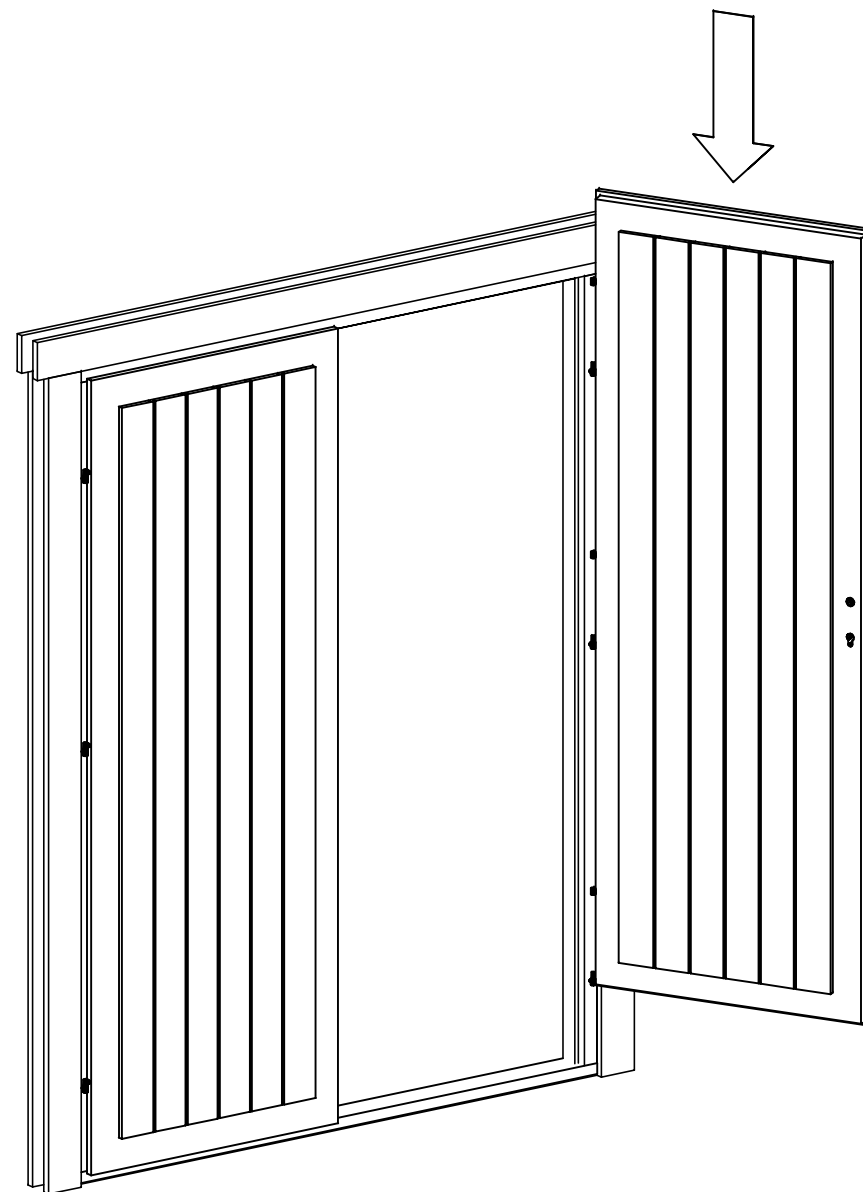


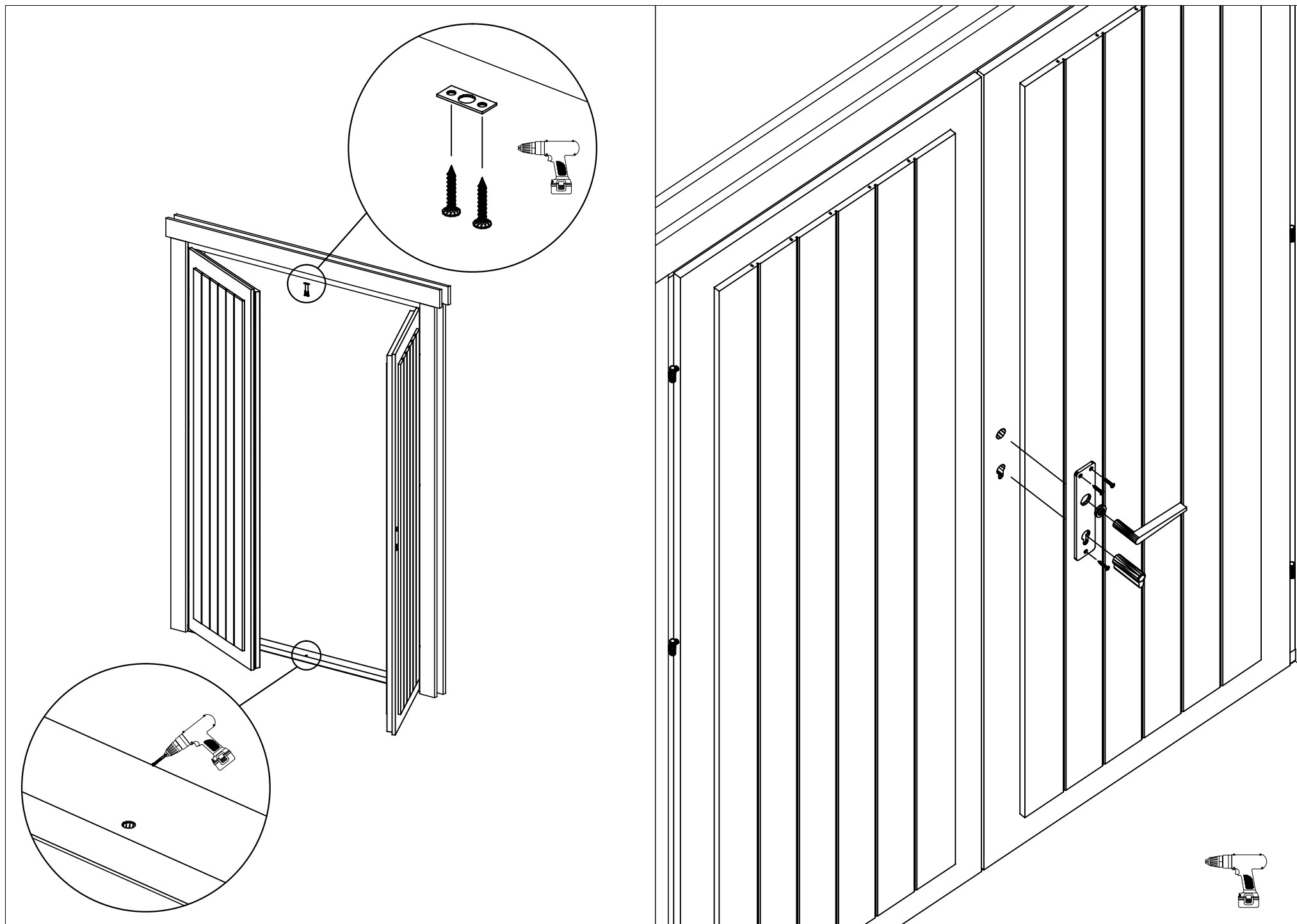
Ukse montaaž / Tür montage / Door assembly
(GH+ / SH)



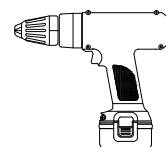
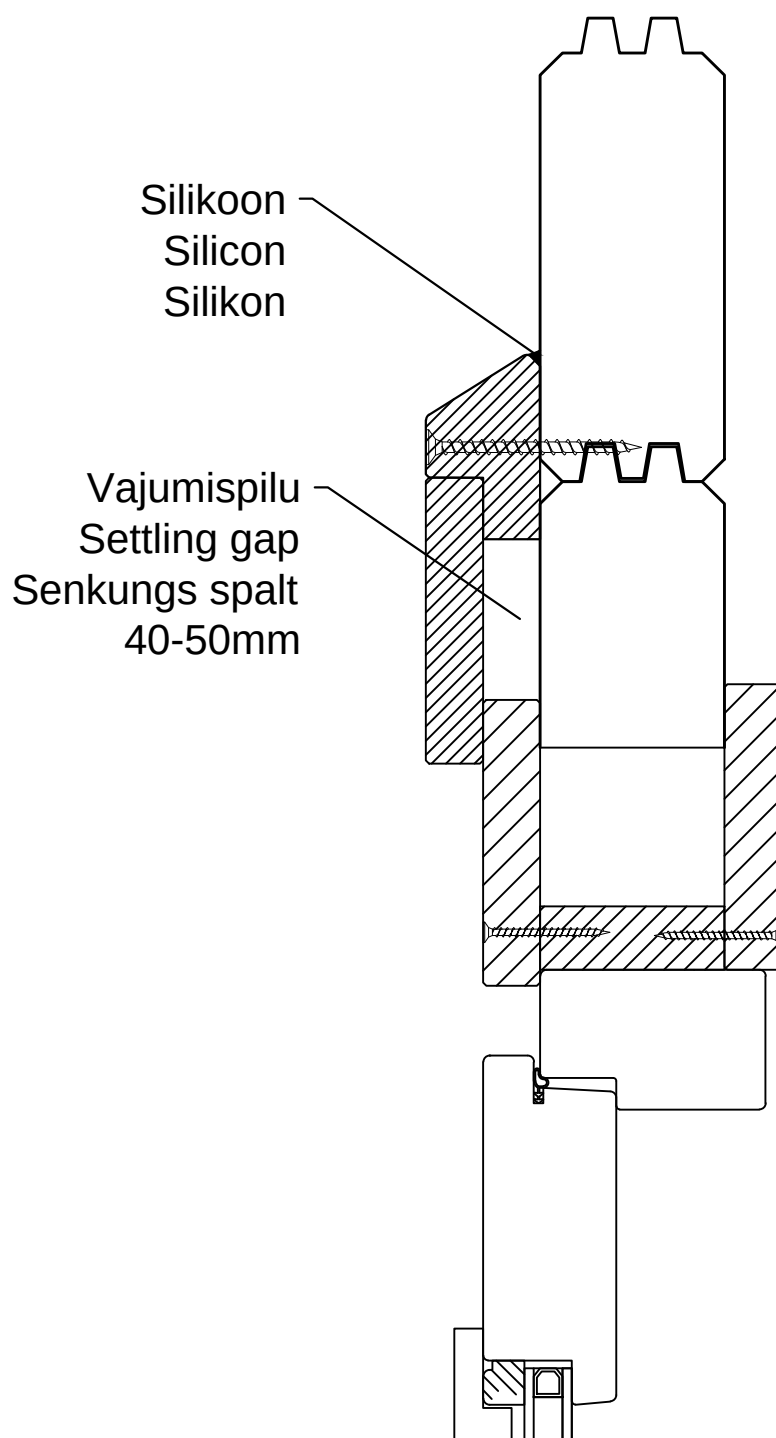


3.5x45





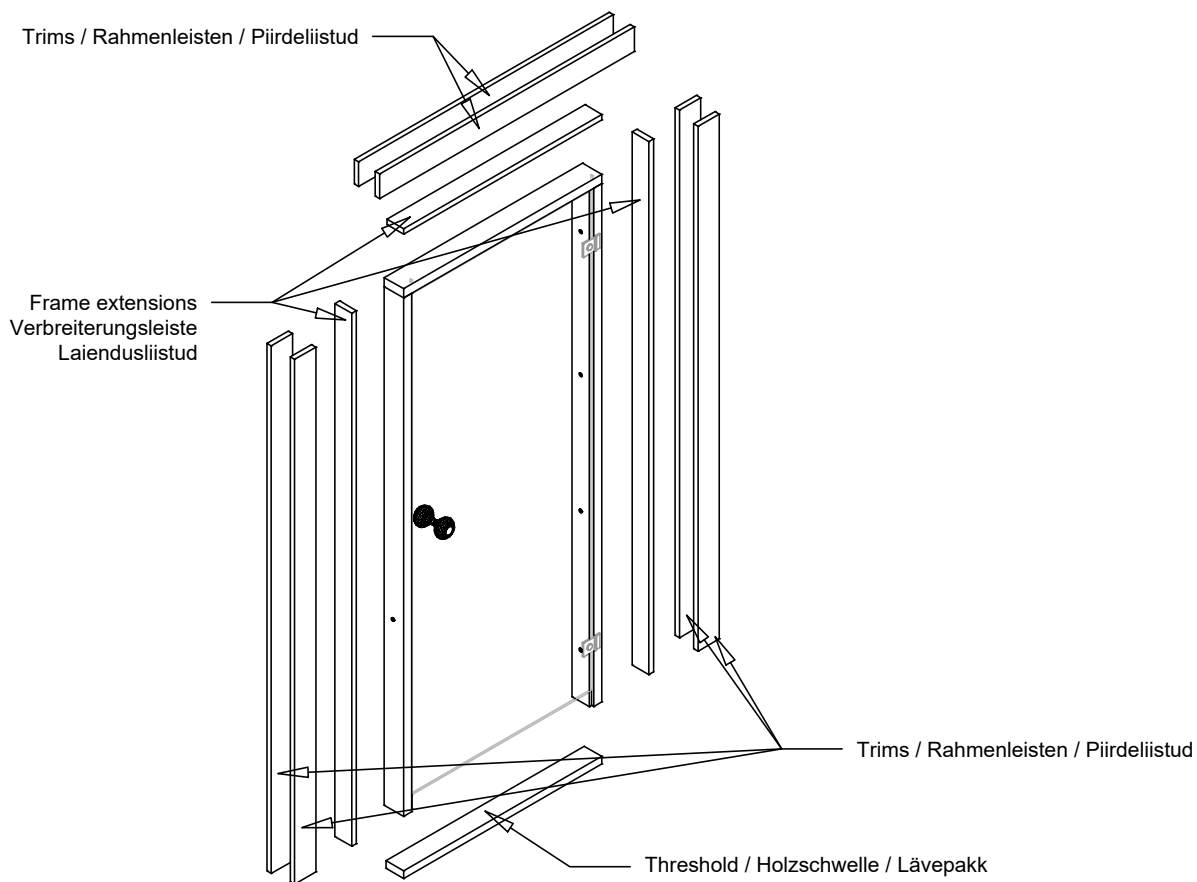
Vihmaliist / Head flashing / Regenschutz



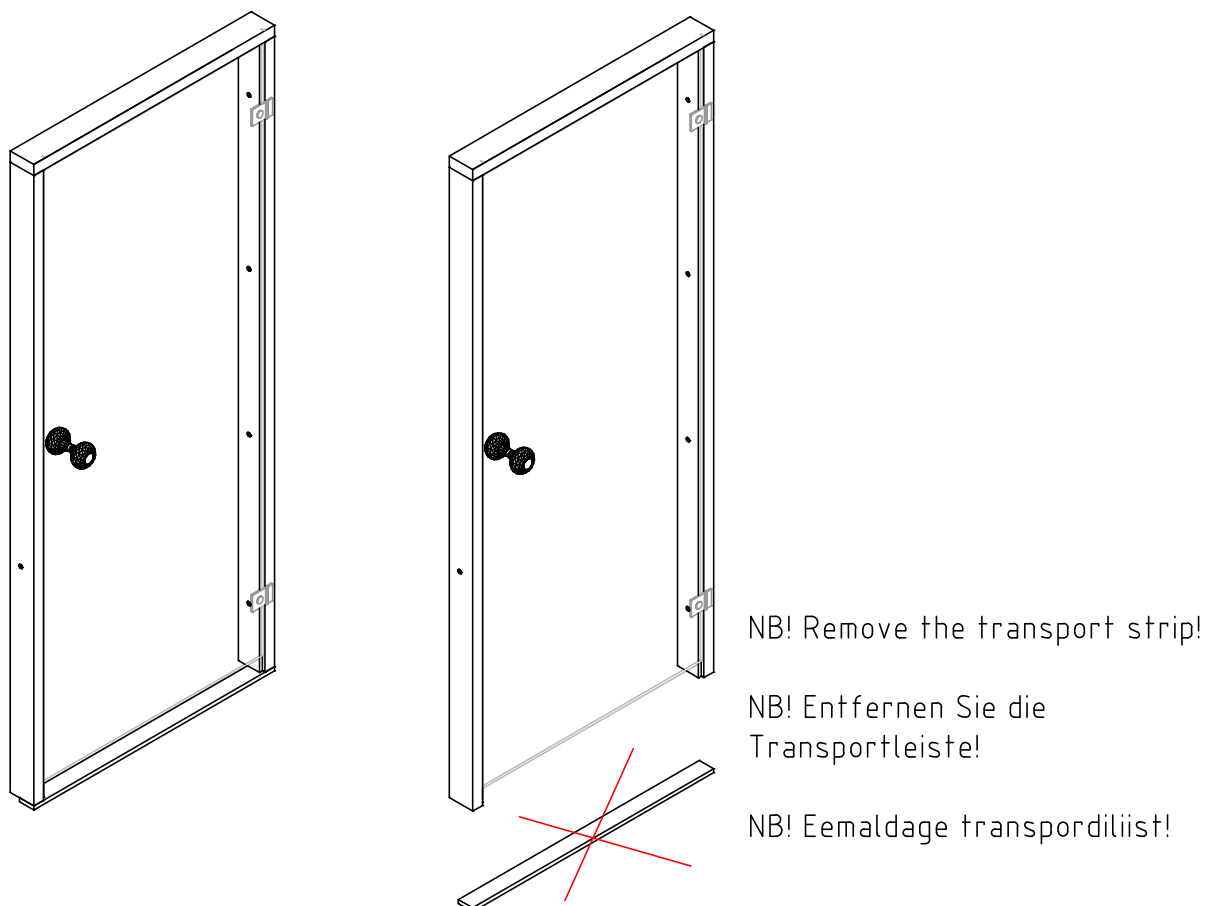
NB!

- Monteerida juhul kui ese on välja toodud maja spetsifikatsioonis!
- Install only if the item is listed in the house specification!
- Nur montieren wenn die Leiste in der Teileliste gezeigt ist!

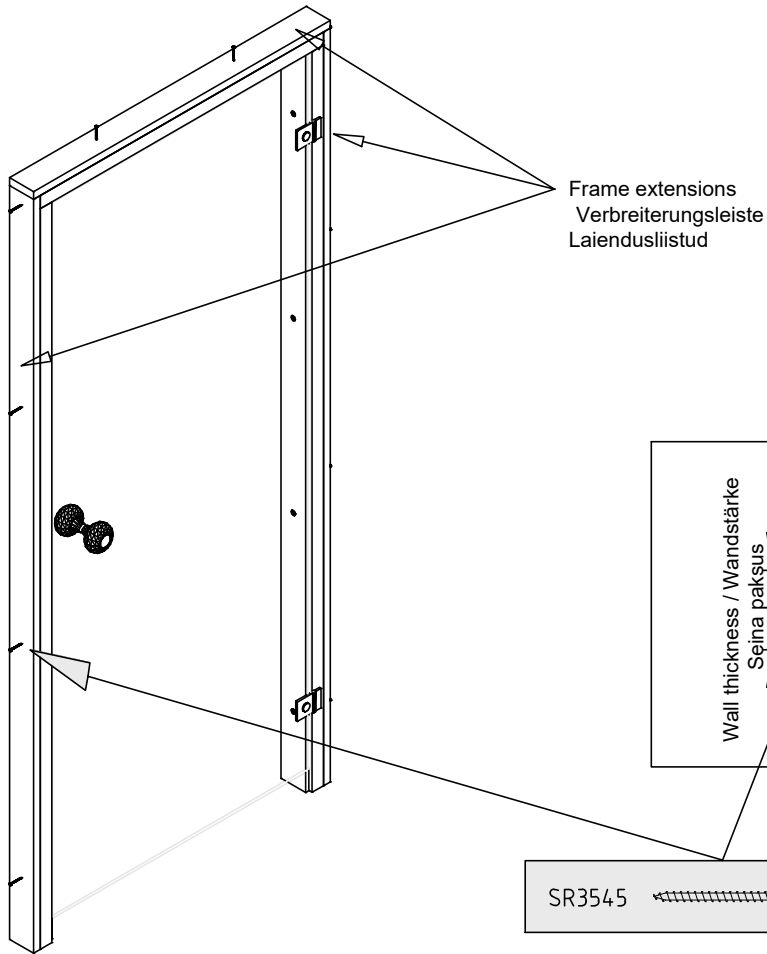
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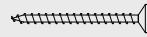
2



3



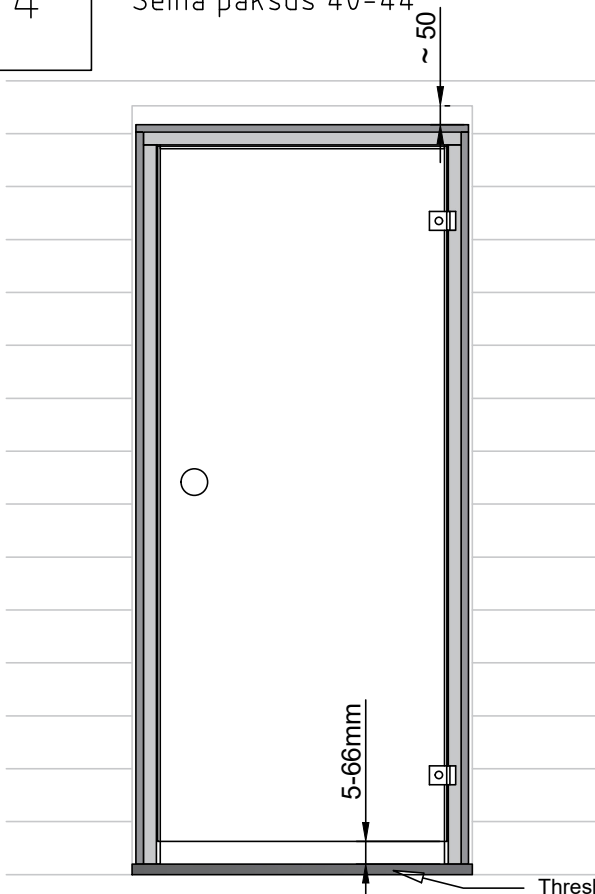
SR3545



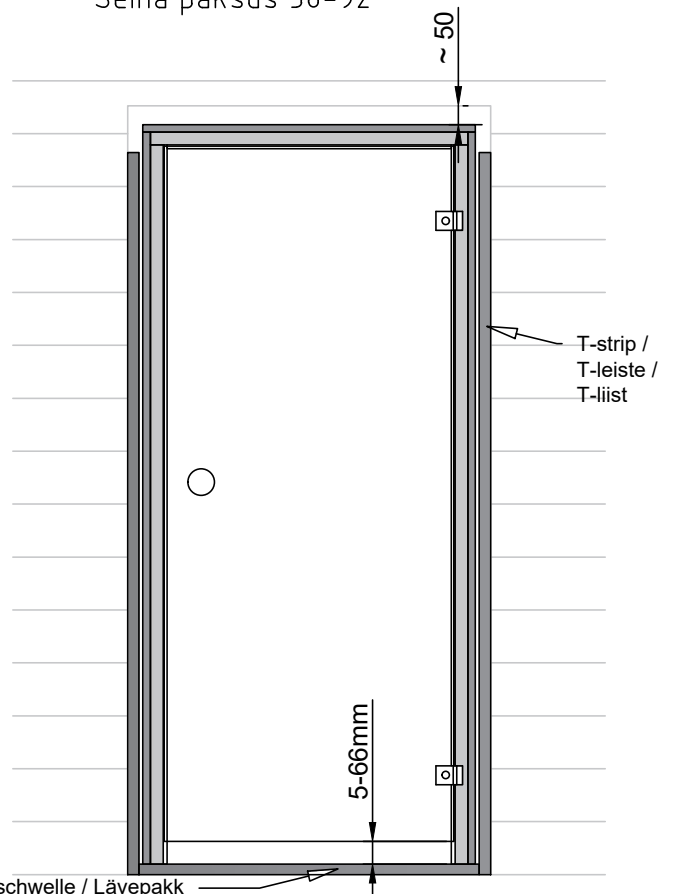
10

4

Wall thickness / Wandstärke /
Seina paksus 40-44

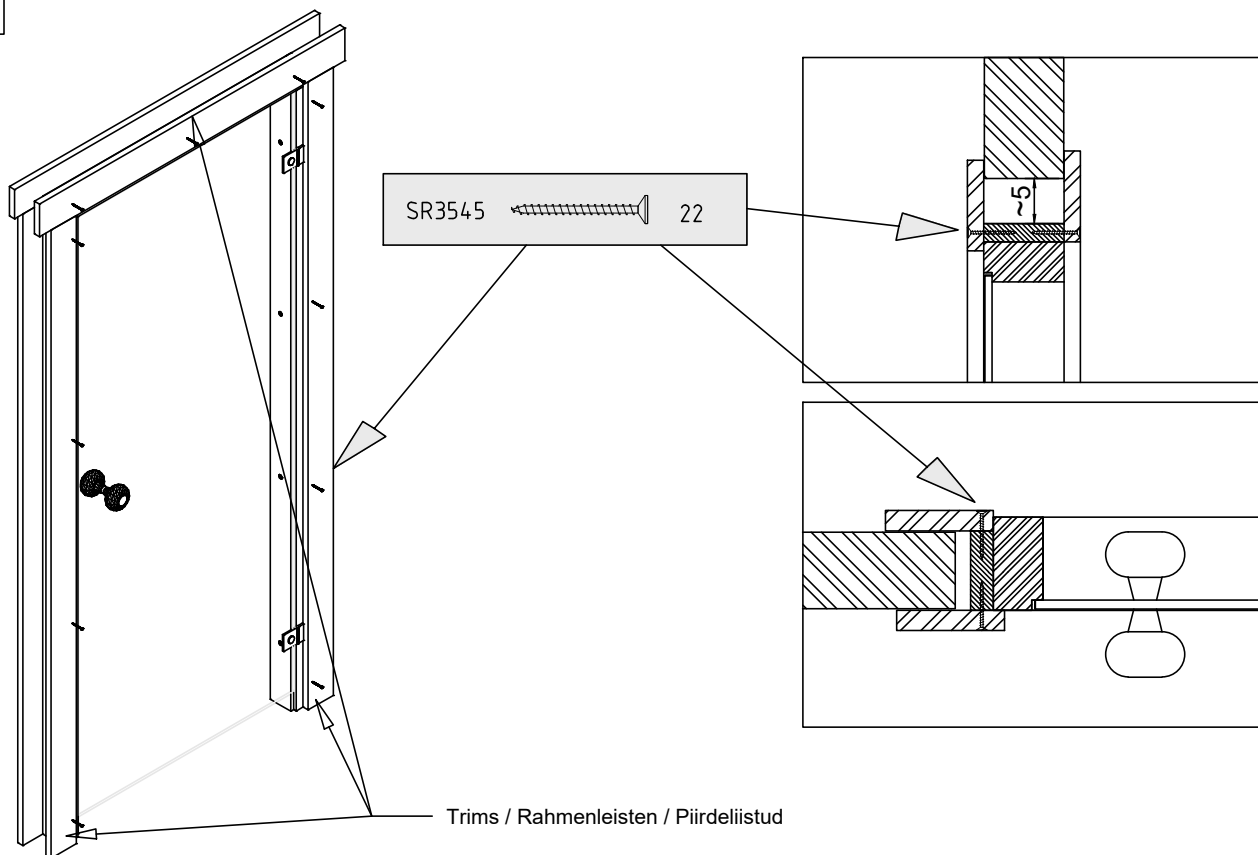


Wall thickness / Wandstärke /
Seina paksus 58-92



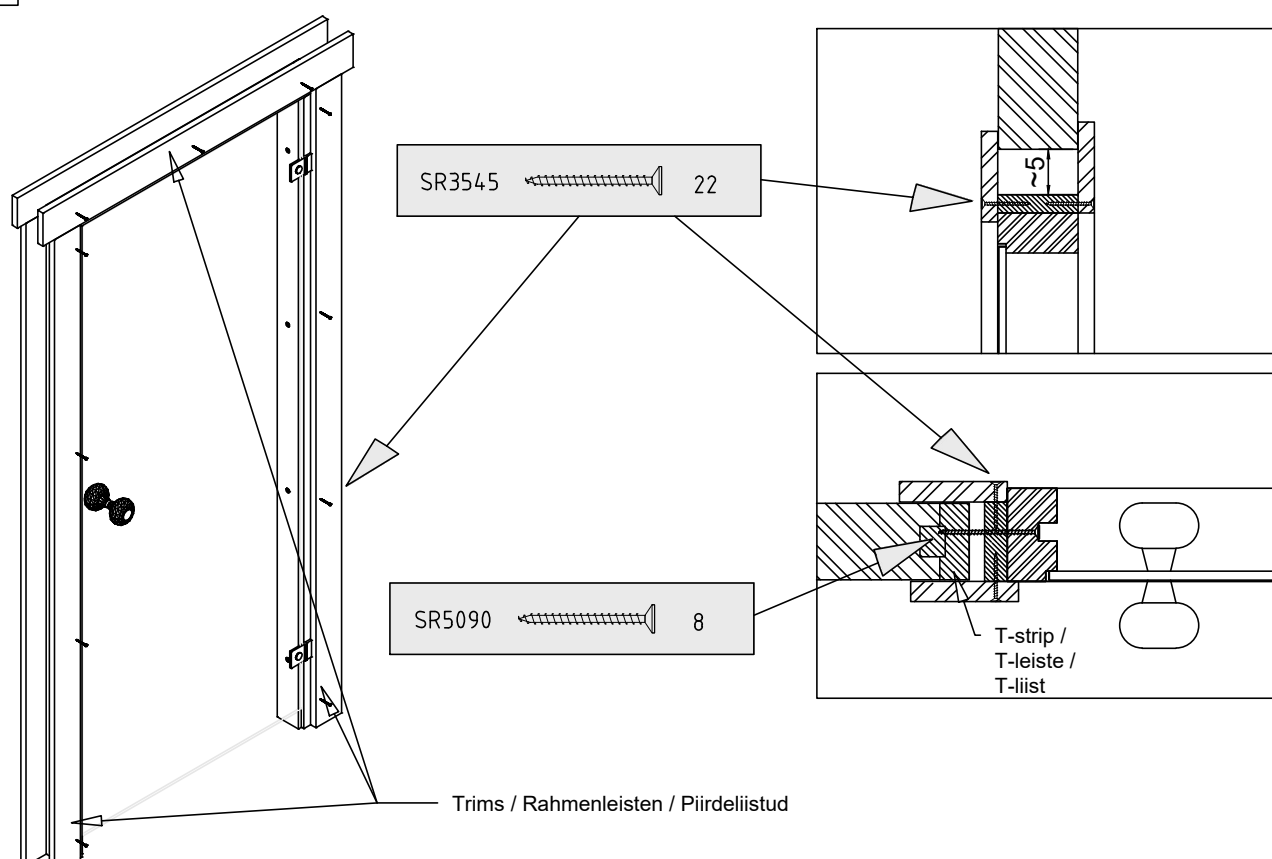
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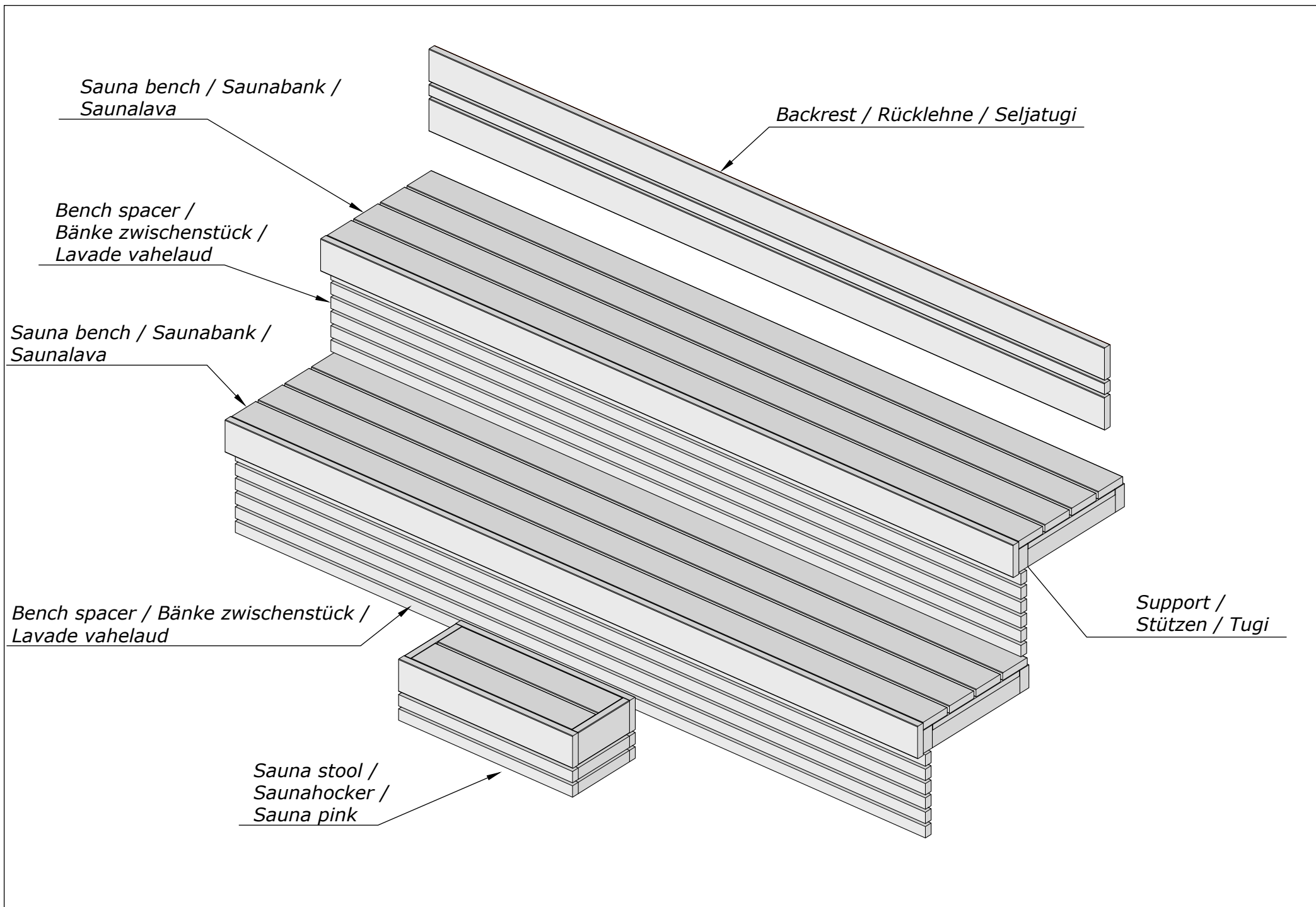
Wall thickness / Wandstärke / Seina paksus 40-44

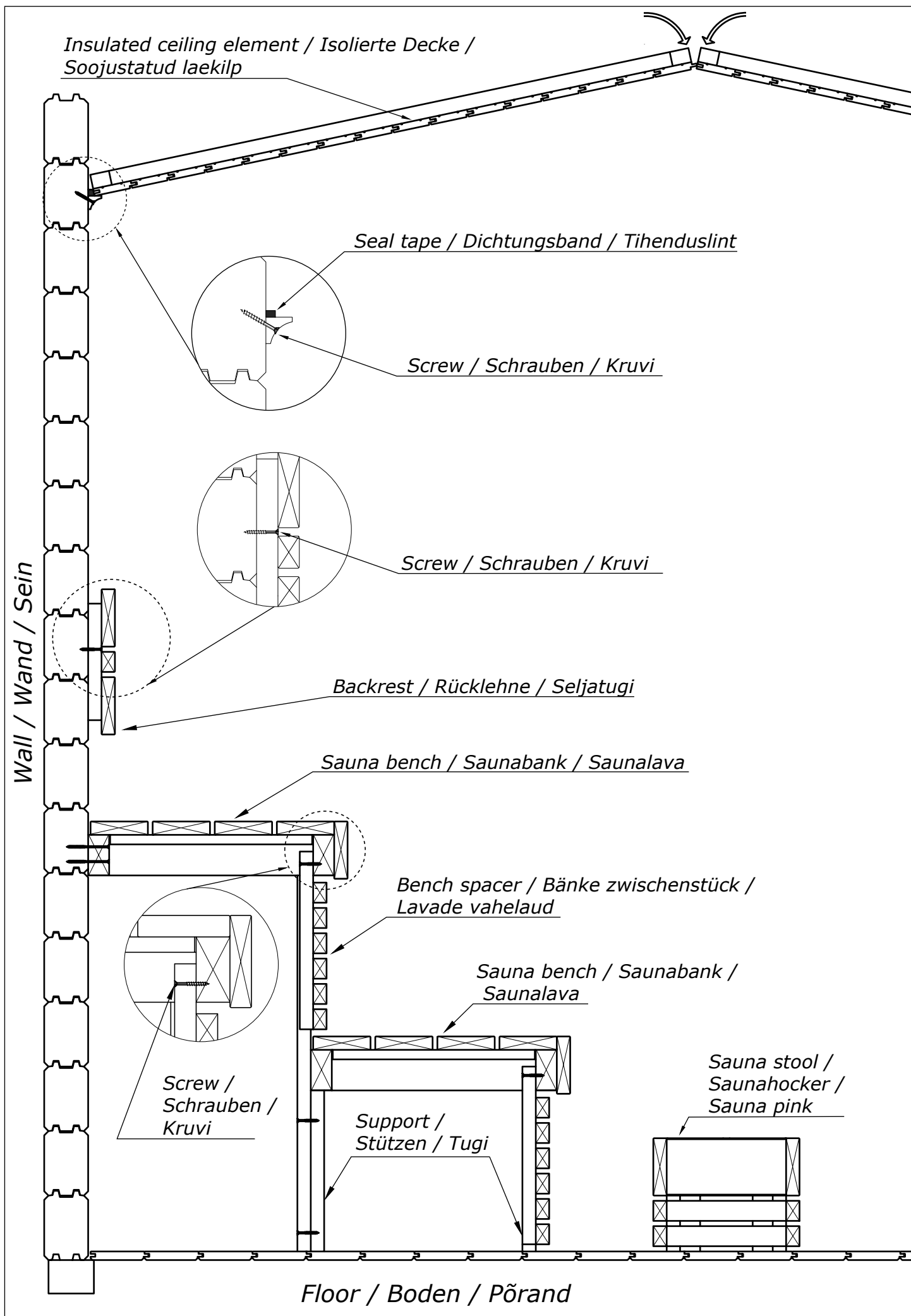


5

Wall thickness / Wandstärke / Seina paksus 58-92



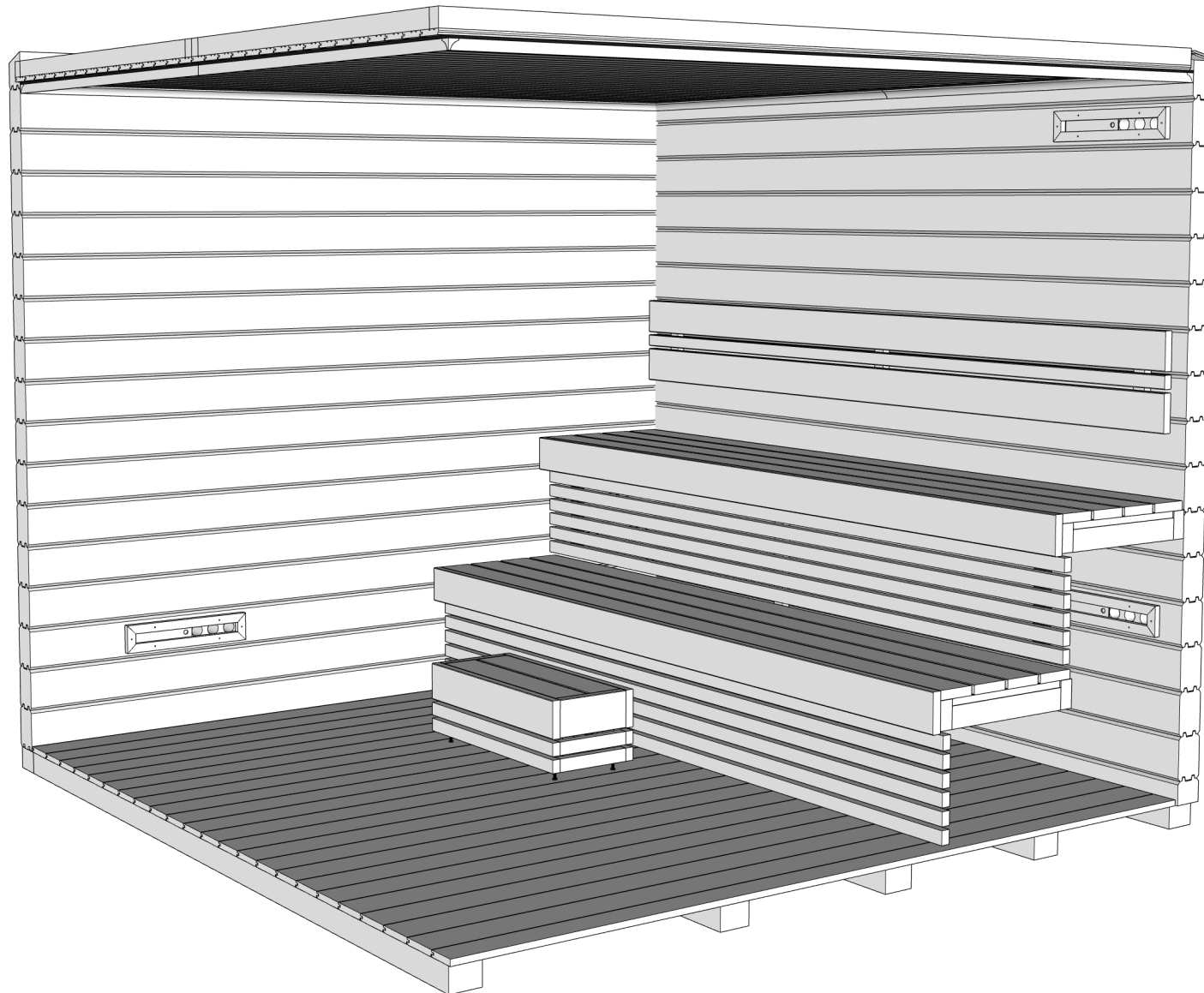




Installation of sauna set

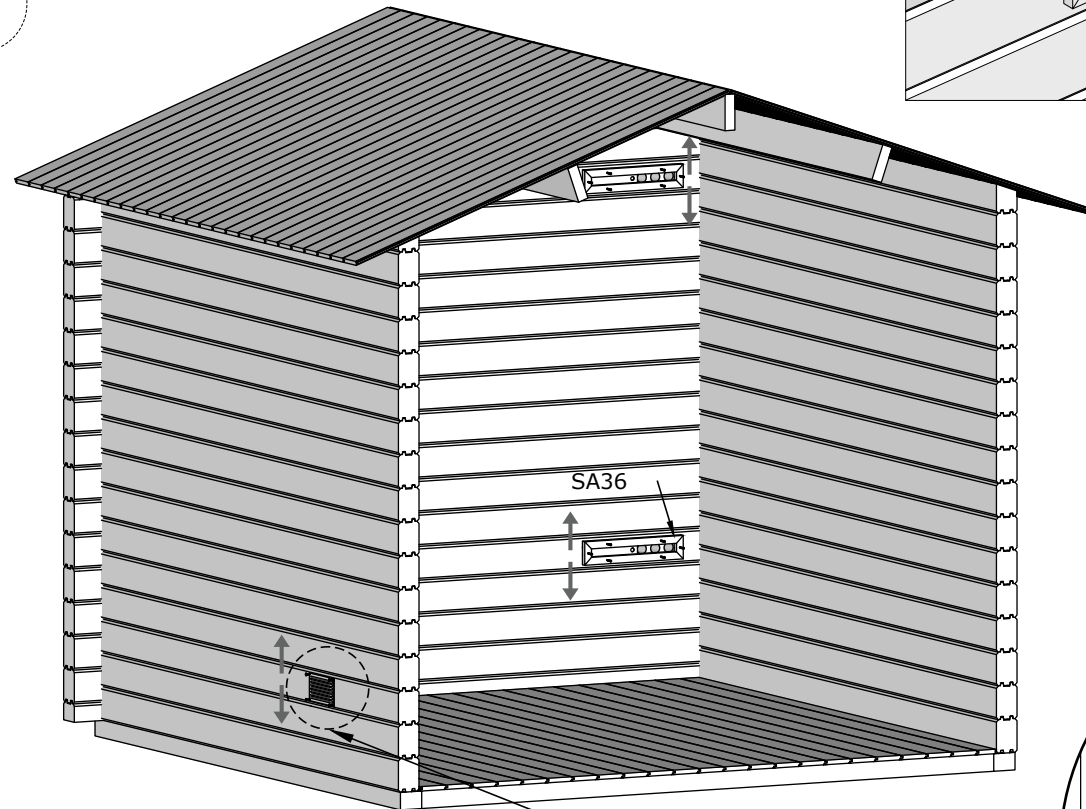
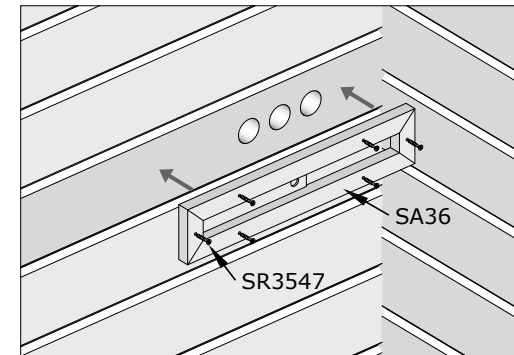
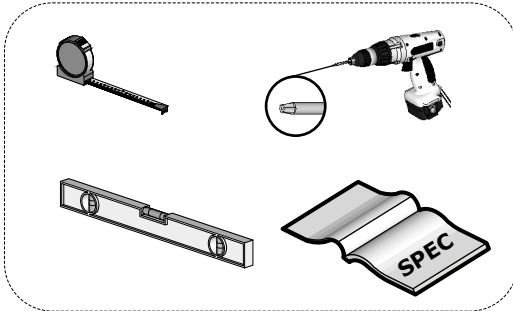
Montageanleitung für Saunainnenausstattung

Leiliruumi paigaldusjuhend



Für die Installation erforderlich Required for installation Paigalduseks vajalik

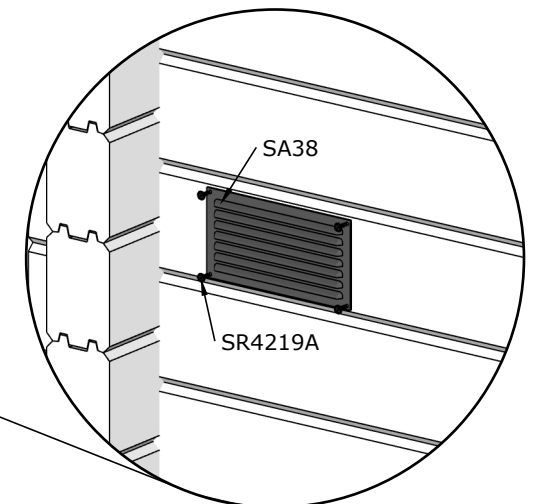


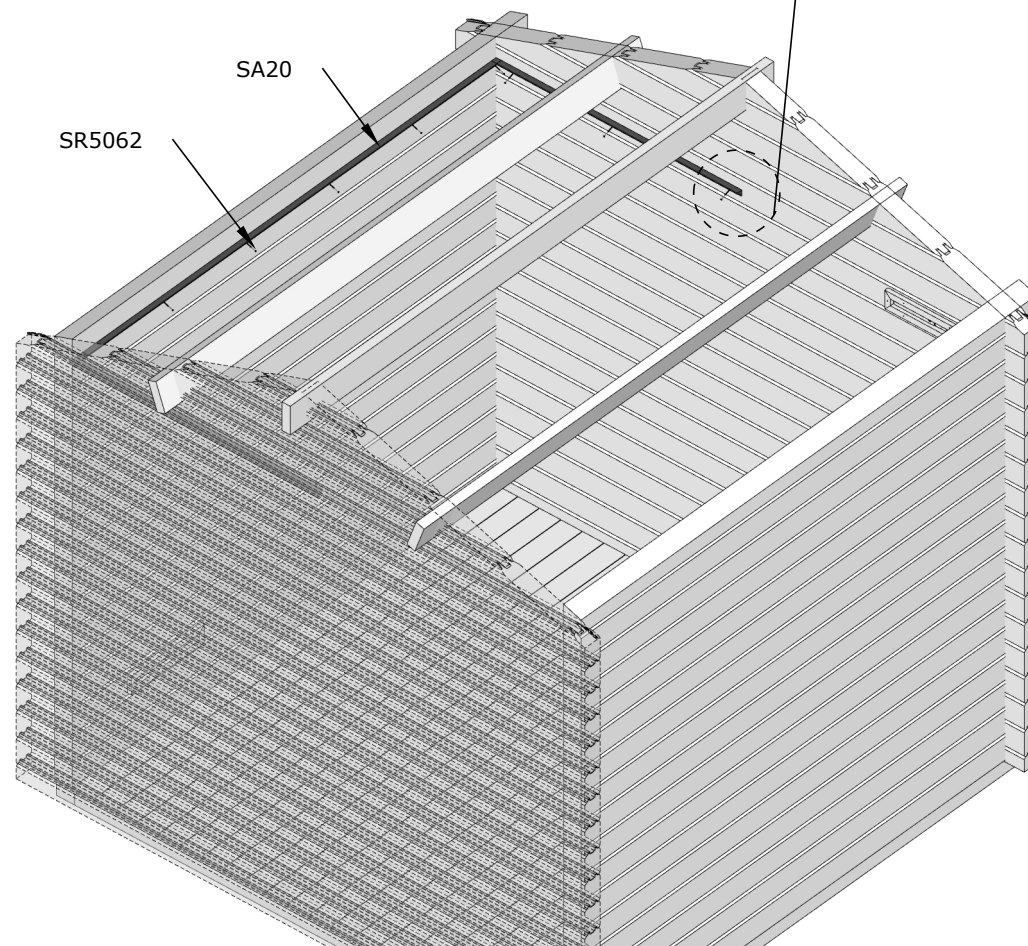
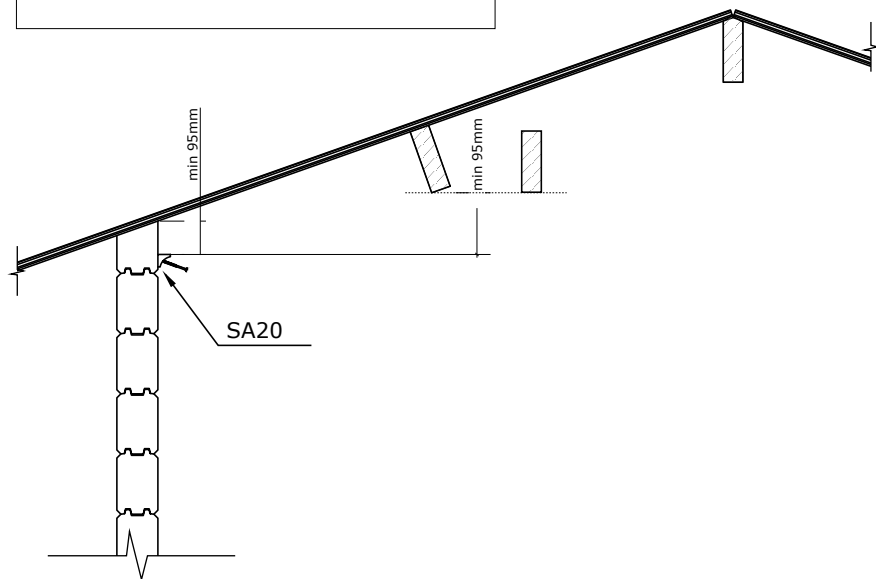
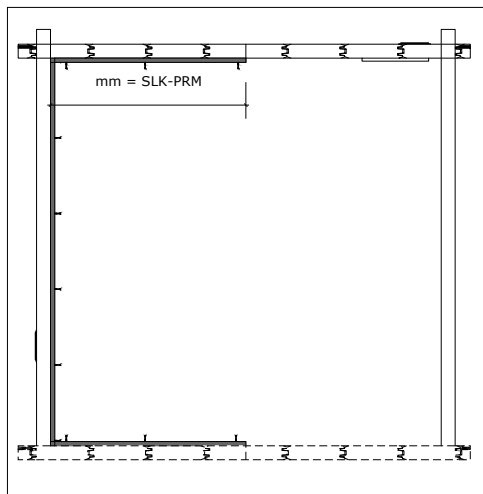
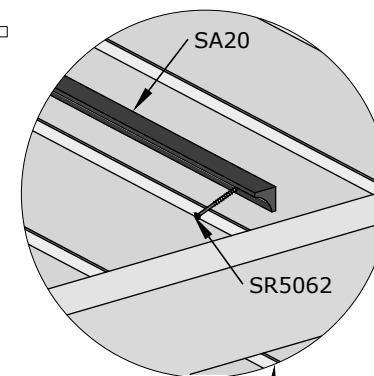
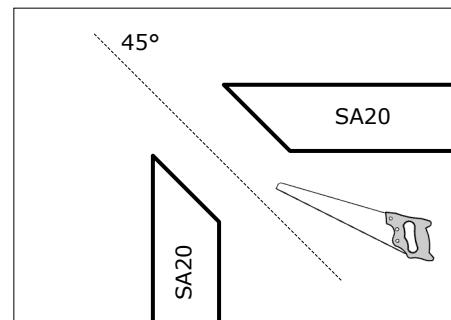
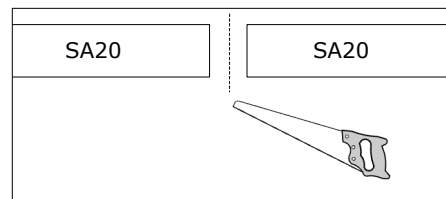
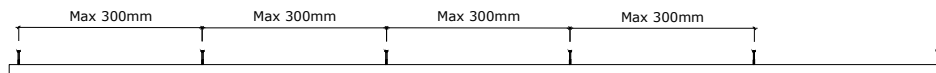
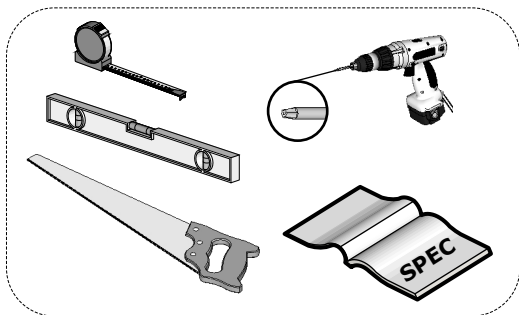


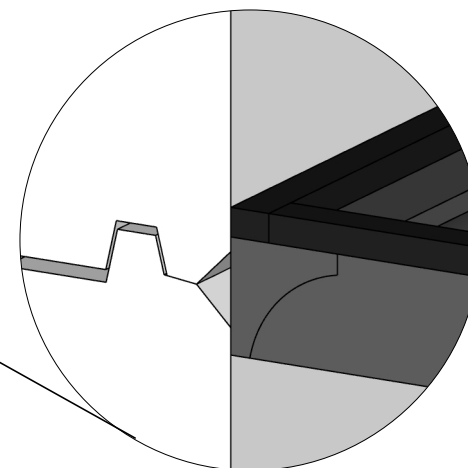
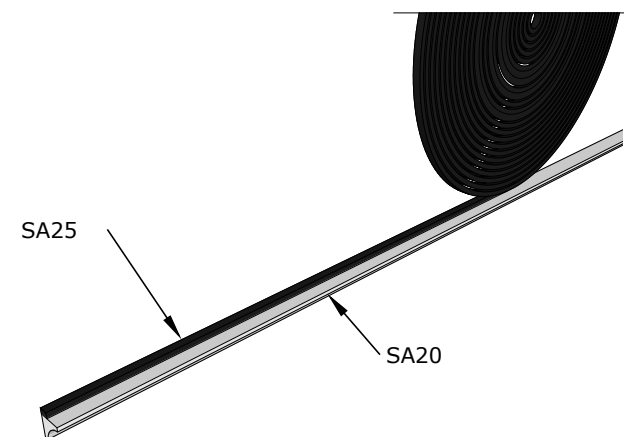
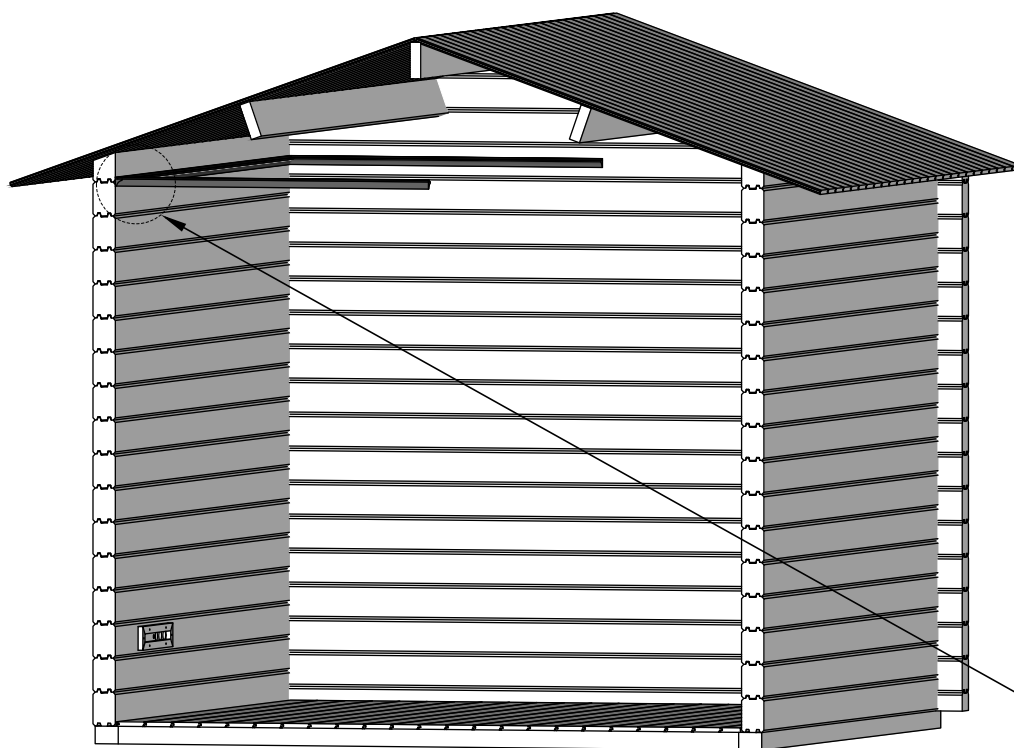
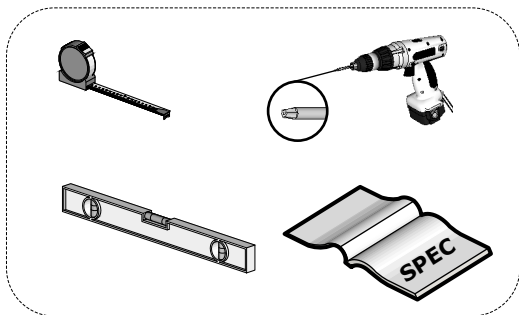
Logs with ventilation holes can be placed higher or lower. Please make sure it doesn't get covered with sauna bench!

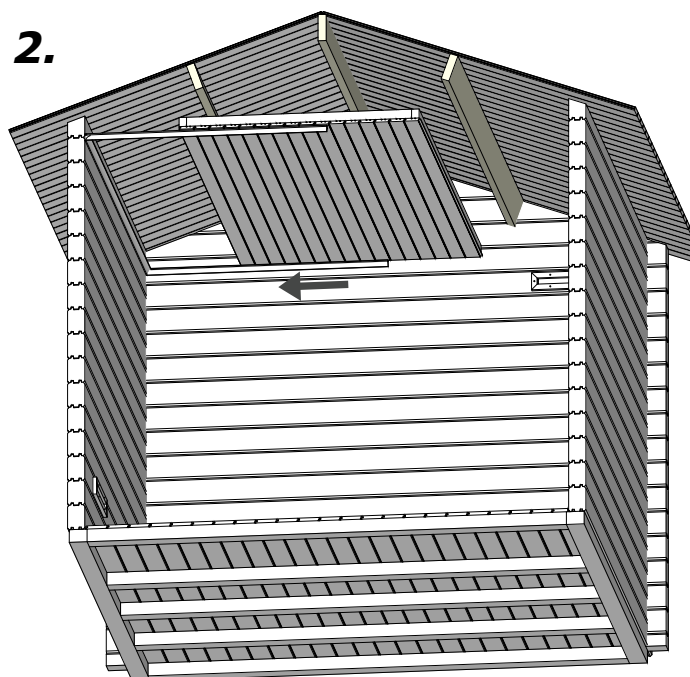
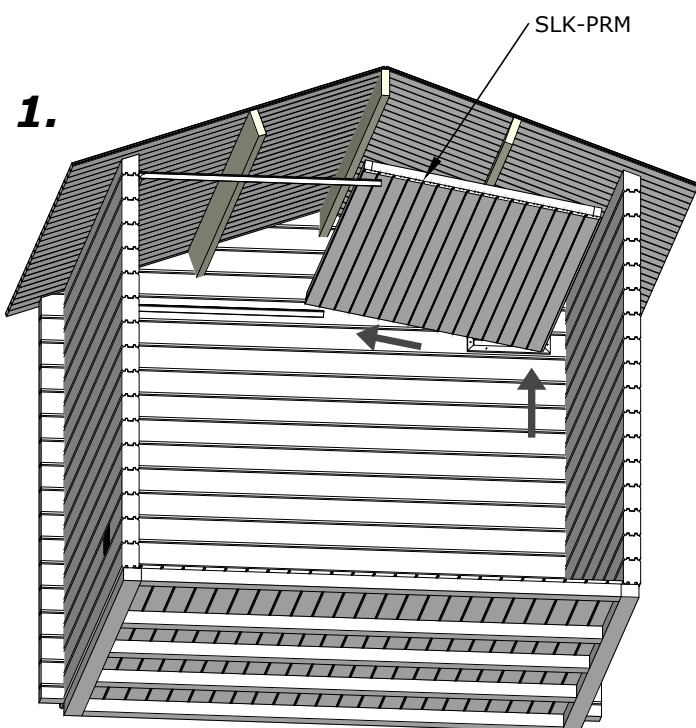
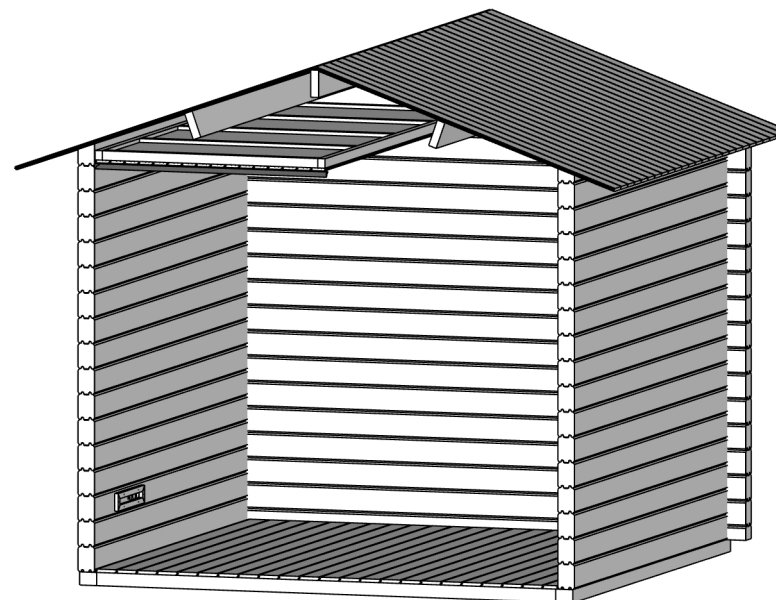
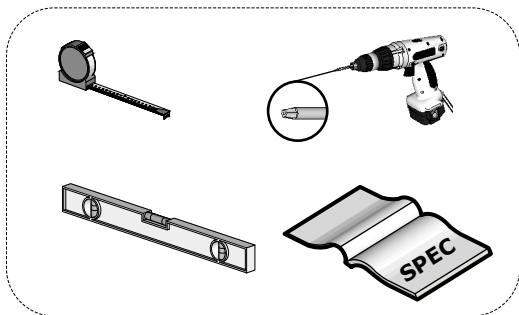
Die Bohlen mit Lüftungsöffnungen können je nach Bedarf höher oder niedriger eingesetzt werden. Bitte achten Sie darauf dass die Lüftungsöffnungen von innen nicht mit der Saunabank bedeckt werden!

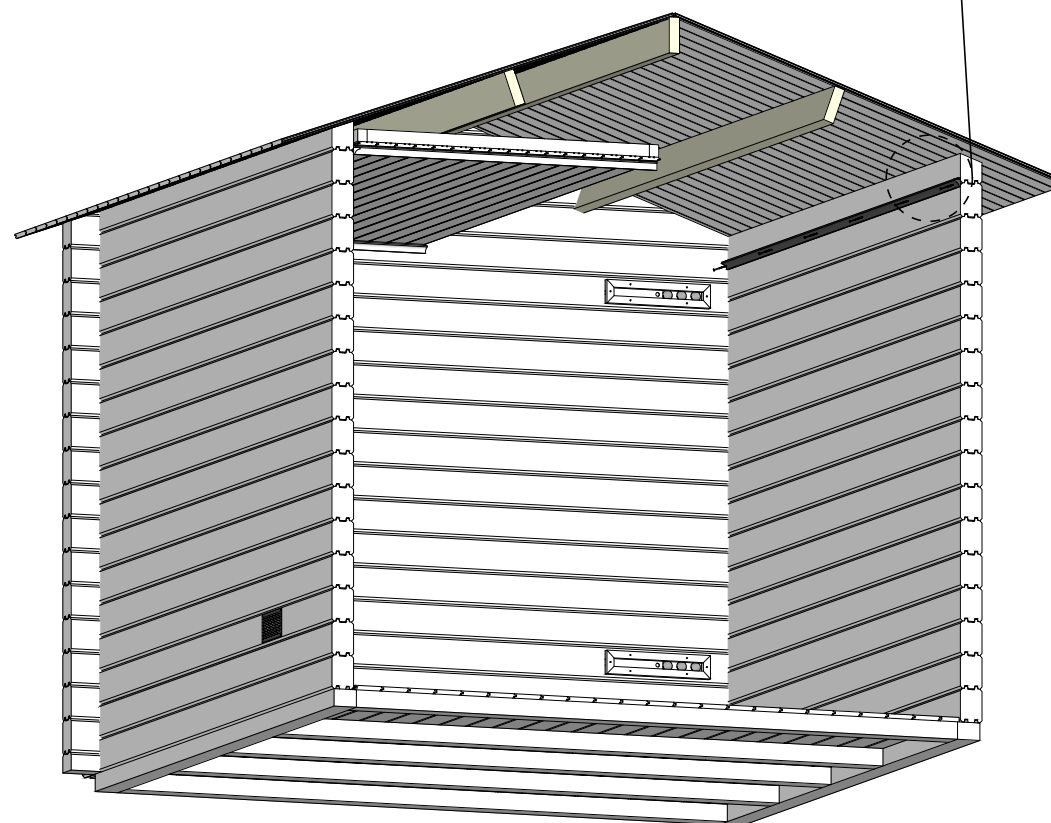
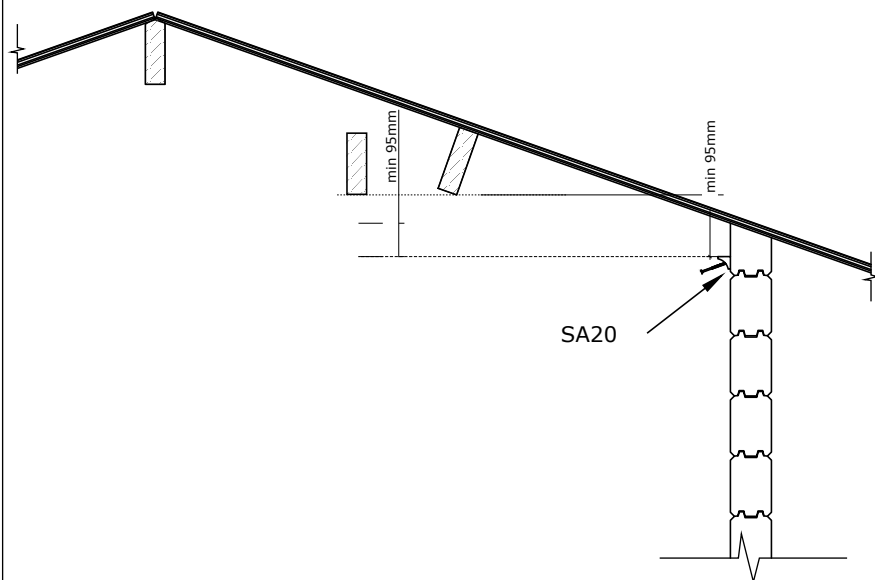
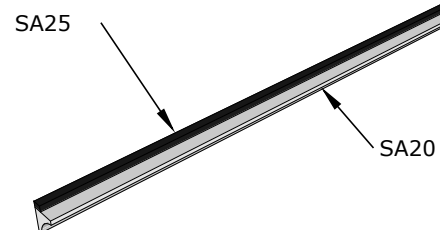
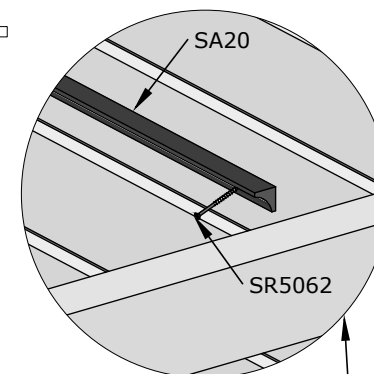
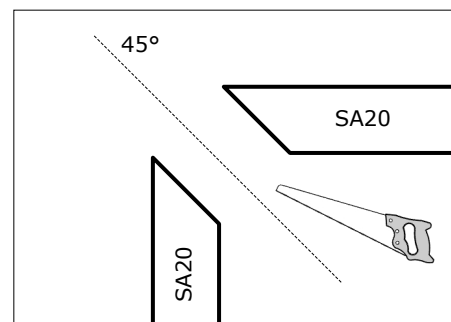
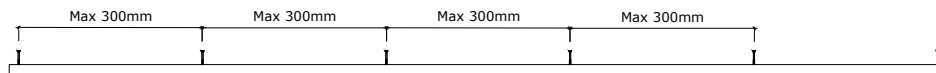
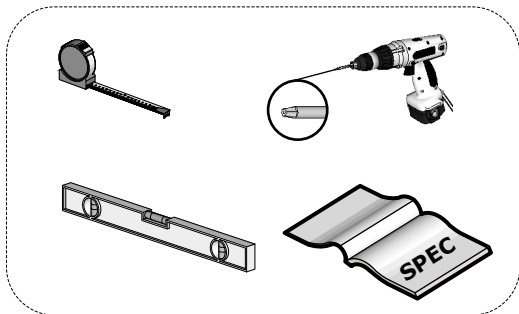
Palke õhutusaukudega võib paigaldada kõrgemale või madalamale. Seejuures tuleb tähele panna, et õhutusaugud ei satu muu varustuse taha (saunalava, laekilp).

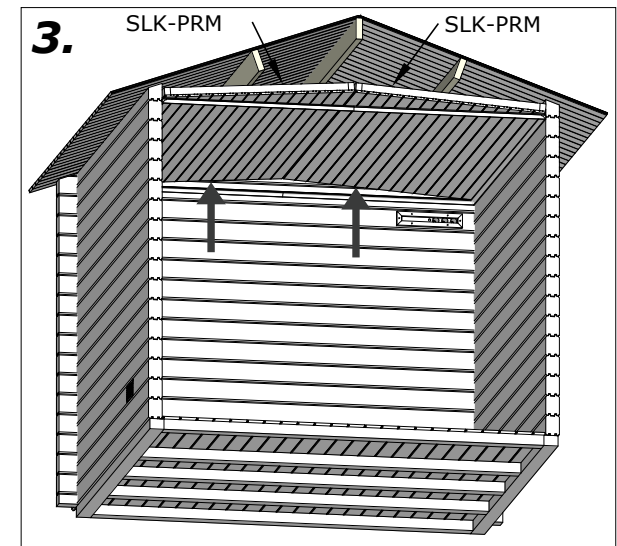
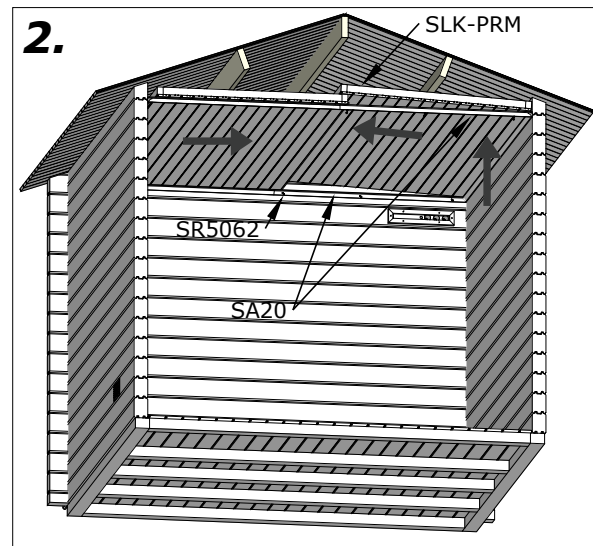
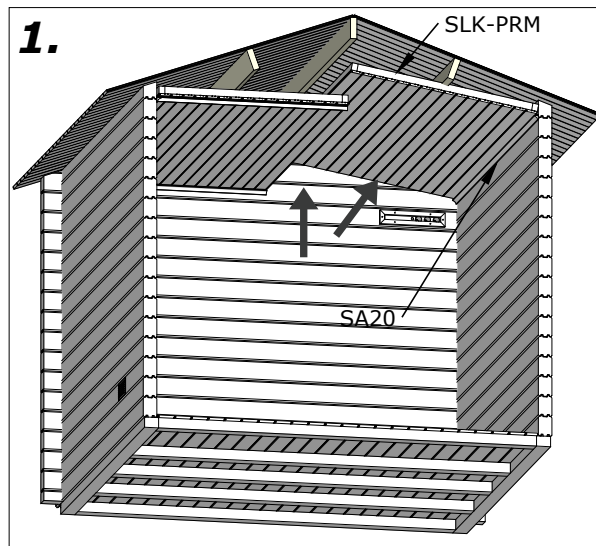
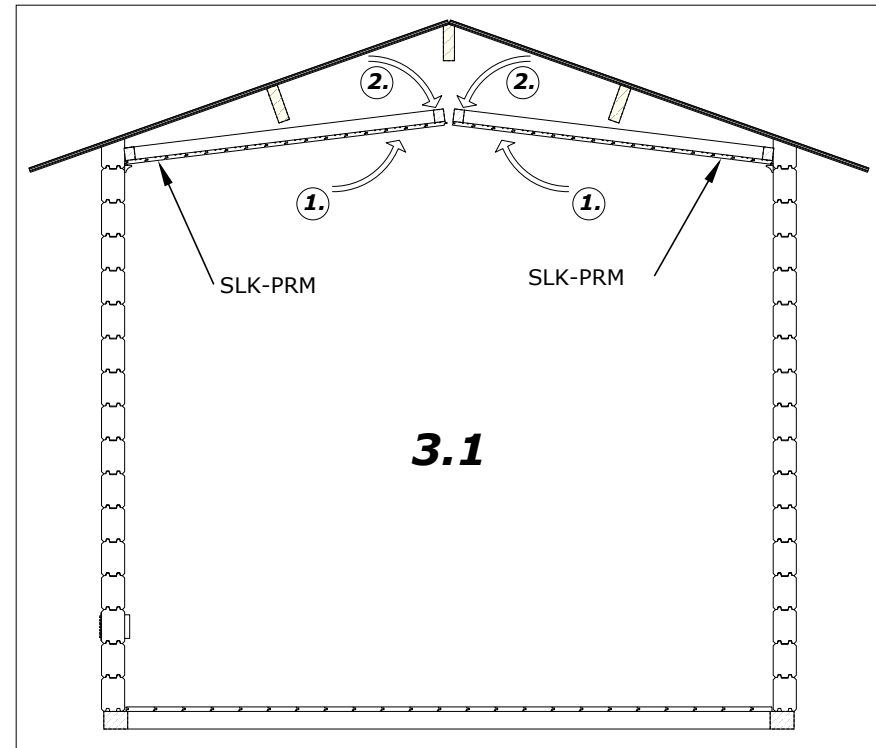
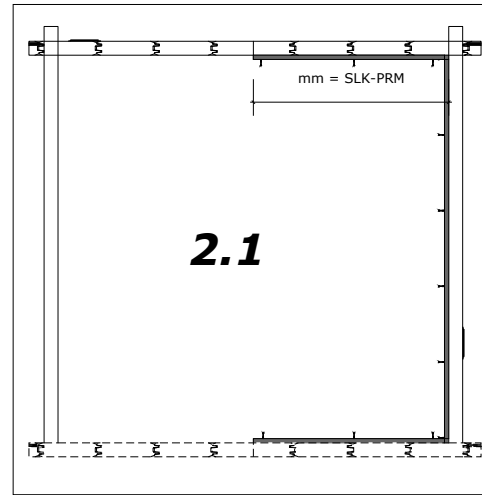
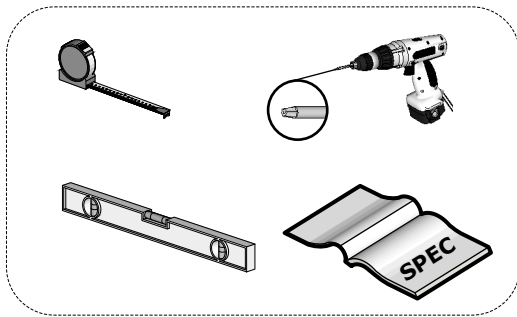


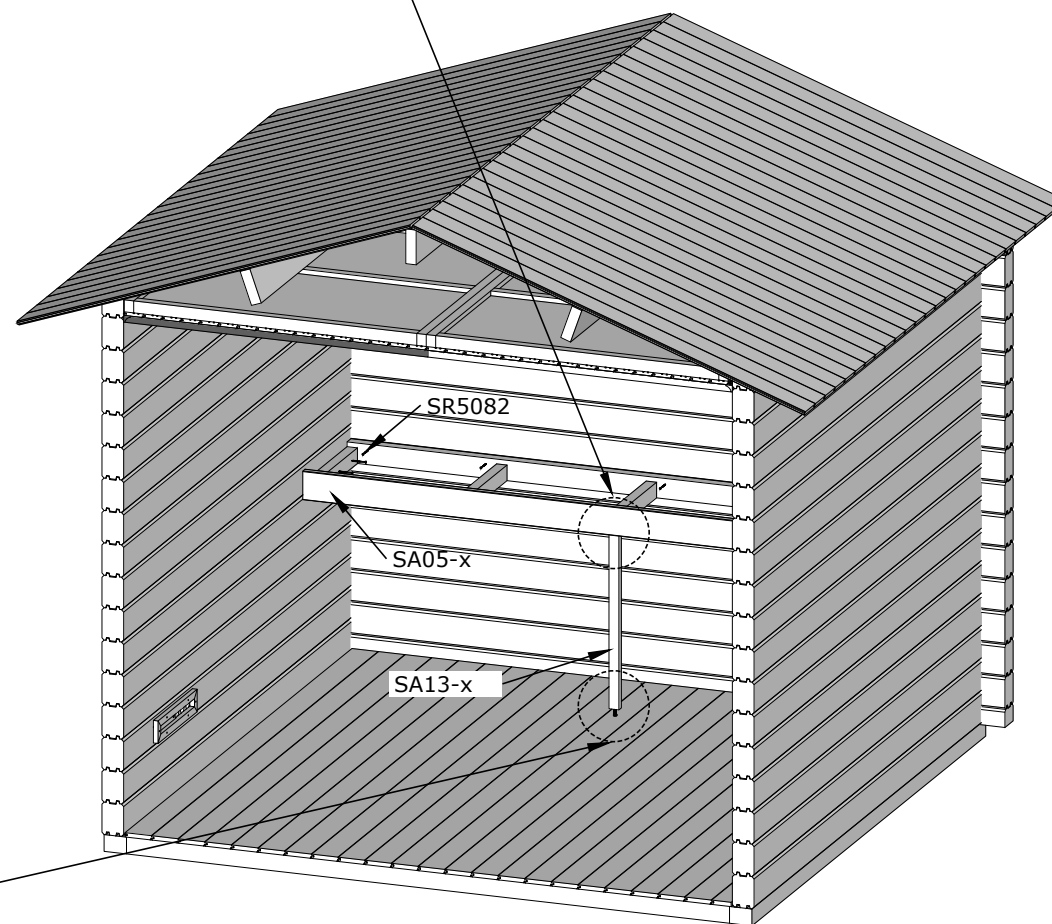
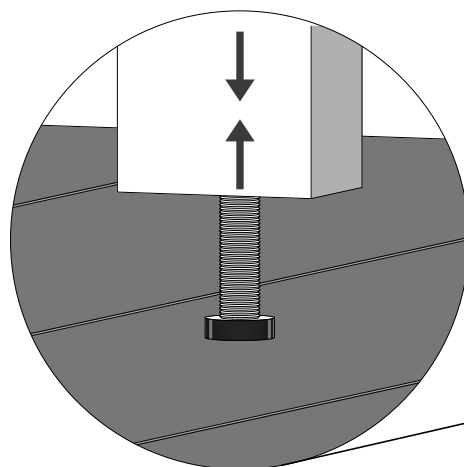
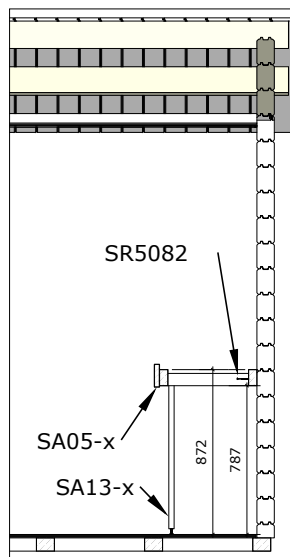
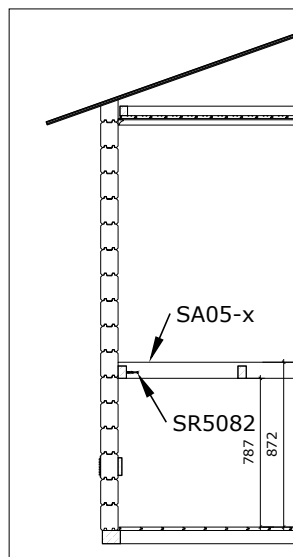
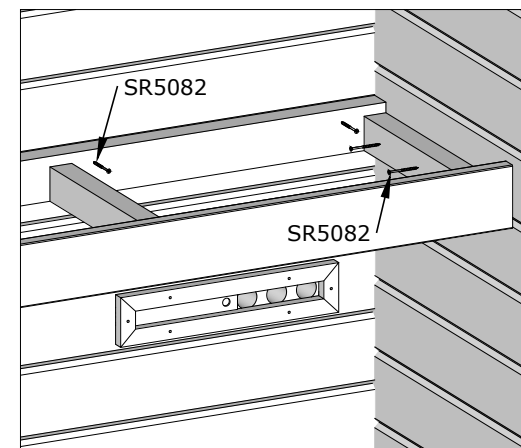
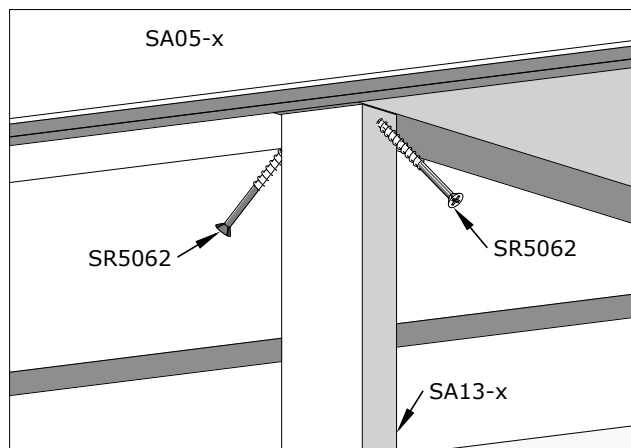
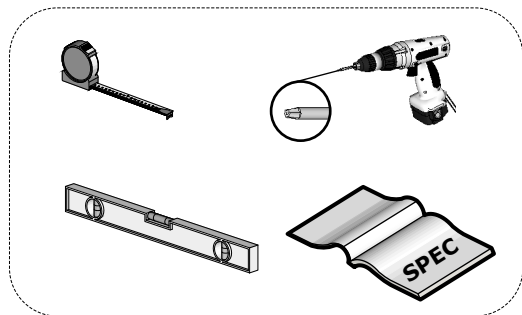


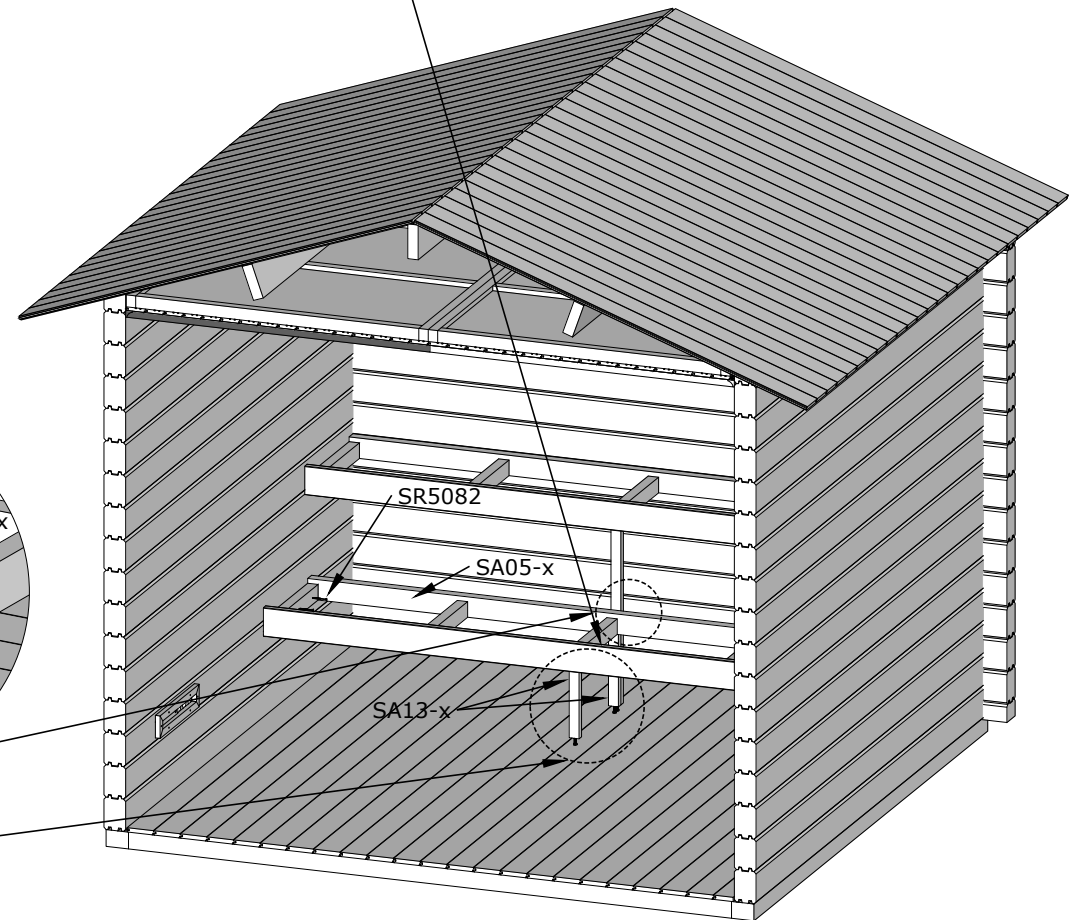
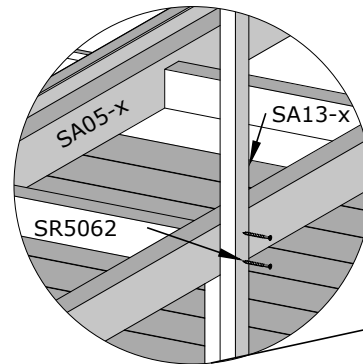
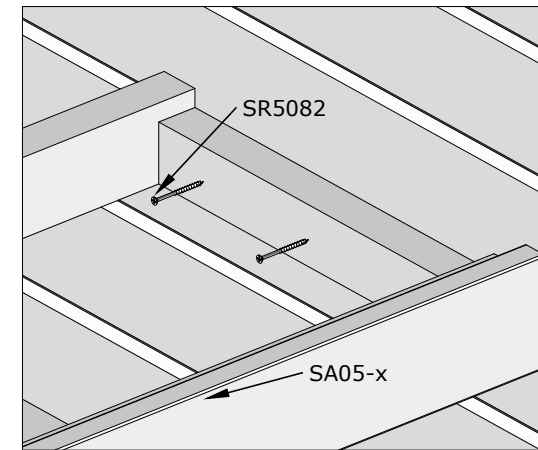
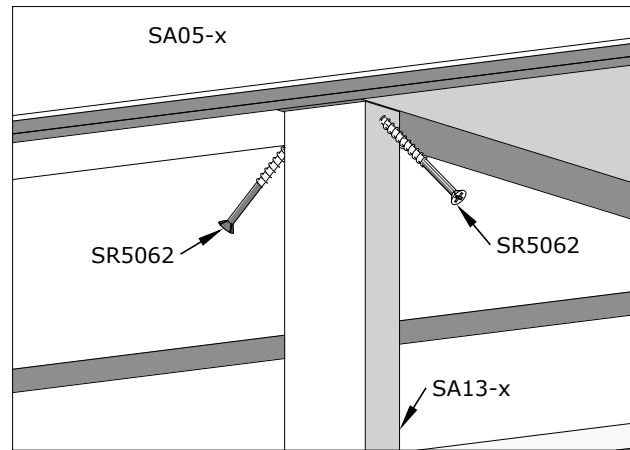
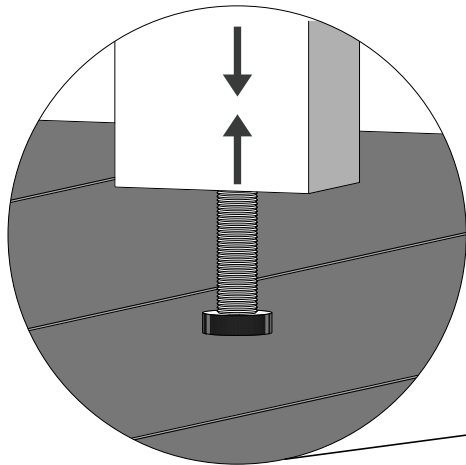
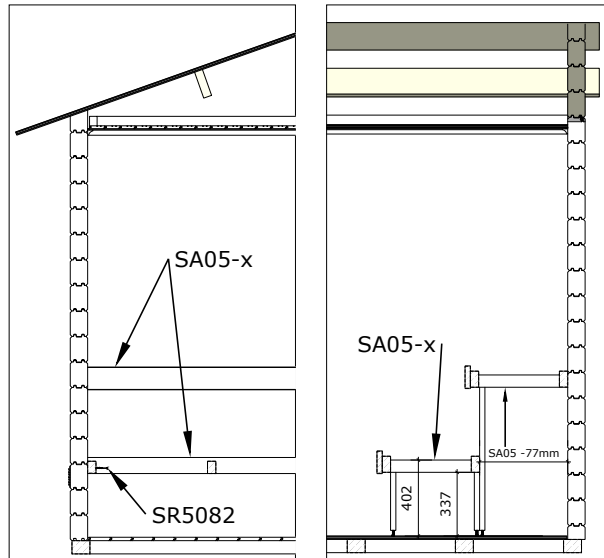
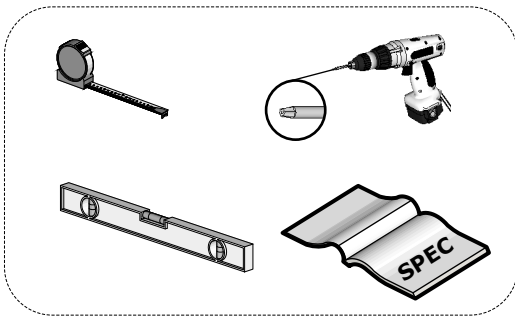


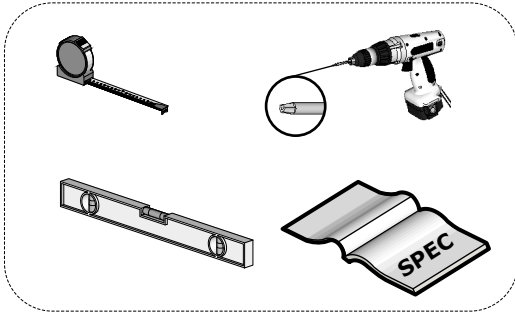
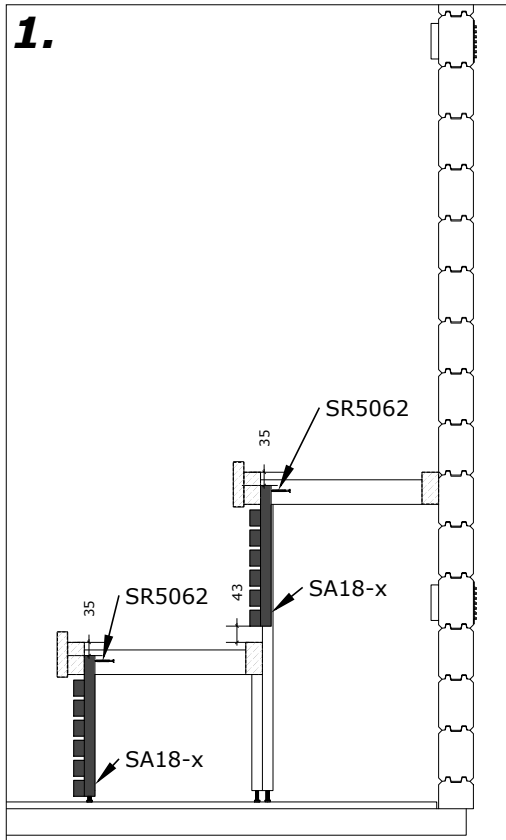
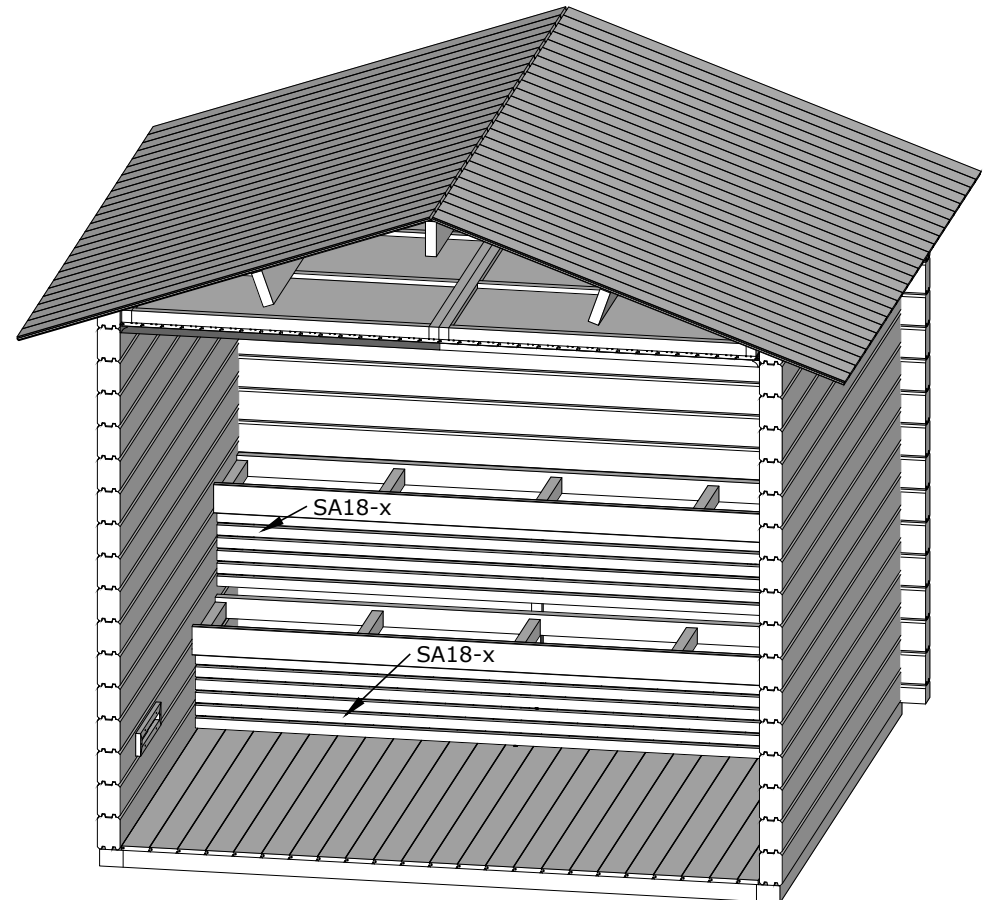
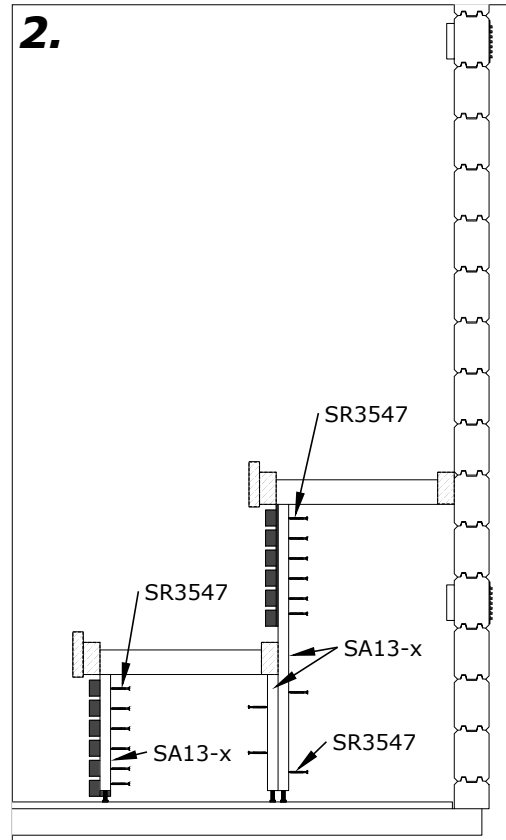


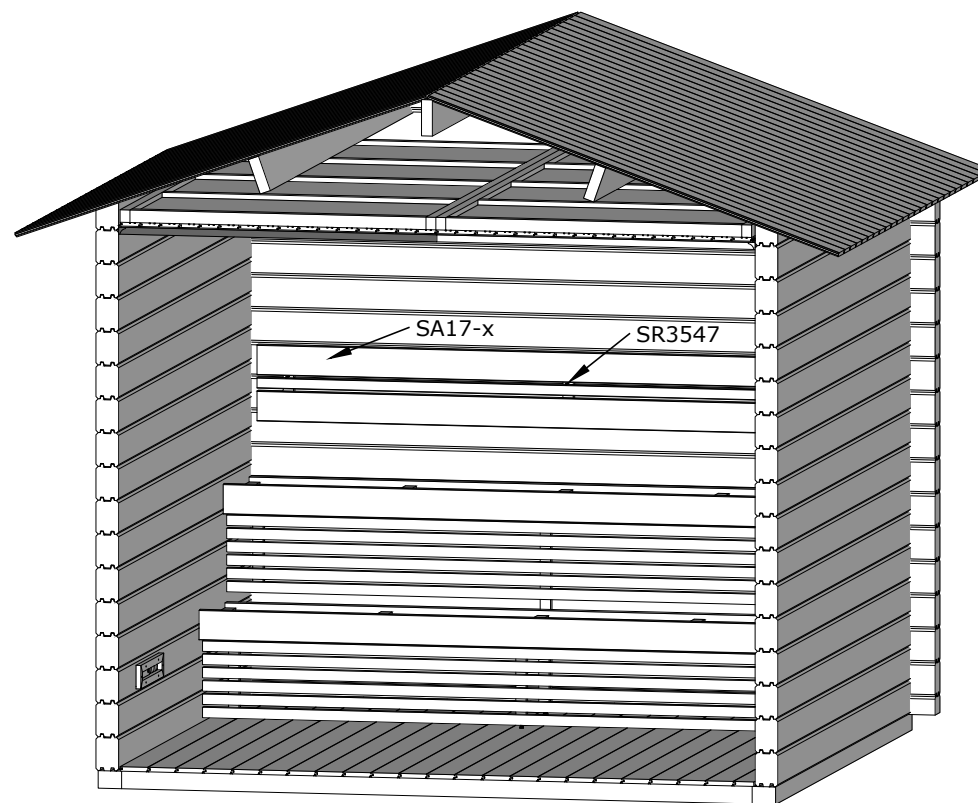
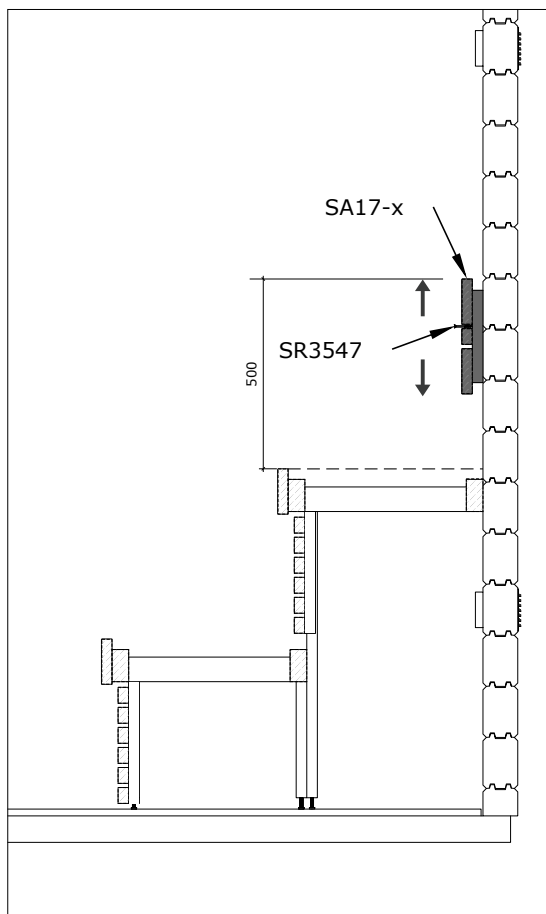
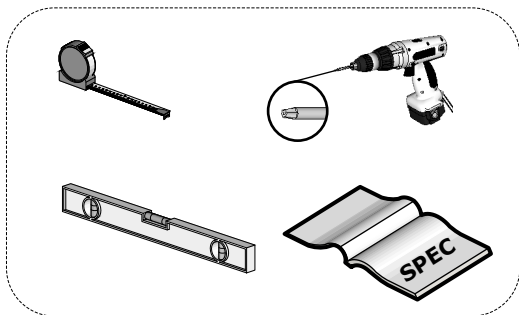


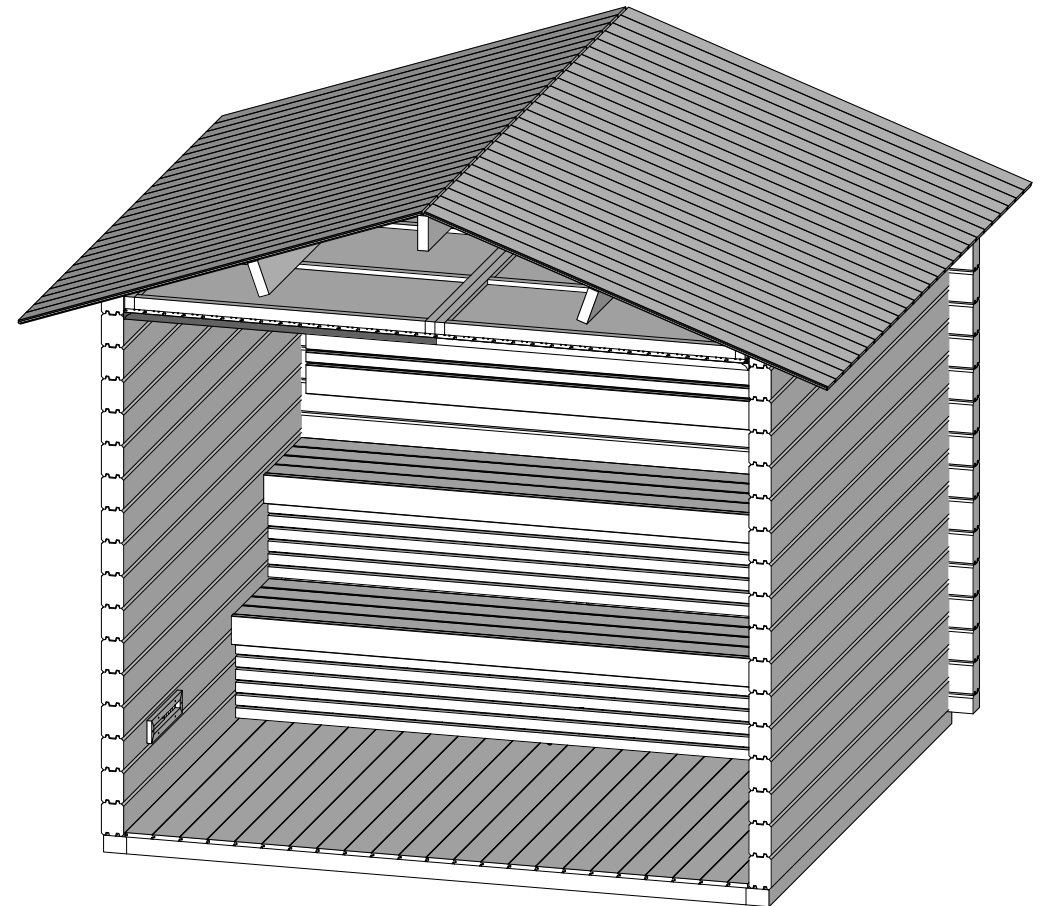
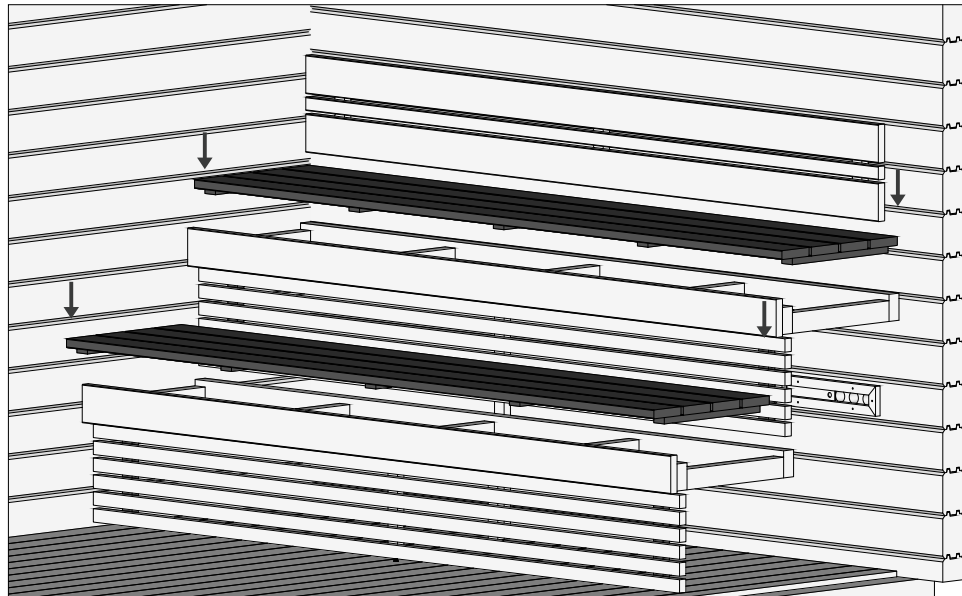
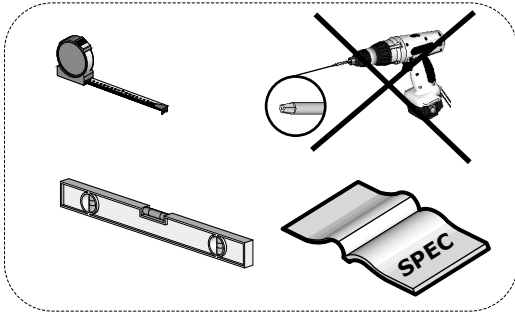


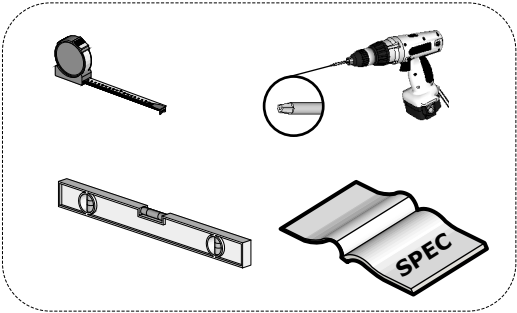




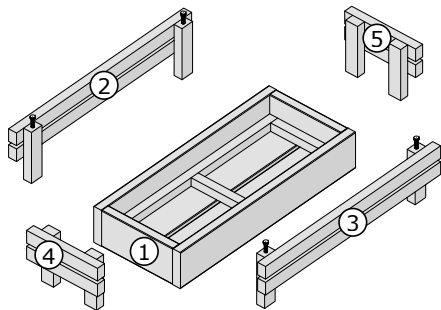
**1.****2.**



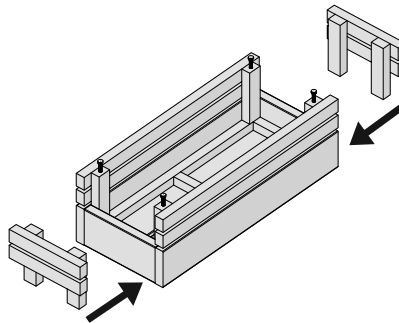




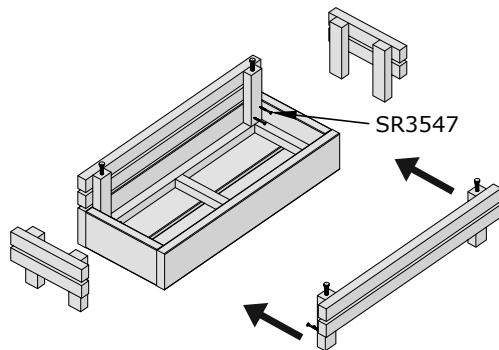
1. SAP



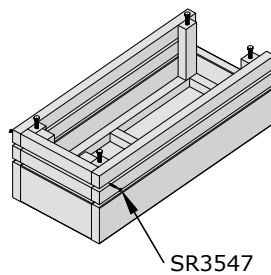
3.



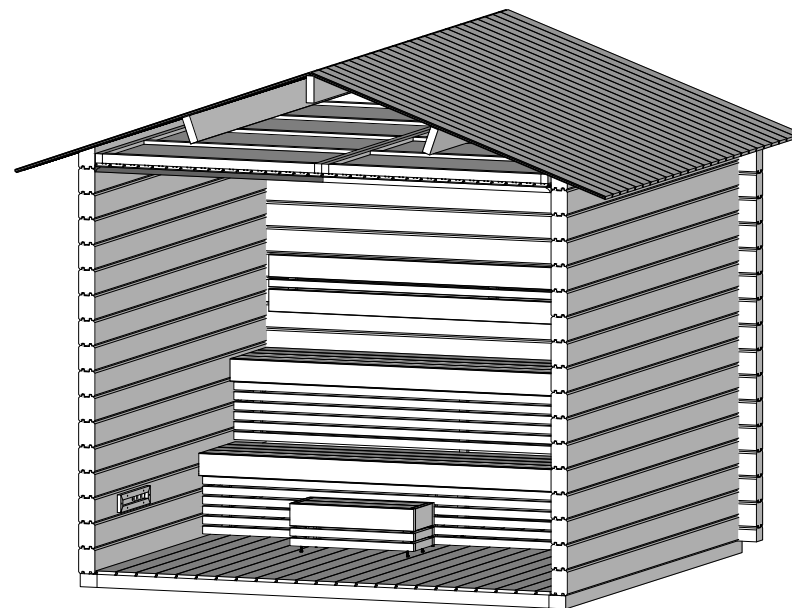
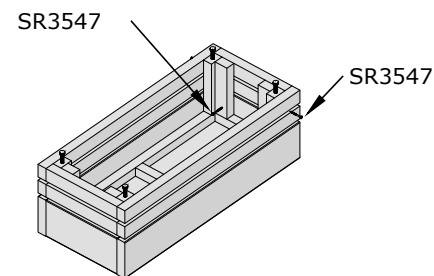
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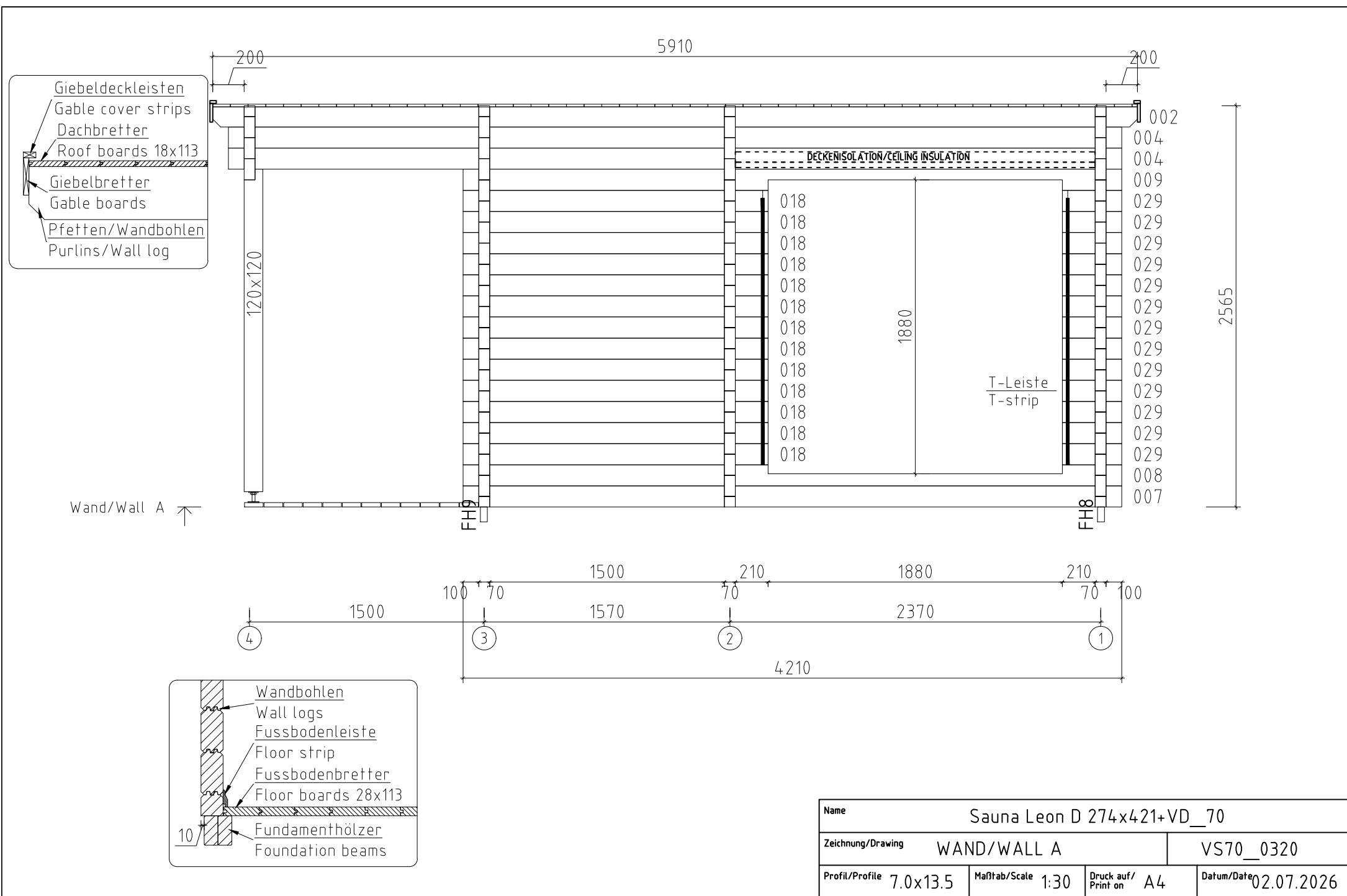


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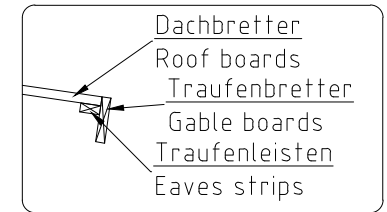
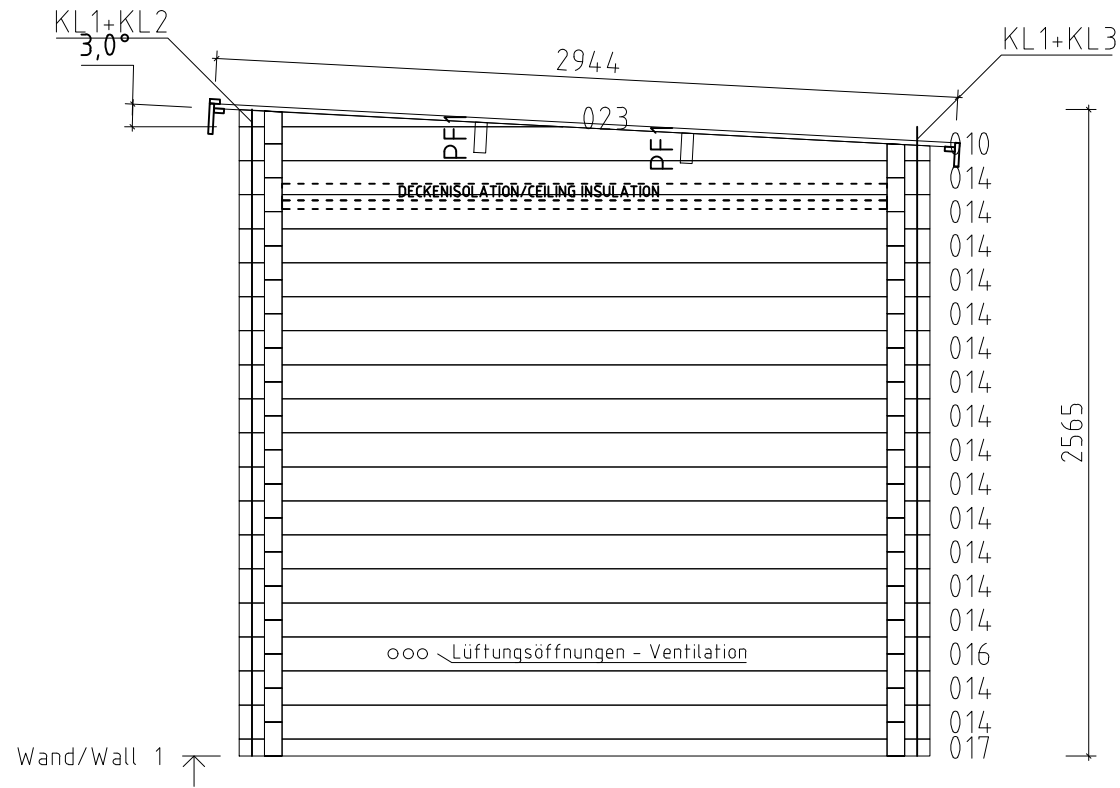


5.



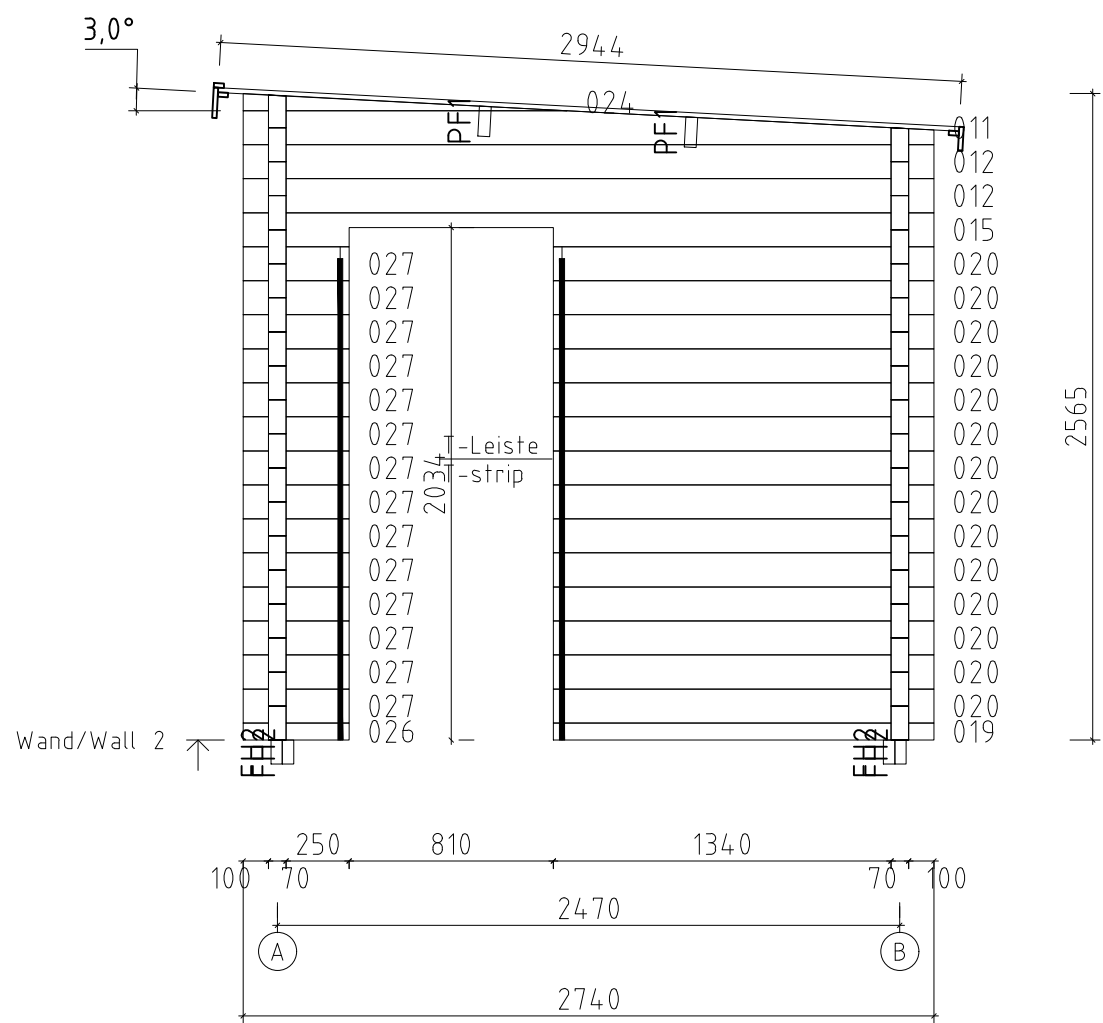


NameSauna Leon D 274x421+VD_70			
Zeichnung/DrawingWAND/WALL A		VS70_0320	
Profil/Profile7.0x13.5	Maßstab/Scale1:30	Druck auf/Print onA4	Datum/Date02.07.2026

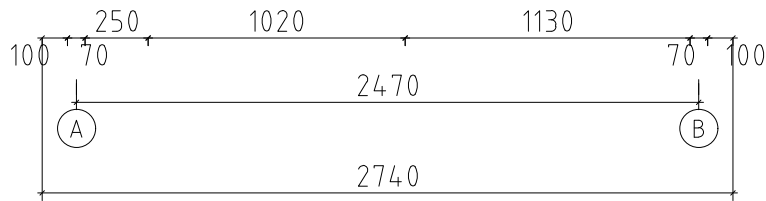


Logs with ventilation holes can be placed higher or lower. Please make sure it doesn't get covered with sauna bench!

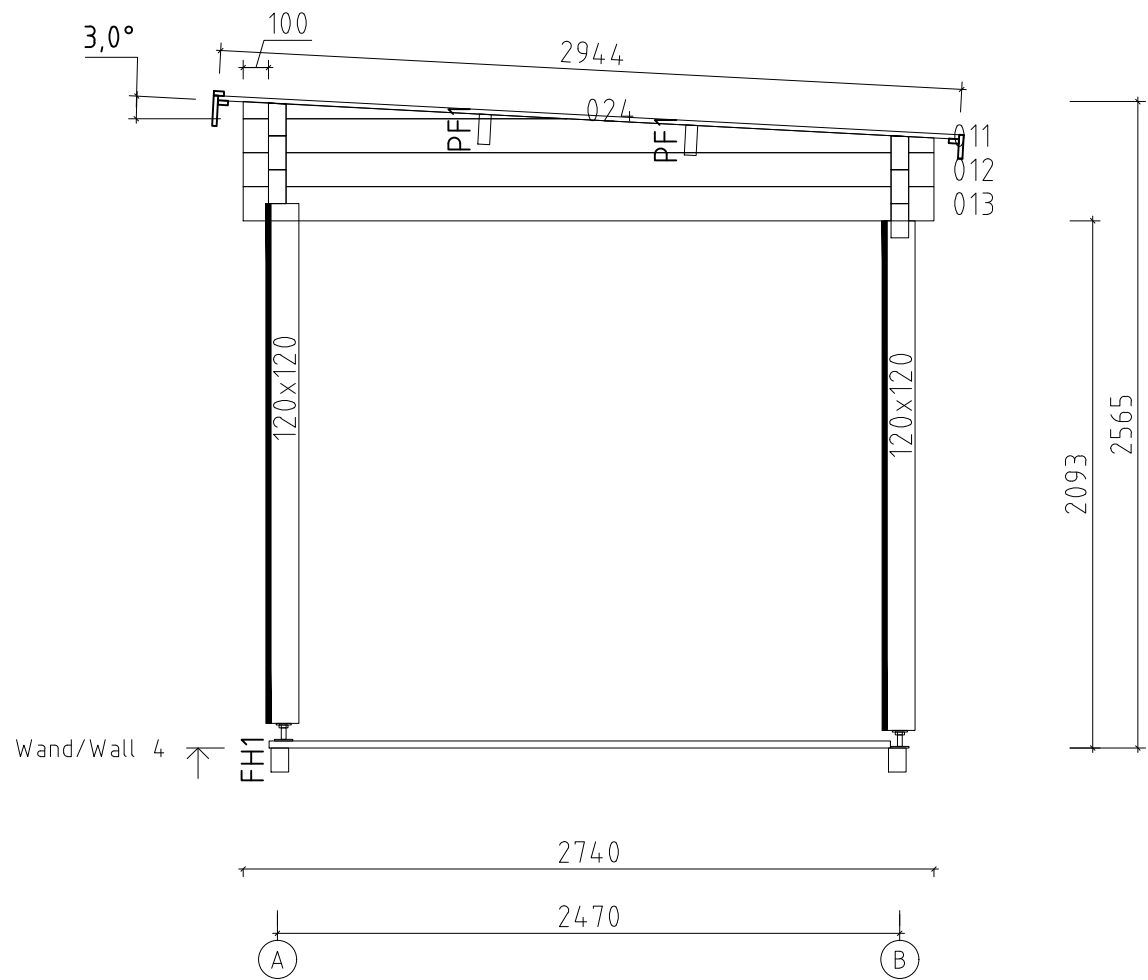
Name		Sauna Leon D 274x421+VD__70	
Zeichnung/Drawing		WAND/WALL 1	VS70__0320
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30
Druck auf/ Print on		A4	Datum/Date
			02.07.2026



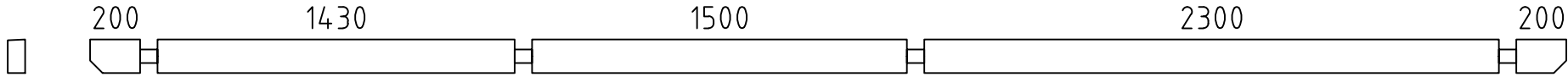
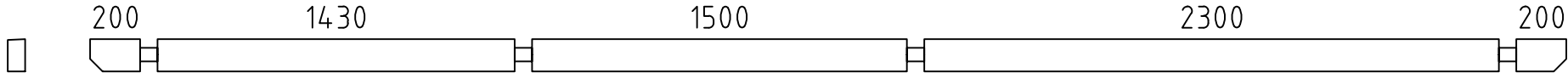
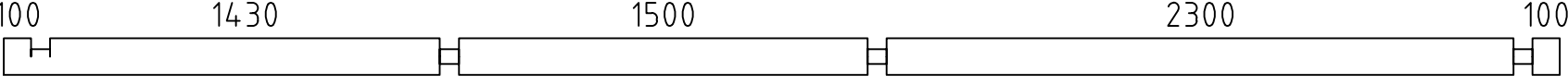
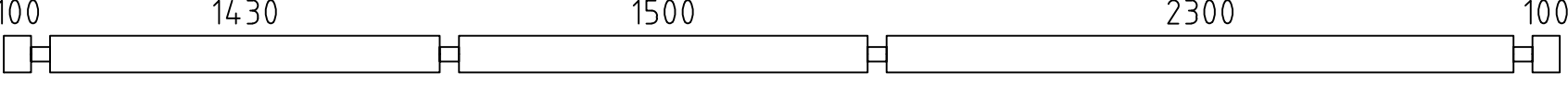
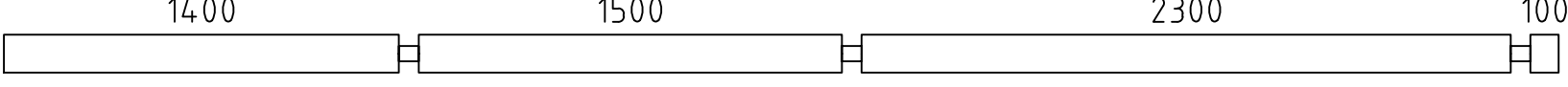
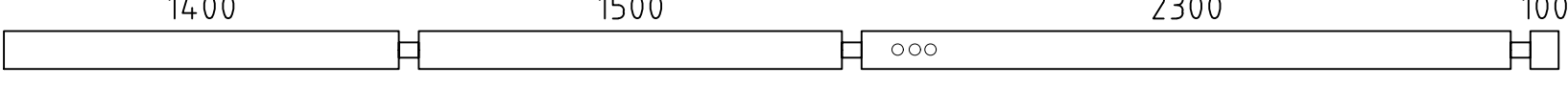
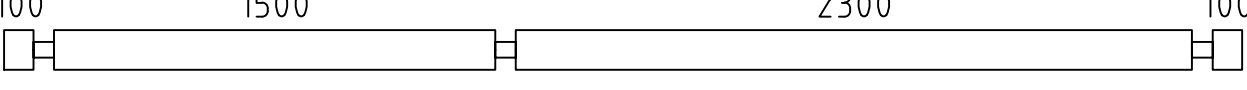
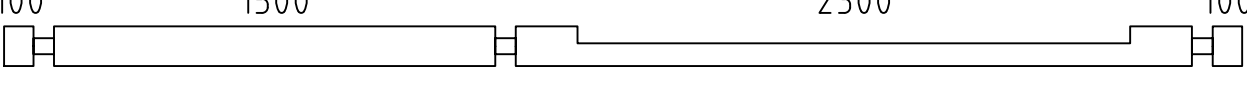
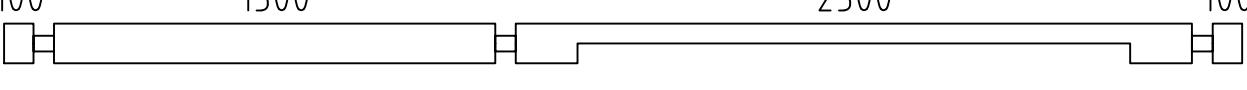
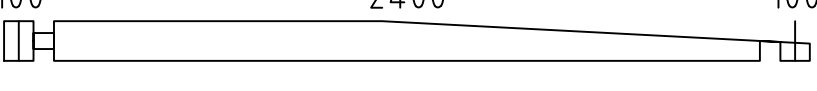
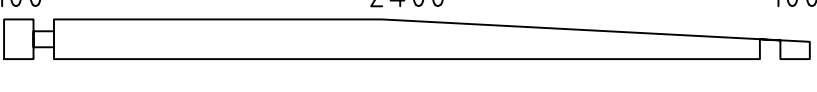
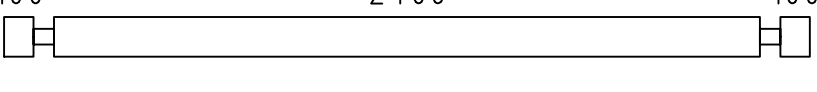
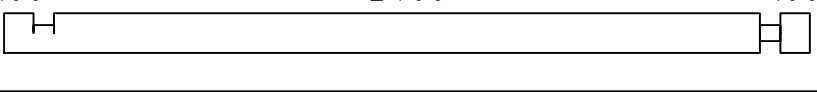
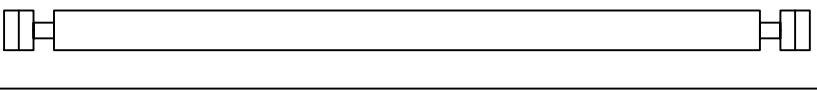
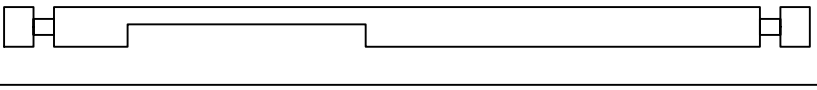
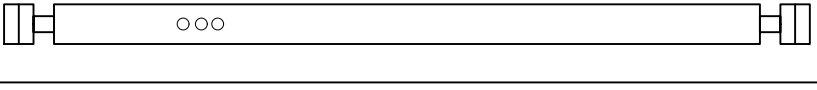
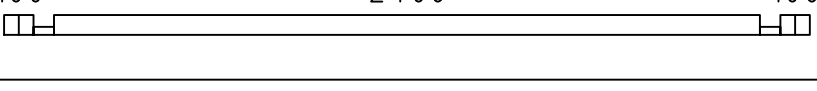
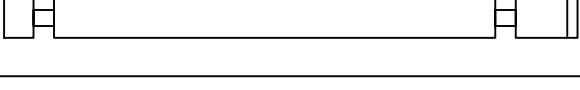
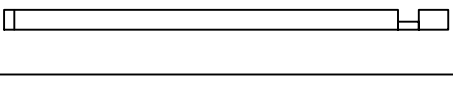
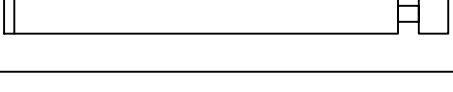
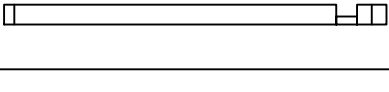
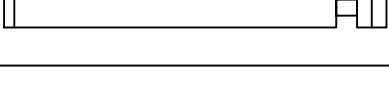
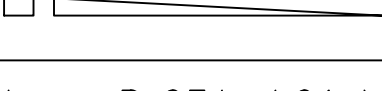
Name Sauna Leon D 274x421+VD_70			
Zeichnung/Drawing WAND/WALL 2		VS70_0320	
Profil/Profile 7.0x13.5	Maßstab/Scale 1:30	Druck auf/Print on A4	Datum/Date 02.07.2026



Name		Sauna Leon D 274x421+VD__70							
Zeichnung/Drawing		WAND/WALL 3				VS70__0320			
Profil/Profile		7.0x13.5	Maßstab/Scale		1:30	Druck auf/ Print on	A4	Datum/Date	02.07.2026



Name	Sauna Leon D 274x421+VD_70		
Zeichnung/Drawing	WAND/WALL 4	VS70_0320	
Profil/Profile	7.0x13.5	Maßstab/Scale	1:30
Druck auf/Print on	A4	Datum/Date	02.07.2026

Pos	Teieliste/Specification Sauna Leon D 274x421+VD_70		Pcs.	Profile (mm)	Length (mm)
	<u>Achtung!</u> Die Giebelbohlen können teilweise schon vormontiert sein! Bitte beachten - diese erscheinen nicht ganz so wie in der Teieliste beschrieben.				
	<u>Notice!</u> The gable pieces can be partly pre-assembled! Please notice - those differ from the description given in the specification list.				
1extra			1	70x135	5910
001			1	70x135	5910
002			1	70x130	5910
003			1	70x135	5710
004			3	70x135	5710
005			13	70x135	5510
006			2	70x135	5510
007			1	70x135	4210
008			1	70x135	4210
009			1	70x135	4210
010			2	70x135	2740
011			2	70x135	2740
012			3	70x135	2740
013			1	70x135	2740
014			18	70x135	2740
015			1	70x135	2740
016			1	70x135	2740
017			1	70x68	2740
018			13	70x135	1950
019			1	70x68	1510
020			14	70x135	1510
021			1	70x68	1300
022			15	70x135	1300
023			2	70x68	1285
024			2	70x68	1285
Kood	Sauna Leon D 274x421+VD_70			Materjal	Leht 1/8